OMRON

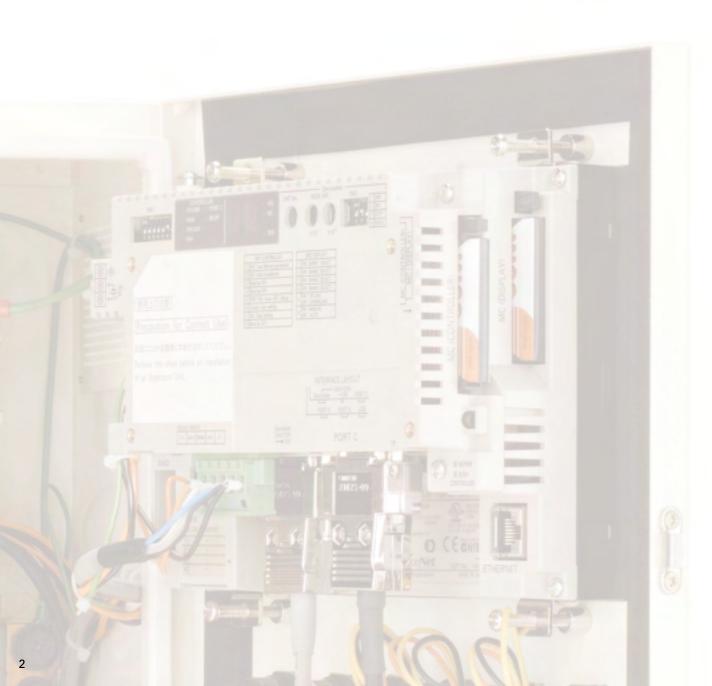
SYSMAC Cne NSJ Series, NSJ



Combining the controller and HMI into a single unit contributes to downsizing and standardizing control panels, while eliminating inefficiency, waste, and inconsistency on production sites.







As demands continue to grow for smaller control panels to save space in today's production facilities,
OMRON has shown the way with a unique solution
-- the SYSMAC One NSJ-series One-package
Controller. Its compact size is an ideal fit for the
400- to 500-mm control panel widths that are becoming increasingly common, and it completely

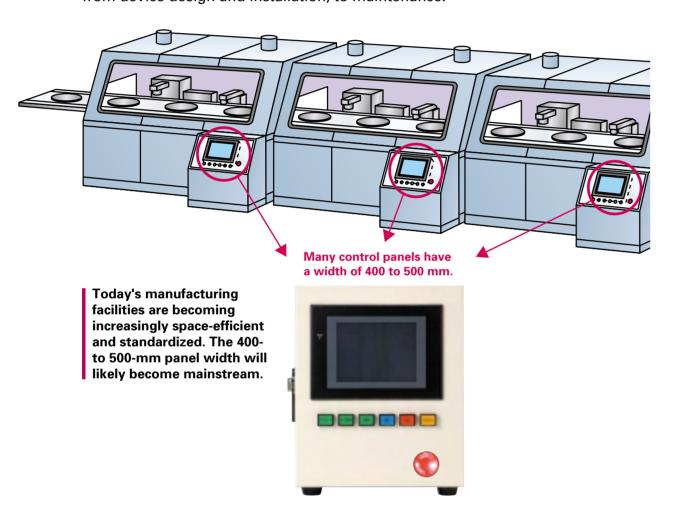
eliminates the space that was previously necessary for the PLC. While helping to standardize control panels, the NSJ Series also solves a variety of manufacturing industry problems by raising the levels of efficiency in design and maintenance.

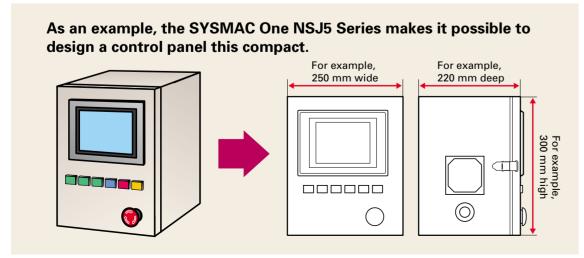
Concept	4
Product Line and Expandability	6
Promoting Standardized Control Panels	8
Less Effort in Designing and Debugging	10
Less Effort in Maintenance	12
Applications	14
System Configuration	16
Ordering Information and Specifications	19



Greater Control Panel Downsizing and Standardizing

As production becomes increasingly globalized, the needs for standardized control panels are growing. With its new, one-package concept, the SYSMAC One NSJ Series contributes to reducing both hardware and software requirements for control panels. While offering the same convenient operation for control panels in any factory, any process, and any device worldwide, the NSJ Series eliminates various forms of inefficiency, waste, and inconsistency that extend all the way from device design and installation, to maintenance.





No More PLC Space Required.



The PLC comes as standard equipment along with the HMI.

Programmable Controller SYSIMAC

The Display Section and Controller Section each have a CPU. Control is highly reliable because it is not affected by the designing and communications of the Display Section.

A DeviceNet Master comes as standard equipment for I/O.

There is no need for initial settings, and wiring is greatly reduced. Also standardization and streamlining design can be realized.

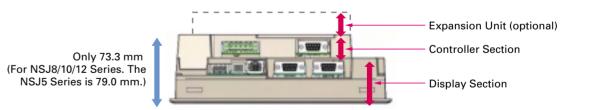
Efficient use of the space inside the control panel.

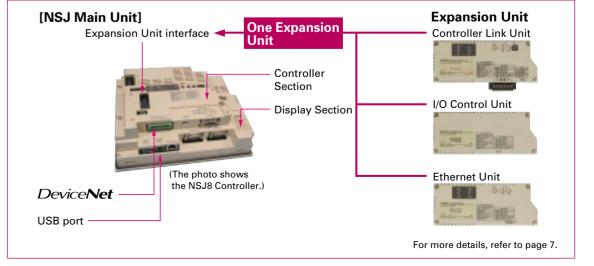
Since there is no PLC space required, the space inside the control panel can be more efficiently used. For example, it can be used to mount the power supply, breakers, or terminal blocks directly behind the Display Section.

Especially slim at 73.3 mm.

Both the Display Section and Controller Section combined have a width of only 73.3 mm*. There is also no need for a PLC Power Supply Unit. (*For the NSJ8/10/12 Series. The NSJ5 Series is 79.0 mm.)

NSJ Series Appearance and Parts Names





4

SYSMAC

A Wide Selection of Scalable Display **Controllers**

Product Line-up Select the optimal control and display combination.

Four screen sizes are available, from 5.7 to 12.1 inches. The 5.7- and 8.4-inch models can be selected with different memory capacities and other functions to meet the needs of various scales of control.

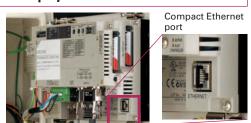


							Display	Section
			5.7 Inches		0.4	10.4	40.4	
			Color TFT	Color High- luminance TFT	8.4 10.4 Inches		12.1 Inches	Main Differences in Specifications
	Controller Section (Designated by model number suffix)	M3D	0	0	0	-	_	•I/O capacity: 640 •User memory: 20 Ksteps •Expanded data memory: None
		G5D	0	0	0	0	0	•I/O capacity: 1,280 •User memory: 60 Ksteps •Expanded data memory: 32 Kwords x 3 banks

Note: For more detailed specifications, refer to page 20.

NSJ Built-in Ethernet Port Easy access to both Display Section and Controller Section

Models are also available with Ethernet as a standard feature. This allows PLC data to be read or written without adding an Ethernet Unit. PLC data can also be read or written, and alarms and recipes can be transferred, from a host computer.



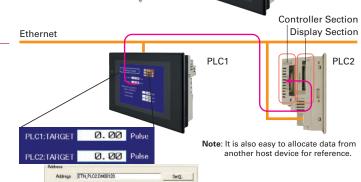
Easy Access from a Host Computer

- Screen data and ladder programs can be easily transferred via Ethernet.
- PLC data can also be read by a host application (using FINS communications).



Easy Access to Other PLCs

●PLC2 data can be easily displayed and set from the NSJ (PLC1) display.



Expansion Units Support a wider range of applications.

Controller Link Unit (NSJW-CLK21-V1)

High-speed, large-capacity data link

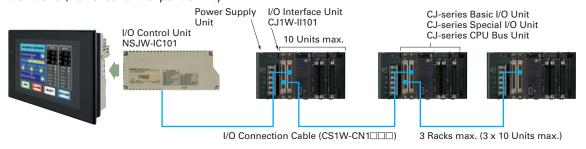
The PLC data link function can be used to provide a high-speed, large-capacity data link between Controllers.



I/O Control Unit (NSJW-IC101)

Easy addition of Special I/O Units and CPU Bus Units

Used to mount Motion Control Units and other Special I/O Units or CPU Bus Units to the NSJ-series Controller, for excellent expandability.

