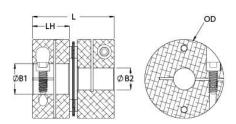




MDCS51-22-19-A

Ruland MDCS51-22-19-A, 22mm x 19mm Single Disc Coupling, Aluminum, Clamp Style, 50.8mm OD, 46.1mm Length





Description

Ruland MDCS51-22-19-A is a clamp single disc coupling with 22mm x 19mm bores, 50.8mm OD, and 46.1mm length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The single disc design is comprised of two anodized aluminum hubs and two sets of thin stainless steel disc springs which can accommodate angular misalignment and axial motion, however does not allow for any parallel misalignment. MDCS51-22-19-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCS51-22-19-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCS51-22-19-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

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	Small Bore (B2) B2 Max Shaft Penetration	19 mm		
2.2 mm	P2 May Shaft Donotration	00.0		
	BZ Wax Shall Felletration	22.2 mm		
0.8 mm	Bore Tolerance	+0.03 mm / -0.00 mm		
6.1 mm	Hub Width (LH)	20.55 mm		
0.000 mm / -0.013 mm	Forged Clamp Screw	M5		
lloy Steel	Hex Wrench Size	4.0 mm		
lack Oxide	Seating Torque	9.5 Nm		
ea	Dynamic Torque Reversing	9.90 Nm		
0°	Dynamic Torque Non-Reversing	19.80 Nm		
00 mm	Static Torque	39.6 Nm		
32 mm	Torsional Stiffness	98.0 Nm/Deg		
352 x 10 ⁻⁵ kg-m ²	Maximum Speed	10,000 RPM		
es	Zero-Backlash?	Yes		
es	Torque Wrench	TW:BT-4C-3/8-86		
etric Hex Keys	Material Specification	Hubs: 2024-T351 Aluminum Bar, Disc Springs: Type 302 Stainless Steel		
0°F to 200°F (-40°C to 93°C)	Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize		
uland Manufacturing	Country of Origin	USA		
434300	UPC	634529152881		
483.60.8000	UNSPC	31163008		
Stainless steel hubs are available upon request.				
Torque ratings are at maximum misalignment.				
Performance ratings are for guidance only. The user must determine suitability for a particular application.				
Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.				
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MARNING This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Installation Instructions

- 1. Align the bores of the MDCS51-22-19-A single disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment*: 1.0°, *Parallel Misalignment*: 0.00 mm, *Axial Motion*: 0.32 mm)
- 2. Fully tighten the M5 screw on the first hub to the recommended seating torque of 9.5 Nm using a 4.0 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 22.2 mm.