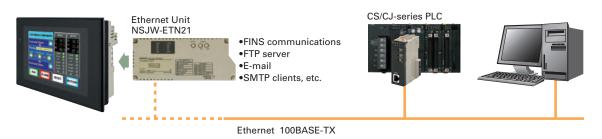


Note: Maximum of 3 Racks for models with model numbers with a suffix of -G5D, and 1 Rack for models with model numbers with a suffix of -M3D

Ethernet Unit (NSJW-ETN21)

Full use of versatile Ethernet functions

The NSJ built-in Ethernet port increases expandability with host computers by enabling functions such as communications implemented with CMND instructions and e-mail.



Note: For detailed information on functions related to the NSJ built-in Ethernet port and Ethernet Unit, refer to page 28.

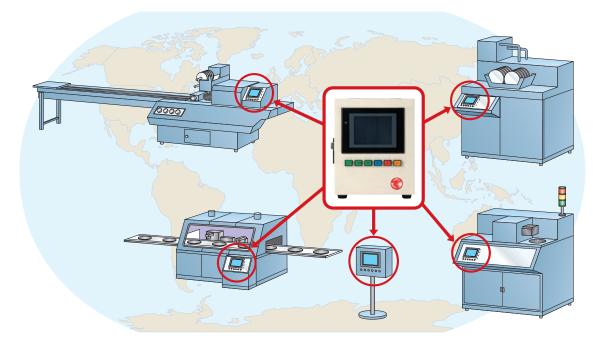
SYSMAC

Meeting the Growing Needs for Control Panel Standardization

The Market Is Moving Toward Standardized Control Panels.

With production bases becoming increasingly globalized, do you have the following concerns about shipping domestically manufactured devices?

- 1 Reduce downtime due to operator error
- 2 Providing on-site operator training
- 3 Smoothly procuring maintenance parts when a malfunction occurs
- 4 The need to raise development efficiency for devices and facilities



Effects of Standardizing Control Panels

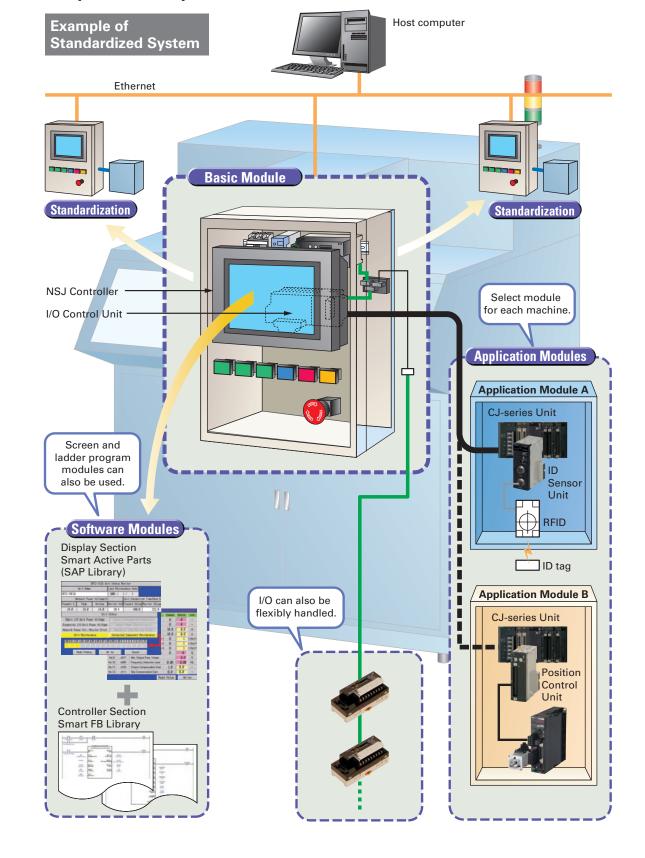
Waste and inconsistency in design, installation and maintenance can be eliminated by supplying control panels that have the same basic operation regardless of the factory, the process, and the devices used in any country of the world.

- Operating errors can be prevented by providing the same operability.

 Reduce temporary lower operating efficiency caused by changing operators.
- There is no need to produce an operating manual for each device. Initial training cost can also be reduced.
- Standardization greatly reduces the number of maintenance parts.

 Even if a malfunction occurs, the entire control panel can be replaced as a module for quick and easy system restoration.
- Standardization makes it possible to create templates for design documents, screens, and ladder programs. This increases the ability to reuse the templates, which greatly raises design efficiency.

By standardizing control panels based on SYSMAC One, design steps can be reduced and software assets can be reused to eliminate waste and inconsistency all the way from the design stage to system startup.



Programmable Controller
SYSMAC

Less Effort in Designing and Debugging

Advantages of One Package

Use of a single USB cable simplifies both design and debugging.

Use of a commercially available USB cable allows easy, high-speed transferring of screen data and ladder programs. There is also no need to change cables for transfers such as

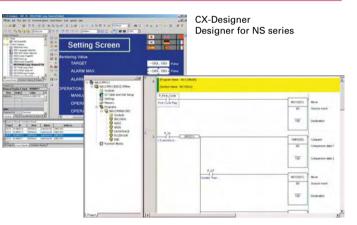


(1) Power ON

(2) Simply connect the USB cable and you are ready to transfer screen data and ladder programs.

Continue using your software assets.

Continue to use all the screen data for NS-series PTs and ladder programs for CS/CJ-series PLCs.

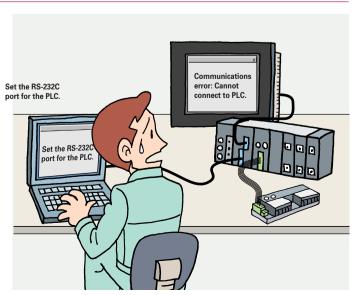


CX-Programmer Ladder Programming Software

Simply turn ON the power and start using it. No need for initial settings.

There is no need to connect the Controller Section and Display Section, and no need to make initial communications settings or other settings.

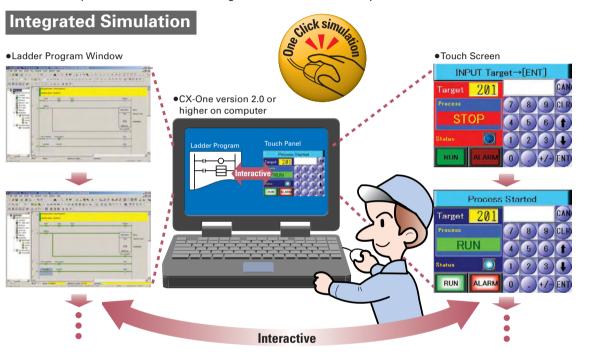
The system starts up as soon as the power is turned ON. Even the standard-equipped DeviceNet Master is completely set in the default settings.



The CX-One Integrated FA Tool Package Is Available

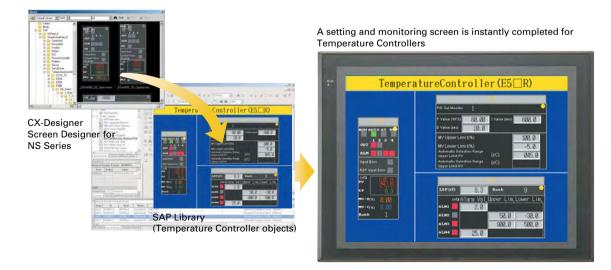
This software can be used to debug ladder programs and screens without even having to connect to an actual system.

The test functions of the CX-Designer Screen Designer for NS Series have been further strengthened. By selecting CX-Simulator as the connection destination, screen data and ladder programs can be simultaneously tested without even having to connect to an actual system.



The SAP Library, which dramatically reduces effort in design, has also been greatly expanded.

More than 2,000 Smart Active Parts (SAP) are available for directly accessing OMRON PLCs and components. Simply copy them from the library and paste them onto the screen. There is absolutely no need to design screens or ladder programs for these objects.



Launch

DeviceNet

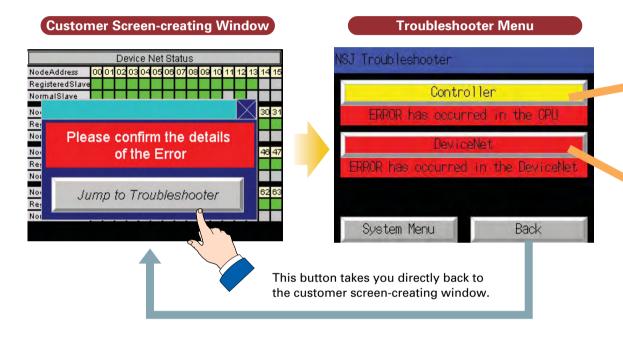
Troubleshooter

Two Troubleshooters Come as a Standard Feature

Enables a quick, on-site action without any software.

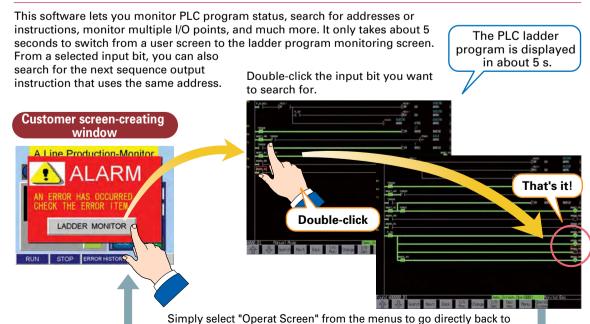
Less Effort in Maintenance

The standard-equipped PLC Troubleshooter and DeviceNet Troubleshooter contribute to solving problems during device startup and operation. When an error occurs, simply follow the on-screen instructions to confirm the error details and quickly implement countermeasures, without referring to the manual.

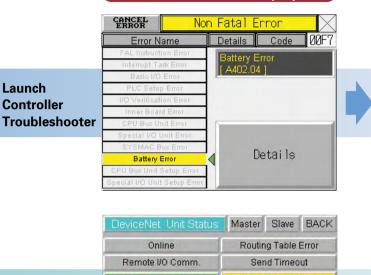


A Ladder Program Monitor Is Also Standard

Switching from the operation screen to the screen for monitoring PLC ladder programs only takes about 5 seconds.

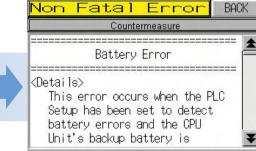


the customer screen-creating window.



The error details are displayed.

Node Address Duplicated Unit Memory Error Slave Function Error File Read/Write Error Master Function Error Error Histrory



The necessary countermeasure is displayed.

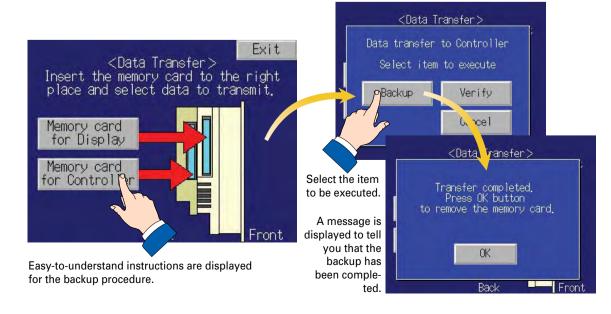


A Data Backup Function Is Also Standard

Easy backup without a computer.

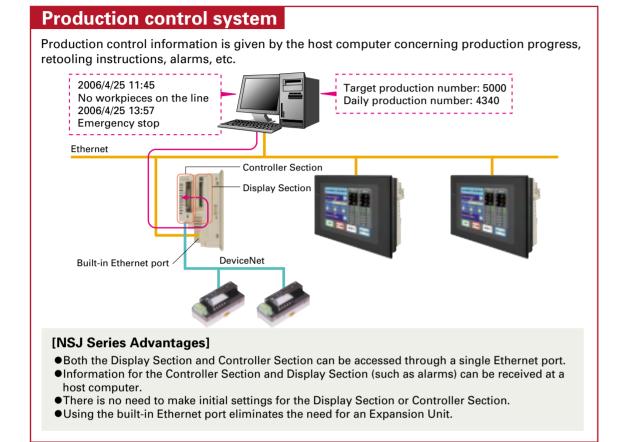
Invaild Message TimerList

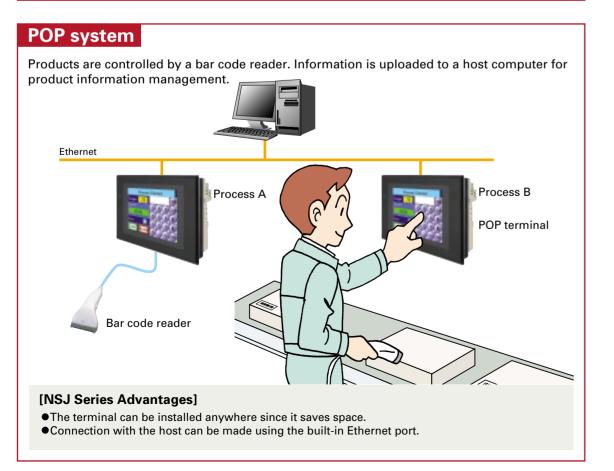
Simply follow the on-screen instructions to back up both screen data and ladder programs for the Controller Section.

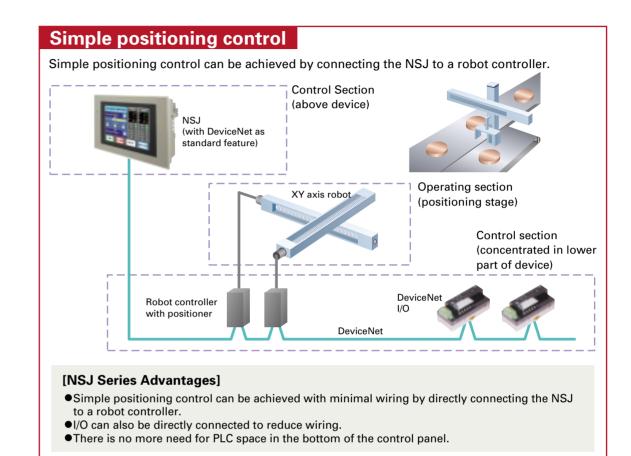


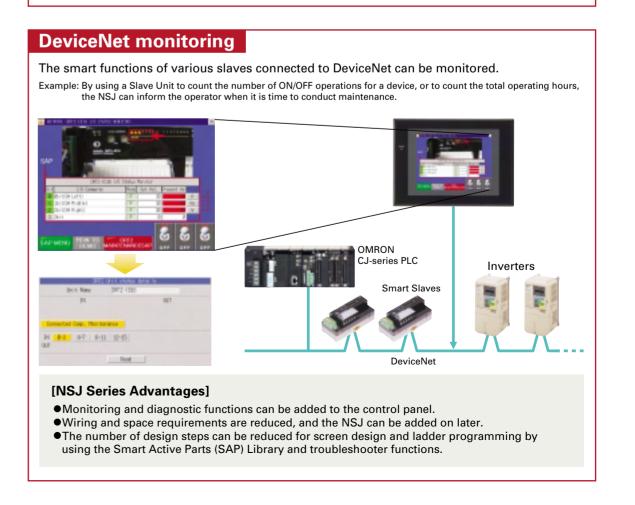
Programmable Controller SYSMAC Che

Application Examples



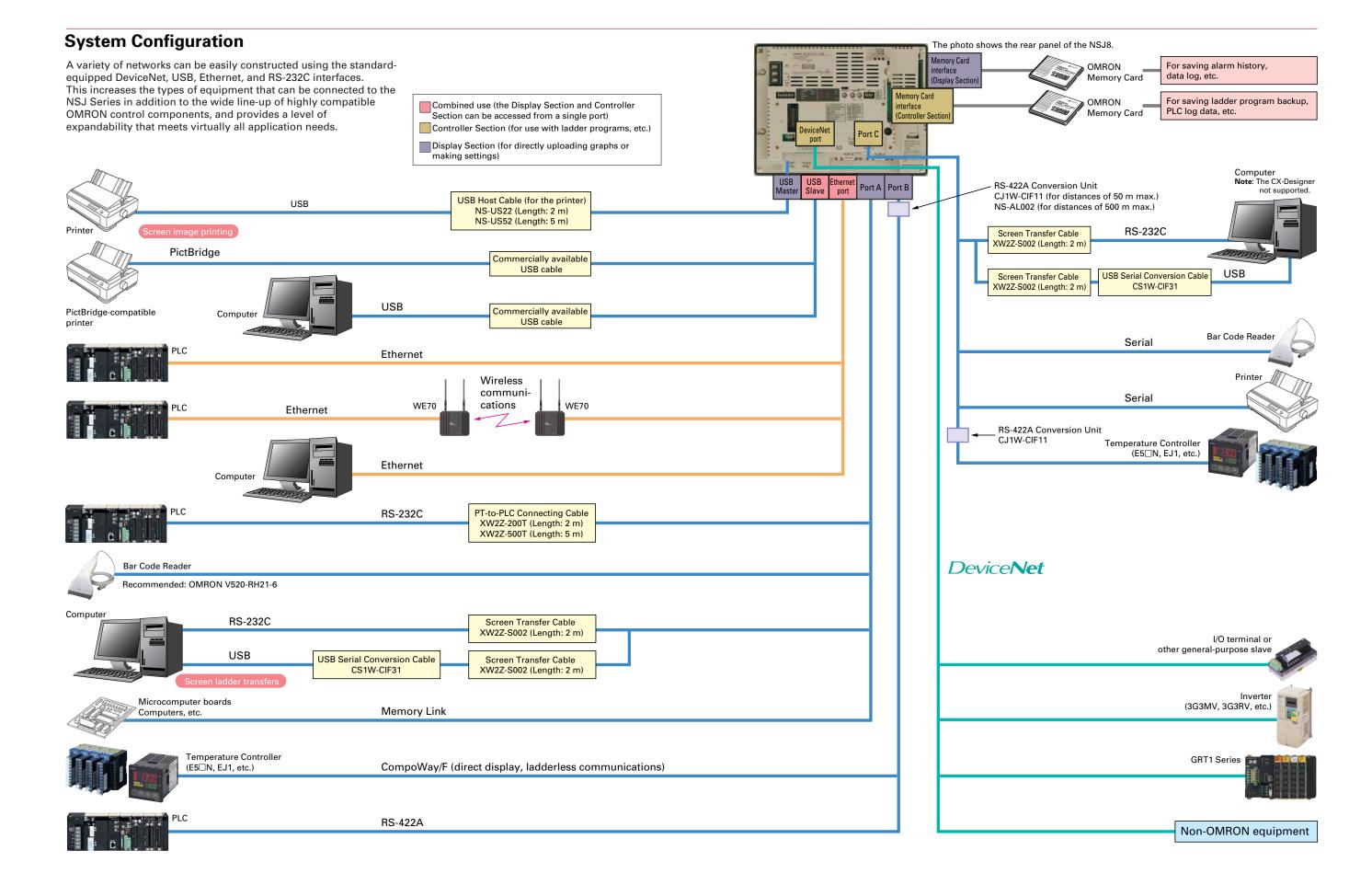




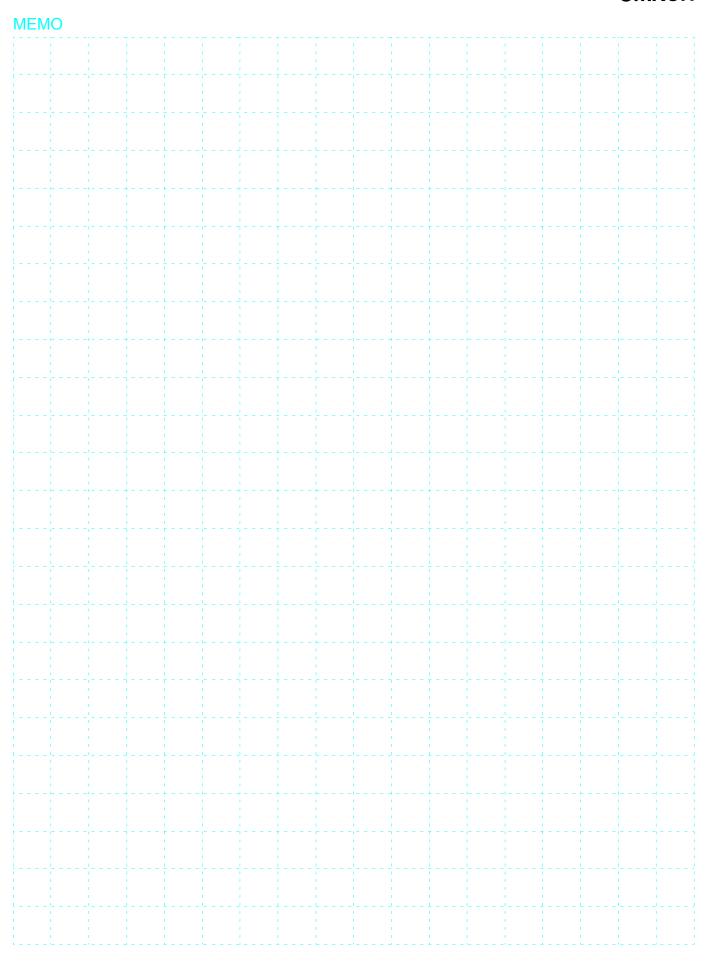


SYSMAC

Suitable to a Wide Range of Applications



OMRON



Ordering Information and Specifications

Standard Models	20
■ Controllers	20
■ Options and Expansion Units	21
● Differences between the NSJ□-□□□-G5D and NSJ□-□□□-M3D	21
General Specifications	22
■ NSJ Controllers	22
■ NSJ Expansion Units	22
Controller Section Specifications	23
Display Section Specifications	26
Communications Section Specifications	27
■ DeviceNet Section	
■ Controller Link (Wired)	27
■ Ethernet Unit	28
■ Differences between the Built-in Ethernet and Ethernet Unit Ports	28
Support Software	29
■ Ordering Information	
Dimensions	30

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

•EC Directives

The EC Directives applicable to PLCs include the EMC Directives. OMRON complies with these directives as described below.

● EMC Directives

Applicable Standards EMI: EN61131-2

EN61000-6-4 EMS: EN61131-2 EN61000-6-2

PLCs are electrical devices that are incorporated in machines and manufacturing installations. OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked to ensure conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.

EMS-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed. The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to FMC standards

Note: The applicable EMS standards depend on the product.

Standard Models

■Controllers

			Co	ontroller S	ection				Displa	y Section													
Name	I/O	User program memory	Data memory	Extended data memory		Number of Expansion Racks		Display device	Case color	Effective display area	Resolution	Built-in Ethernet port	Model number	Standards									
									Ivory			No	NSJ5-SQ10-M3D										
				5.7-inch color TFT			INO	NSJ5-SQ10B-M3D															
								LCD Ivory	I CD Ivory		117.2×		Yes	NSJ5-SQ11-M3D									
			32 Kwords EM: 0.04 μs 1 256 KB Black (W (5.7 linch color High-luminance TFT LCD lvory			88.4 mm 320	88.4 mm 320 ×	88.4 mm 320 ×	1 320 ×	320 ×	163	NSJ5-SQ11B-M3D	UC1, CE										
SYSMAC	640 2	640 20 Kwords oints Ksteps (DM: 32		Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords	Kwords (DM: 32	Kwords (DM: 32		0.04 116	1		5.7-inch	Ivory	(W × H) (5.7 inches)	(QVGA)	No	NSJ5-TQ10-M3D	UL Type4
One NSJ- series													EM:			256 KB		Black	(3.7 11101103)		110	NSJ5-TQ10B-M3D	
NSJ													•	•	*	,		υ.υ4 μs	'	230 KB		Ivory	
Controller			(Words)					(See note 2.)	Black			103	NSJ5-TQ11B-M3D										
									Ivory	170.9×		No	NSJ8-TV00-M3D										
												8.4-inch color TFT	Black	170.9 x 128.2 mm	640 × 480	110	NSJ8-TV00B-M3D	UC1, CE					
					1			LCD	Ivory	(W × H) (8.4 inches)	(VGA)	Yes	NSJ8-TV01-M3D	JOO1, OL									
									Black	(0.7 1101163)		100	NSJ8-TV01B-M3D										

Note 1. From February 2010, the image memory has been increased to 60 MB.

Now, even the 5.7-inch class models have 60 MB of screen data capacity as a standard feature and also enhanced main memory. Existing screen data for the NSJ5-□Q0□(B)-M3D/-G5D can be reused without any conversion.

Note 2. NSJ5-TQ series (high luminance TFT) luminance is better than that of NSJ5-SQ series by about 110cd/m².

NSJ - G5D

			C	ontroller S	Section				Displa	y Section															
Name	I/O	User program memory	Data memory	Extended data memory	LD instruction execution time	Number of Expansion Racks	FB program memory (bytes)	Display device	Case	Effective display area	Resolution	Built-in Ethernet port	Model number	Standards											
									Ivory			No	NSJ5-SQ10-G5D												
								5.7-inch color TFT	Black			INO	NSJ5-SQ10B-G5D												
								LCD	Ivory	117.2×		Yes	NSJ5-SQ11-G5D												
									Black	88.4 mm 320 × 240	163	NSJ5-SQ11B-G5D	UC1, CE												
								5.7-inch	Ivory (W × H) (O		No	NSJ5-TQ10-G5D	UL Type4												
																			color High- luminance	color High- Black `			140	NSJ5-TQ10B-G5D	
																TFT LCD Ivory	TFT LCD				Yes	NSJ5-TQ11-G5D			
								(See note 2.)	Black			100	NSJ5-TQ11B-G5D												
SYSMAC One	1280 60 points Ksteps			Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords (DM: 32	Kwords	128	EM:					Ivory	170.9×		No	NSJ8-TV00-G5D			
NSJ-												32 Kwords	0.04 µs	3	1024	8.4-inch color TFT	Black	120.2 111111		140	NSJ8-TV00B-G5D	UC1, CE			
series NSJ		Ksteps									32 (s) × 3	0.0 . до	3	KB	LCD	Ivory	(8.4 inches)		Yes	NSJ8-TV01-G5D	J 331, OL				
Controller			,	banks							Black	(0.1110100)	640 × 480		NSJ8-TV01B-G5D										
		Ì				Ivory 215.2 × (VGA) No			Ivory	215.2 × (VGA)	No	NSJ10-TV00-G5D													
							NSJ10-TV00B-G5D																		
							LCD Ivory (10	(10.4		Yes	NSJ10-TV01-G5D														
						Black inches)			100	NSJ10-TV01B-G5D	UC1, CE														
										Ī			12.1-inch color TFT	Ivory	k 184.5 mm 800 ×	No	NSJ12-TS00-G5D	UL Type4							
														Black		800 × 600		NSJ12-TS00B-G5D							
								LCD	Ivory	y (12.1 (SVGA)		Yes	NSJ12-TS01-G5D												
i									Black	inches)			NSJ12-TS01B-G5D												

Note 1. From February 2010, the image memory has been increased to 60 MB.

Now, even the 5.7-inch class models have 60 MB of screen data capacity as a standard feature and also enhanced main memory.

Existing screen data for the NSJ5-□Q0□(B)-M3D/-G5D can be reused without any conversion.

Note 2. NSJ5-TQ series (high luminance TFT) luminance is better than that of NSJ5-SQ series by about 110cd/m².

Standard Models

■Options and Expansion Units

Name		Specifications		Model	Standards		
	NSJ Controller Link Unit	For increasing the number of Controller Link ports Same as the CJ1W-CLK21-V1 Controller Link Unit for	NSJW-CLK21-V1				
Expansion Units	NSJ Ethernet Unit	For increasing the number of Ethernet ports Same as the CJ1W-ETN21 Ethernet Unit for the CJ	For increasing the number of Ethernet ports Same as the CJ1W-ETN21 Ethernet Unit for the CJ Series.				
	NSJ I/O Control Unit	For adding CJ-series Expansion Racks. Same as the CJ1W-IC101 I/O Control Unit for the Course the following I/O Connecting Cables.	J Series.	NSJW-IC101			
			0.3 m	CS1W-CN313			
			0.7 m	CS1W-CN713			
			2 m	CS1W-CN223			
I/O Connect	ting Cables	For connecting CJ-series Expansion Racks.	3 m	CS1W-CN323	N, L, CE		
			5 m	CS1W-CN523			
			10 m	CS1W-CN133			
			12 m	CS1W-CN133-B2			
		Flash memory: 128 MB	HMC-EF183				
Memory Ca	rds ntroller Section and	Flash memory: 256 MB	HMC-EF283	N, L, CE			
Display Sec		Flash memory: 512 MB	HMC-EF583				
, ,	,	Memory Card Adapter (for computer PCMIA slot)	HMC-AP001	CE			
	Connects computer, D-Sub 9-pin, Length: 2.0 m		Used for peripheral bus or Host Link.	XW2Z-200S-CV			
Peripheral De	evice Connecting Cables	Connects computer, D-Sub 9-pin, Length: 5.0 m	Anti-static connectors	XW2Z-500S-CV			
for the RS-23	2C port	Connects computer, D-Sub 9-pin, Length: 2.0 m	Used for Host Link only.	XW2Z-200S-V			
		Connects computer, D-Sub 9-pin, Length: 5.0 m	Peripheral bus not supported.	XW2Z-500S-V			
RS-422A Conversion Adapter		Adapter for converting a RS-232C port to a RS-	Communications distance: 500 m max.	NS-AL002			
N3-422A COI	iversion Adapter	422A/485 port.	Communications distance: 50 m max.	CJ1W-CIF11	UC1, CE, N, L		
Battery life		5 years at 25°C		CJ1W-BAT01	CE		

● Differences between the NSJ□-□□□-G5D and NSJ□-□□□-M3D

Function Model	NSJ□-□□□□-G5D	NSJ□-□□□-M3D
UM capacity	60 Ksteps	20 Ksteps
I/O	1,280 points	640 points
Extended data memory	32 Kwords × 3 banks	None
EM file memory	Yes	None
Maximum number of Expansion Racks	3	1
FB program memory capacity	1024 KB	256 KB
Maximum number of FB definitions	1,024	128
Maximum number of FB instances	2,048	256
Variable table size	128 KB	64 KB

General Specifications

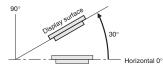
Parts Names



■NSJ Controllers

				Specifications						
Itama	Model	NSJ12-TS0□-G5D	NSJ10-TV0□-G5D	NSJ8-TV0□-G5D NSJ8-TV0□-M3D	NSJ5-TQ1□-G5D NSJ5-SQ1□-G5D NSJ5-TQ1□-M3D					
Items Supply voltage	^	24 VDC	NSJ5-SQ1□-M3D							
,		24 VDC 20.4 to 27.6 VDC (24 VDC ±15%)								
	ply voltage range	,	∪±15%)		SQ1□: 21 W max.					
Power consur	nption	30 W max.			TQ1□: 22 W max.					
Current consu	ımption	Controller Section Intern DeviceNet Section Intern	al 5 V: 500 mA max. al 5 V: 200 mA max., Exte	ernal 24 V: 18 mA max.						
Inrush current	(See note 1.)	At 24 VAC: 10 A/20 ms m	ax. for cold start at room t	emperature						
(depending or	ating temperature n angle of display sur- ontal) (See note 2.)	90° to 60°: 0 to 50°C 60° to 30°: 0 to 45°C 30° to 0°: Use prohibited.			90° to 30°: 0 to 50°C 30° to 0°: 0 to 40°C					
Ambient stora	ge temperature	−20 to 60°C								
Ambient opera	ating humidity	0 to 40°C: 35% to 85% (with no condensation) 40 to 50°C: 35% to 60% (with no condensation)								
Ambient opera	ating environment	No corrosive gases								
Insulation resi	stance	$20~\text{M}\Omega$ min. (at 100 VDC) between DC external and GR terminals								
Dielectric stre	ngth	800 VDC for 1 min between DC external and GR terminals, leakage current: 10 mA max.								
Noise immuni	ty	2 kV on power supply line (conforming to IEC 61000-4-4)								
Vibration resist (during operate		10 to 57 Hz, 0.075-mm amplitude, 57 to 150 Hz, acceleration: 9.8 m/s² in X, Y, and Z directions for 80 minutes								
Shock resistar (during operat		147 m/s², 3 times each in X, Y, and Z directions								
External dimensions	Without Expansion Unit	315 × 241 × 73.3 mm (W × H × D)		$232\times177\times73.3~\text{mm}~(\text{W}\times\text{H}\times\text{D})$	$195 \times 142 \times 79 \text{ mm } (W \times H \times D)$					
(See note 3.)	With Expansion Unit	$315\times241\times89.3$ mm (W	\times H \times D)	$232\times177\times89.3~mm~(W\times H\times D)$	$195\times142\times95~\text{mm}~\text{(W}\times\text{H}\times\text{D)}$					
Panel cutout of	dimensions	$302_{0}^{+1} \times 228_{0}^{+1}$ mm (W × Panel thickness: 1.6 to 4.5		220.5 $^{+0.50}_{0}$ \times 165.5 $^{+0.50}_{0}$ mm (W \times H) Panel thickness: 1.6 to 4.8 mm	$184_{\ 0}^{+0.50} \times 131_{\ 0}^{+0.5} \ \text{mm} \ (\text{W} \times \text{H})$ Panel thickness: 1.6 to 4.8 mm					
Grounding		100 Ω or less		-1						
Weight		2.7 kg max.	2.5 kg max.	2.0 kg max.	1.1 kg max.					
Degree of protection		Front operating panel: Equivalent to IP65 Oil-proof type and NEMA4 (See note 4.) Front operating panel: Equivalent to IP65 Oil-proof type and NEMA4 (See note 4.) Front operating panel: Equivalent to IP65 Oil-proof type, NEMA4 UL Type 4 (See note 4.)								
Battery life				iter the battery runs low (i.e., after the ir 5 minutes after removing the old battery						
International s	standards	Conforms to cULus and E	C Directives.							

Note 1. A delay circuit that charges a capacitor is used to limit the inrush current. If a hot start is performed when the power supply has been OFF only a short period of time, the capacitor will still be charged and the inrush current specified above will be exceeded by up to approximately five times the specified value. When selecting fuses or breakers for external circuits, allow sufficient margin in the melting temperatures, detection characteristics, and inrush current Note 2. Display angles off horizontal are as follows:



Note 3. For detailed information, refer to "Dimensions" on page 30.

Note 4. May not be applicable in locations with long-term exposure to oil.

■NSJ Expansion Units

Controller Link Unit

Item	Specifications
Model	NSJW-CLK21-V1
Current consumption	300 mA
Weight	100 g max.

Note: Other general specifications are the same as the NSJ Controller.

I/O Control Unit

Item	Specifications
Model	NSJW-IC101
Current consumption	20 mA
Weight	100g max.

Note: Other general specifications are the same as the NSJ Controller.

Ethernet Unit

Item	Specifications
Model	NSJW-ETN21
Current consumption	370 mA
Weight	100 g max.

Note: Other general specifications are the same as the NSJ Controller.

Controller Section Specifications

	Item	Specifications						
Control method		Stored program						
I/O control meth	od	Cyclic scan and immediate processing are both possible.						
Programming		Ladder diagram						
CPU processing modes		Normal Mode, Parallel Processing Mode with Asynchronous Memory Access, Parallel Processing Mode with Synchronous Memory Access, and Peripheral Servicing Priority Mode						
Instruction lengt	h	1 to 7 steps per instruction						
Ladder instruction	ons	Approx. 400 (3-digit function codes)						
Execution time	Basic instructions Special instructions	μs min. μs min.						
Overhead time		Normal mode: 0.3 ms Parallel processing: 0.3 ms						
Installation		Installed using Panel Mounting Bracket.						
Mountable Expa	ansion Units	One of the following can be mounted as an Expansion Unit: NSJ I/O Control Unit (NSJW-IC101) NSJ Controller Link Unit (NSJW-CLK21-V1) NSJ Ethernet Unit (NSJW-ETN21)						
Maximum numb Racks	er of Expansion	With the NSJW-IC101 I/O Control Unit mounted, a maximum of three CJ-series Expansion Racks can be NSJ□-□□□(B)-G5D, and a maximum of one CJ-series Expansion Rack can be used with the NSJ□-□ A CJ-series CJ1W-II101 Interface Unit and Power Supply Unit are required for each Expansion Rack.						
Maximum numb Units	er of connectable	Per Expansion Rack: 10 Units max. (Basic I/O Units, Special I/O Units, or CPU Bus Units) A maximum of 30 Units (10 Units on CJ-series Expansion Rack × 3) can be mounted to the entire NSJ□-system. A maximum of 10 Units (10 Units on CJ-series Expansion Rack × 1) can be mounted to the entir□□□□□(B)-M3D system.						
Number of tasks	3	288 (cyclic tasks: 32, interrupt tasks: 256) Interrupt tasks can be defined as cyclic tasks called "extra cyclic tasks." Including these, up to 288 cyclic tasks can be used. Note 1. Cyclic tasks are executed each cycle and are controlled with TKON(820) and TKOF(821) instructions. Note 2. The following 3 types of interrupt tasks are supported: Power OFF interrupt task: 1 max., Scheduled interrupt tasks: 2 max., External interrupt tasks: 256 max.						
Interrupt types		Scheduled Interrupts: Interrupts generated at a time scheduled by the Controller Section's built-in timer. (See note. 1) Power OFF Interrupt (See note 2.): Interrupt executed when the Controller Section's power is turned OFF. External I/O Interrupts: Interrupts from the Special I/O Units or CPU Bus Units. Note 1. Scheduled interrupt time interval is either 1 ms to 9,999 ms or 10 ms to 99,990 ms, in units of 1 ms or 10 ms. Note 2. Not supported when the CJ1W-PD022 Power Supply Unit is mounted.						
Calling subroutione task	nes from more than	Supported using global subroutines.						
Function blocks		Languages supported in function block definitions: Ladder programming language and structured text						
	I/O Area	2,560 (160 words): CIO 000000 to CIO 015915 (words CIO 0000 to CIO 0159) The setting of the first rack word can be changed from the default (CIO 0000) so that CIO 0000 to CIO 0999 can be used. I/O bits are allocated to Basic I/O Units.						
	Link Area	3,200 (200 words): CIO 10000 to CIO 119915 (words CIO 1000 to CIO 1199)						
	CPU Bus Unit	6,400 (400 words): CIO 150000 to CIO 189915 (words CIO 1500 to CIO 1899)						
	Area	CPU Bus Unit bits store operating status of CPU Bus Units. (25 words per Unit, 16 Units max.)						
	Inner Board Area	1,600 (100 words): CIO 190000 to CIO 199915 (words CIO 1900 to CIO 1999) Bits in the Inner Board Area are allocated to the display status area.						
CIO (Core I/O) Area	C200H Special I/O Unit Area	15,360 (960 words): CIO 200000 to CIO 295915 (words CIO 2000 to CIO 2959) Bits in the Special I/O Area can be allocated to Special I/O Units (10 words per Unit, 96 Units max.)						
	DeviceNet Area	9,600 (600 words): CIO 320000 to CIO 379915 (words CIO 3200 to CIO 3799) DeviceNet bits are allocated to Slaves for DeviceNet Section remote I/O communications when the master function is used with fixed allocations. Fixed allocation setting 1 Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363 Fixed allocation setting 2 Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563 Fixed allocation setting 3 Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763 Note: The following words are allocated to the master function even when the DeviceNet Unit is used as a	The CIO Area can be used as work bits if the					
		slave. Fixed allocation setting 1 Outputs: CIO 3370 (master to slave) Inputs: CIO 3270 (slave to master) Fixed allocation setting 2 Outputs: CIO 3570 (master to slave) Inputs: CIO 3470 (slave to master) Fixed allocation setting 3 Outputs: CIO 3770 (master to slave) Inputs: CIO 3670 (slave to master)	bits are not used as shown here.					
Work bits	CIO (Core I/O) Area	4,800 (300 words): CIO 120000 to CIO 149915 (words CIO 1200 to CIO 1499) 37,504 (2,344 words): CIO 380000 to CIO 614315 (words CIO 3800 to CIO 6143) These bits in CIO Area are used as work bits in programming to control program execution. They cannot be used for external I/O.						
	Work Area	8,192 bits (512 words): W00000 to W51115 (words W000 to W511) Control programs only. (I/O from external I/O terminals is not possible.) Note: When using work bits in programming, use bits in Work Area first before using bits from other areas.						
Holding Area		8,192 bits (512 words): H00000 to H51115 (words H000 to H511) Holding bits are used to control execution of program, and maintain their ON/OFF status when the PLC is turned OFF or operating mode is changed. Note: Words H512 to H1535 are allocated to the Function Block Holding Area and are used only for the function block instance area (internally allocated variable area).						
Auxiliary Area		Read only: 7,168 bits (448 words): A00000 to A44715 (words A000 to A447) Read/write: 8,192 bits (512 words): A44800 to A95915 (words A448 to A959) Auxiliary bits are allocated specific functions.						

Controller Section Specifications

	Item		Specifications				
Temporary Area		16 bits (TR00 to TR15) Temporary bits ar program branches.	The bits on the left can be used as work bits when they are not used for their normal application				
Timer Area		4,096: T0000 to T4095 (used for timers o					
Counter Area		4,096: C0000 to C4095 (used for counter	аррисацоп				
DM Area		32 Kwords: D00000 to D32767	Used as a general-purpose data area for reading and				
		Special I/O Unit DM Area: D20000 to D29599 (100 words × 96 Units). CPU Bus Unit DM Area: D30000 to D24500 (400 words × 46 Units)	Used to set parameters for Special I/O Units. Used to set parameters for CPU Bus Units.	writing data in word units (16 bits). Words in the DM Area maintain their status when the NSJ Controller is turned OFF			
		D31599 (100 words × 16 Units). WSJ = D33 Stills. WG Softwister is turned of a bas stills.					
EM Area		Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in EM Area maintain their status when the NSJ Controller is turned OFF or operating mode is changed. The EM Area is divided into banks, and addresses can be set by either of following methods. Changing current bank using the EMBC (281) instruction and setting addresses for the current bank. Setting bank numbers and addresses directly. EM data can be stored in files by specifying number of first bank. (EM file memory) NSJ(B)-M3D: None					
Index Regis	rers	One register is 32 bits (2 words). Index re	ses for indirect addressing. Index registers can be egisters can be specified as shared or independent	for each task.			
Task Flag A	rea	32 (TK0000 to TK0031). Task Flags are r when corresponding task is not executab	ead-only flags that are ON when corresponding cycle or in standby status.	clic task is executable and OFF			
Trace Memo	ory	4,000 words (traceable data: 31 bits and	6 words)				
File Memory		Memory Cards: Compact flash memory of EM file memory: Part of EM Area can be The NSJU-UUU(B)-M3D does not sup	converted to file memory (MS-DOS format).				
	Constant cycle time	1 to 32,000 ms (Unit: 1 ms) Note: Using the Parallel Processing Mode will create a constant cycle time for program execution.					
	Cycle time monitoring	Possible (Unit stops operating if cycle is too long): 10 to 40,000 ms (Unit: 10 ms) Note: When the Parallel Processing Mode is used, the program execution cycle is monitored. Controller Section operation w stop if the peripheral servicing time exceeds 2 s.					
	I/O refreshing	Cyclic refreshing, immediate refreshing, refreshing by IORF(097). Note: IORF(097) refreshes I/O bits allocated to Basic I/O Units and Special I/O Units. The CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction can be used to refresh bits allocated to CPU Bus Units in the CIO and DM Areas.					
	Timing of refreshing for CPU Bus Units	Data links for Control Link Units, remote I/O communications for DeviceNet Units, and other special data for CPU Bus Un refreshed at the following times. During I/O refresh period or when CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction executed.					
	I/O memory holding when changing operating modes	Depends on ON/OFF status of IOM Hold Bit in Auxiliary Area.					
	Load OFF	All outputs on Output Units can be turned OFF when the Controller Section is operating in RUN, MONITOR, or PROGRA mode.					
	Timer/counter PV refresh method	BCD or binary (CX-Programmer version 3.0 or higher)					
	Input time constant setting	Time constants can be set for inputs from CJ-series Basic I/O Units. The time constant can be increased to reduce influence noise and chattering or it can be decreased to detect shorter pulses on inputs.					
Functions	Mode setting at power-up	The operating mode can be specified.					
	Flash memory	The user program and parameter area data (e.g., PLC Setup) are always backed up automatically in flash memory. (automatic backup and restore.) When downloading projects from CX-Programmer Ver. 5.0 or higher, symbol table files (including CX-Programmer symbonames, I/O comments), comment files (CX-Programmer rung comments, other comments), and program index files (CX-Programmer section names, section comments, or program comments) are stored in comment memory within the flash memory.					
	Memory Card functions (Controller Section)	Automatically reading programs (autoboot) from the Memory Card when the power is turned ON.	Possible				
		Program replacement during Controller Section operation					
		Memory Card storage data	User program: Program file format PLC Setup and other parameters: Data file format I/O memory: Data file format (binary), text format, CSV format				
		Memory Card read/write method	User program instructions, Programming Devices (including CX-Programmer and Programming Console), Host Link computers, Auxiliary Area control bits, easy backup operation				
	Filing (Controller Section)	Memory Card data and EM (Extended Data Memory) Area can be handled as files.					
	Debugging	Force-set/reset, differential monitoring, data tracing (scheduled, each cycle, or when instruction is executed), storing generating error.					

Controller Section Specifications

Item		Specifications					
	Online editing	User programs can be overwritten in program block units when the Controller Section is in MONITOR or PROGRAM mode. This function is not supported for block programming areas. With the CX-Programmer, more than one program block can be edited at the same time.					
	Program protection	Overwrite protection: Set using DIP switch or via the password from CX-Programmer peripheral device. Copy protection: Password set using CX-Programmer.					
	Error check	ser-defined errors (i.e., user can define fatal errors and non-fatal errors) ne FPD(269) instruction can be used to check execution time and logic of each programming block. ote: FAL and FALS instructions can be used to simulate errors.					
	Error log	to 20 errors are stored in error log. Information includes error code, error details, and time error occurred. ote: The Controller Section can be set so that user-defined FAL errors are not stored in the error log.					
		Provided on all models. Accuracy:					
	Clock	Ambient temperature Monthly variation 25°C -1.5 to +1.5 min					
		Note 1. Accuracy varies with the temperature. Note 2. Used to store time when power is turned ON and when errors occur.					
	Power OFF detection time	2 ms					
Functions	Power OFF detection delay time	0 ms fixed					
runctions	Memory protection	Held Areas: Holding bits, Data Memory, Extended Data Memory, and status of counter Completion Flags and present values. Note: If IOM Hold Bit in Auxiliary Area is turned ON, and PLC Setup is set to maintain IOM Hold Bit status when power to the NSJ Controller is turned ON, contents of CIO Area, Work Area, part of Auxiliary Area, timer Completion Flag and present values, Index Registers, and Data Registers will be saved.					
	Sending commands to a Host Link comput- er	FINS commands can be sent to a computer connected via Host Link System by executing Network Communications Instructions from the Controller Section.					
	Remote programming and monitoring	Host Link communications can be used for remote programming and remote monitoring through a Controller Link System or Ethernet network.					
	Eight-level communications	Host Link communications can be used for remote programming and remote monitoring from devices on networks up to eight levels away (Controller Link Network, Ethernet Network, or other network).					
	Storing comments in CPU Unit	I/O comments can be stored as symbol table files in Memory Cards in the Controller Section, EM file memory, or Comment Memory (see note). Note: Supported for CX-Programmer Ver. 5.0 or later only.					
	Program check	Program checks are performed at the beginning of operation for items such as no END(001) instruction and instruction errors. CX-Programmer can also be used to check programs.					
	Battery life	5 years at 25°C (The battery life depends on the ambient operating temperature; 1.1 years min.) (Battery set: CJ1W-BAT01; Use a Replacement Battery that is within two years of its date of manufacture.)					
	Self-diagnostics	Controller Section errors (watchdog timer), I/O bus errors, memory errors, and battery errors					
	Other functions	Storage of number of times power has been interrupted. (Stored in A514.)					

Display Section Specifications

	Built-in ports				Display Section				
Model	USB port (Slave: For Support Software)	RS-232C port	DeviceNet port	Ethernet port	USB port (Host: For printer)	Display color	Field of view	Language	Standard screen data capacity
NSJ5-SQ10-M3D/-G5D				None			Right/left: ±70°, Top: 70°, Bottom: 50° (See note 1.)		
NSJ5-SQ10B-M3D/-G5D				None	- None				
NSJ5-SQ11-M3D/-G5D				10/					
NSJ5-SQ11B-M3D/-G5D				100Base-T					
NSJ5-TQ10-M3D/-G5D				None					
NSJ5-TQ10B-M3D/-G5D		3 ports Display Section: Serial ports A, B 10/ 100Base-T None (I		(See note 1.)	<u> </u>				
NSJ5-TQ11-M3D/-G5D			1 port	10/		256 colors (BMP/JPEG, 32,768 colors		Eight languages (See note 2.)	60 MB
NSJ5-TQ11B-M3D/-G5D				100Base-T					
NSJ8-TV00-M3D/-G5D				None			Right/left: ±65°, Top: 50°, Bottom: 60°		
NSJ8-TV00B-M3D/-G5D	1 port			None					
NSJ8-TV01-M3D/-G5D	i port			10/					
NSJ8-TV01B-M3D/-G5D	Section: Serial port		100Base-T		for images)				
NSJ10-TV00-G5D			Nama						
NSJ10-TV00B-G5D				None	None		Right/left: ±60°,		
NSJ10-TV01-G5D		10/	10/	1 port		Top: 35°, Bottom: 65°			
NSJ10-TV01B-G5D				100Base-T				_	
NSJ12-TS00-G5D				None			Right/left: ±60°, Top: 45°, Bottom: 75°		
NSJ12-TS00B-G5D				None					
NSJ12-TS01-G5D				10/					
NSJ12-TS01B-G5D				100Base-T					

Note 1. NSJ5-TQ series (high luminance TFT) luminance is better than that of NSJ5-SQ series by about 110cd/m². Note 2. Japanese, English, Chinese (traditional and simplified), Spanish, Italian, German, and French.

Communications Section Specifications

■DeviceNet Section

Item		Specifications						
Communications protocol	DeviceNet							
DeviceNet master/slave	Ca	Can function as master or slave.						
Connection forms (See note 1.)		Combination of multi-drop and T-branch connections (for trunk or branch lines)						
Terminating resistance.	S١	SW4 (TER) is used to connect/disconnect terminating resistance. The TER indicator lights when terminating resistance is connected.						
Baud rate	50	500 kbps, 250 kbps, or 125 kbps (Set via DIP switch.)						
Communications distances		Baud rate 500 kbps 250 kbps 125 kbps	Network length 100 m max. 250 m max. (See note 2.) 500 m max. (See note 2.)	Branch line length 6 m max. 6 m max. 6 m max.	Total branch line length 39 m max. 78 m max. 156 m max.			
Max. number of Slaves	63	63 Slaves						
Error control		CRC error check, node address redundancy check, scan list verification						
Cable		Special 5-wire cable (2 signal lines, 2 power lines, 1 shield line)						

Note 1. Terminating resistance is required at both ends of the trunk line.

■Controller Link (Wired)

Item	Specifications
Communications method	N: N token bus
Code	Manchester code
Modulation	Baseband code
Synchronization	Flag synchronization (conforms to HDLC frames)
Error control	Manchester code checks and CRC checks (CCITT X ¹⁶ +X ¹² +X ⁵ +1)
Transmission path form	Multi-drop bus
Baud rate and maximum transmission distance	The maximum transmission distance varies with the baud rate as follows: 2 Mbps: 500 m 1 Mbps: 800 m 500 Kbps: 1 km
Media	Specified shielded twisted-pair cable Number of signal lines: 2, shield line: 1
Node connection method	NSJ Controller Link Unit: Connected via a special connector (included) PLC: Connected to a terminal block IBM PC/AT or compatible: Connected via a special connector (included)
Maximum number of nodes	32 or 62 nodes (See note 1.)
Communications functions	Data links and message service
Number of data link words	Transmission area per node: 1,000 words max. Data link area (send/receive words) per node NSJ Controller: 20,000 words CS/CJ Series: 20,000 words max. (unit Ver. 1.2 or later) 12,000 words max. (pre-Ver. 1.2) C200HX/HG/HE, CVM1/CV, CQM1H: 8,000 words max. Personal computer: 32,000 or 62,000 words max. (See note 2.)
Data link areas	Bit-access areas (IR, AR, LR, CIO), DM Area (DM), and extended DM Area (EM)
Message length	2,012 bytes max. (including the header)
RAS functions	Polling node backup function Self-diagnosis function (hardware checking at startup) Echoback test and broadcast test (using the FINS command) Watchdog timer Error log function

Note 1. At least one Repeater Unit (CS1W-RPT01) is required to construct networks that uses a node address higher than 32. The following Controller Link Units/Support Boards must also be used, and the Wired Network 62 Node Enable Bit of the DM Parameter Area software switch of all nodes must be turned ON (62 nodes max.).

CS1W-CLK21-V1, CJ1W-CLK21-V1, 3G8F7-CLK21-V1, and NSJW-CLK21-V1

Note 2. For a maximum configuration of 62 nodes

For other specifications, refer to the Controller Link Unit Operation Manual (Cat. No. W309).

Note 2. Communications distances are for Thick Cables. Keep the maximum network length to 100 m or less when using Thin Cables.

Communications Section Specifications

■Ethernet Unit

Item	Specifications				
Туре	100Base-TX (can be used as 10Base-T)				
Media access method	CSMA/CD				
Modulation method	Baseband				
Transmission paths	Star form				
Baud rate	100 Mbps (100Base-TX) 100 Mbps (10Base-T)				
Transmission media	Unshielded twisted-pair (UTP) cable Categories: 5, 5e Shielded twisted-pair (STP) cable Categories: 100 Ω at 5, 5e	Unshielded twisted-pair (UTP) cable Categories: 3, 4, 5, 5e Shielded twisted-pair (STP) cable Categories: 100 Ω at 3, 4, 5, 5e			
Transmission distance	100 m (distance between hub and node)				
Number of cascade connections	2	4			
Functions	FINS communications service Socket services (UDP/TCP) FTP server Email send/receive Automatic clock adjustment				

Note: Refer to the Ethernet Units Construction of Networks Operation Manual (Cat. No. W420) and the Ethernet Units Construction of Applications Operation Manual (Cat. No. W421) for other specifications.

■Differences between the Built-in Ethernet and Ethernet Unit Ports

	Built-in Ethernet port	Ethernet Unit port			
Communications with another host (PLC) Ethernet NSJ NSJ PLC	Communications is possible with another host via Ethernet. For example, from one NSJ Controller, data can be displayed or settings can be made to another NSJ Controller or PLC.	Same functions as at left.			
Connection with a host computer Host computer Ethernet NSJ	■Support Software Connections CX-One (CX-Programmer, CX-Designer, etc.) can be used via Ethernet. Screen data and ladder programs can be transferred from a host computer. ■Access to a Memory Card in the Display Section A memory card in the Display Section can be accessed using Support Software or FTP and Ethernet. For example, Display Section recipe data and alarm or data log files can be downloaded from a host computer. ■Access to the Host from a Host Application A host computer can access the Controller Section using FINS communications. For example, an application on a host computer can read or data can be written to the NSJ data memory (DM) (UDP only).	Same functions as at left, plus the following: • A Memory Card in the Controller Section can be accessed. • The clock can be set using SNTP • TCP/IP support (See note.) (The Memory Card in the Display Section cannot be accessed.) Note: Ethernet (FINS/TCP) not supported by CX-Programmer.			
E-mail		E-mail can be sent and received.			
Communications using ladder programming		Socket communications are possible using the CMND instruction. SEND/RCV instructions			

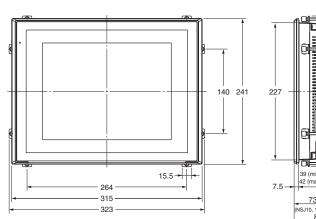
Support Software

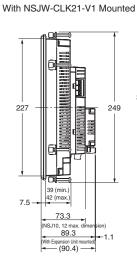
■Ordering Information

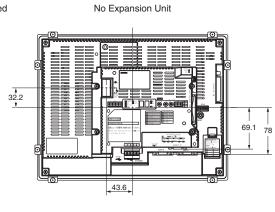
Product name	Specifications	Model	Standards		
Product name		Number of licenses	Media	Model	Staridards
FA Integrated Tool Package CX-One	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components. CX-One runs on the following OS.	1 licence	CD	CXONE-AL01C-V4	
Ver.4.□	OS: Windows 2000 (Service Pack 4 or higher), XP, Vista, or 7 (except 64-bit edition) CX-One Ver.4. includes CX-Designer Ver.3. For details, refer to the CX-One catalog (Cat. No. R134).	(See note.)	DVD	CXONE-AL01D-V4	1
The CX-Designer can still b	e ordered individually in the following model numbers.				
	Screen Designer for NS Series OS: Windows 2000 (Service Pack 4 or higher), XP, Vista, or 7 (except 64-bit edition)	1 license		NS-CXDC1-V3	
CX-Designer Ver.3.□	The Ladder Monitor Software is included with CX-Designer Ver.3		CD		

Note: Multi licenses are available for the CX-One (3, 10, 30, or 50 licenses).

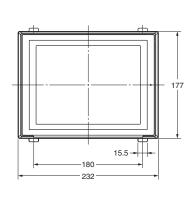
NSJ12-TS0□(B)-G5D NSJ10-TV0□(B)-G5D

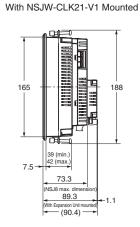


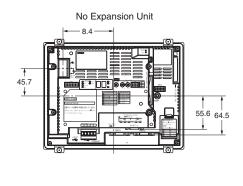




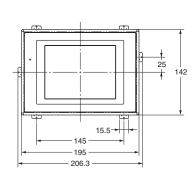
NSJ8-TV0□(B)-M3D NSJ8-TV0□(B)-G5D

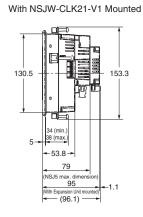


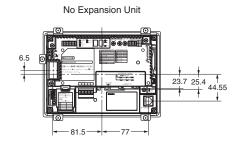




NSJ5-TQ1□(B)-M3D NSJ5-SQ1□(B)-M3D NSJ5-TQ1□(B)-G5D NSJ5-SQ1□(B)-G5D







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- Offer: Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "<u>Products</u>") by Omron Electronics LLC and its subsidiary companies ("<u>Omron</u>"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms
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- Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms
- and (ii) Buyer has no past due amounts.

 Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms
- Orders. Omron will accept no order less than \$200 net billing.
- Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.
- Financial. If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all
- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
- 10. Force Majeure. Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
- Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
 Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
 - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
 - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security inter-

 - est in the Products until the full purchase price is paid; d. Delivery and shipping dates are estimates only; and e. Omron will package Products as it deems proper for protection against nor-
- mal handling and extra charges apply to special conditions.

 12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products term Omron in the condition claims. from Omron in the condition claimed.
- Warranties. (a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

 (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

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 Miscellaneous. (a) Waiver. No failure or delay by Omron in exercising any right
- Miscellaneous. (a) Waiver. No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) Assignment. Buyer may not assign its rights hereunder without Omron's written consent. (c) Law. These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) Amendment. These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) Severability. If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) Setoff. Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (a) Definitions. As used against the amount owing in respect of this invoice. (g) <u>Definitions</u>. As used herein, "including" means "including without limitation"; and "<u>Omron Companies</u>" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

Certain Precautions on Specifications and Use

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 - (ii) Use in consumer products or any use in significant quantities.
 (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations. (iv) Systems, machines and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to this Prod-
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- OVERALL EQUIPMENT OR SYSTEM.

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- Change in Specifications. Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time
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