

PRODUCT NUMBER

73327-XXXLF

PLATING OPTION

1= GXT 0.76 μm
3= GOLD 0.76 μm
5= GOLD 1.27 μm

PACKAGE OPTION

1= TAPE ON REEL
2= TUBE
3= TAPE ON REEL
IN PLASTIC BAG

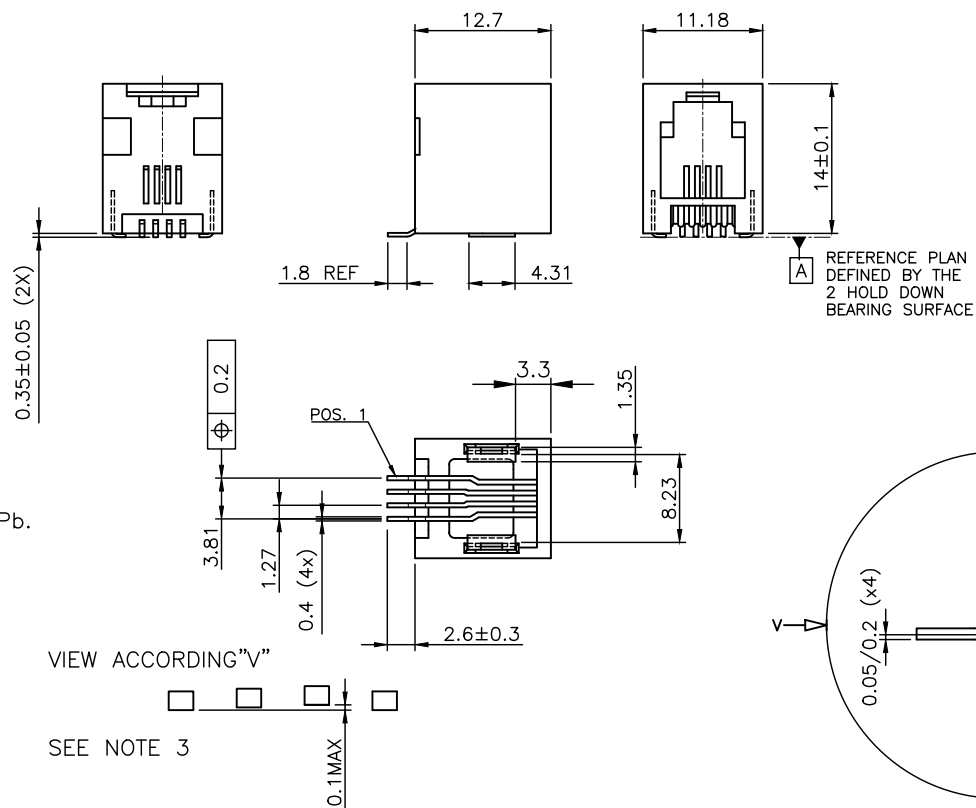
TERMINAL LOADING

1= FULLY LOADED

WHEN NEEDED, SUFFIX LETTER "LF"
INDICATES THE PRODUCT IS RoHS
COMPATIBLE, SEE NOTE 4.

NOTES:

- 1- MATERIAL: HOUSING: HIGH TEMP. PCT, COLOUR BLACK.
TERMINAL: PHOSPHOR BRONZE.
- 2 - PLATING: CONTACT AREA: SEE TABLE.
SOLDER TAIL : 90/10 SnPb 2 μm MIN.
WHEN SUFFIX "LF" IS REQUIRED, 2 μm MIN MATTE
TIN OVER 1.27 MIN Ni IS SUPPLIED INSTEAD OF SnPb.
NO RAW EDGES EXEPT SOLDER TAIL TIPS
- 3 - SOLDER TAILS COPLANARITY : 0.1 mm
- 4 - RoHS COMPATIBLE PRODUCT SPECIFICATIONS
- a - PLATING:
- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2 μm MINIMUM MATTE TIN OVER 1.27 μm
MINIMUM NICKEL UNDERPLATE.
- b - MANUFACTURING PROCESS COMPATIBILITY
- THE HOUSING WILL WITHSTAND EXPOSURE TO
245°C PEAK TEMPERATURE FOR 30 SECONDS
MAX IN A CONVECTION, INFRA-RED OR VAPOR
PHASE OR REFLOW OVEN.
- c - LABELING:
- MEETS PACKAGING SPECS AS PER GS-14-920
- d - LEGAL STATEMENT: SEE GS-47-0004
- 5 - PACKAGING FOR OPTION 3 : EACH REEL IS WRAPPED INTO A PLASTIC BAG
TO PROTECT FROM MOISTURE DURING STACKING TIME.



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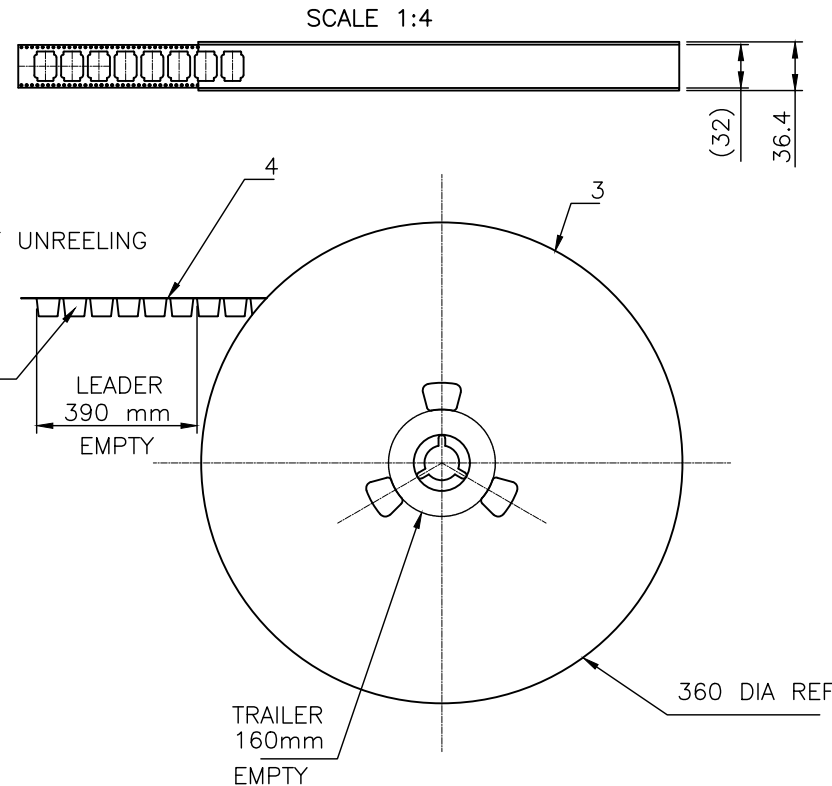
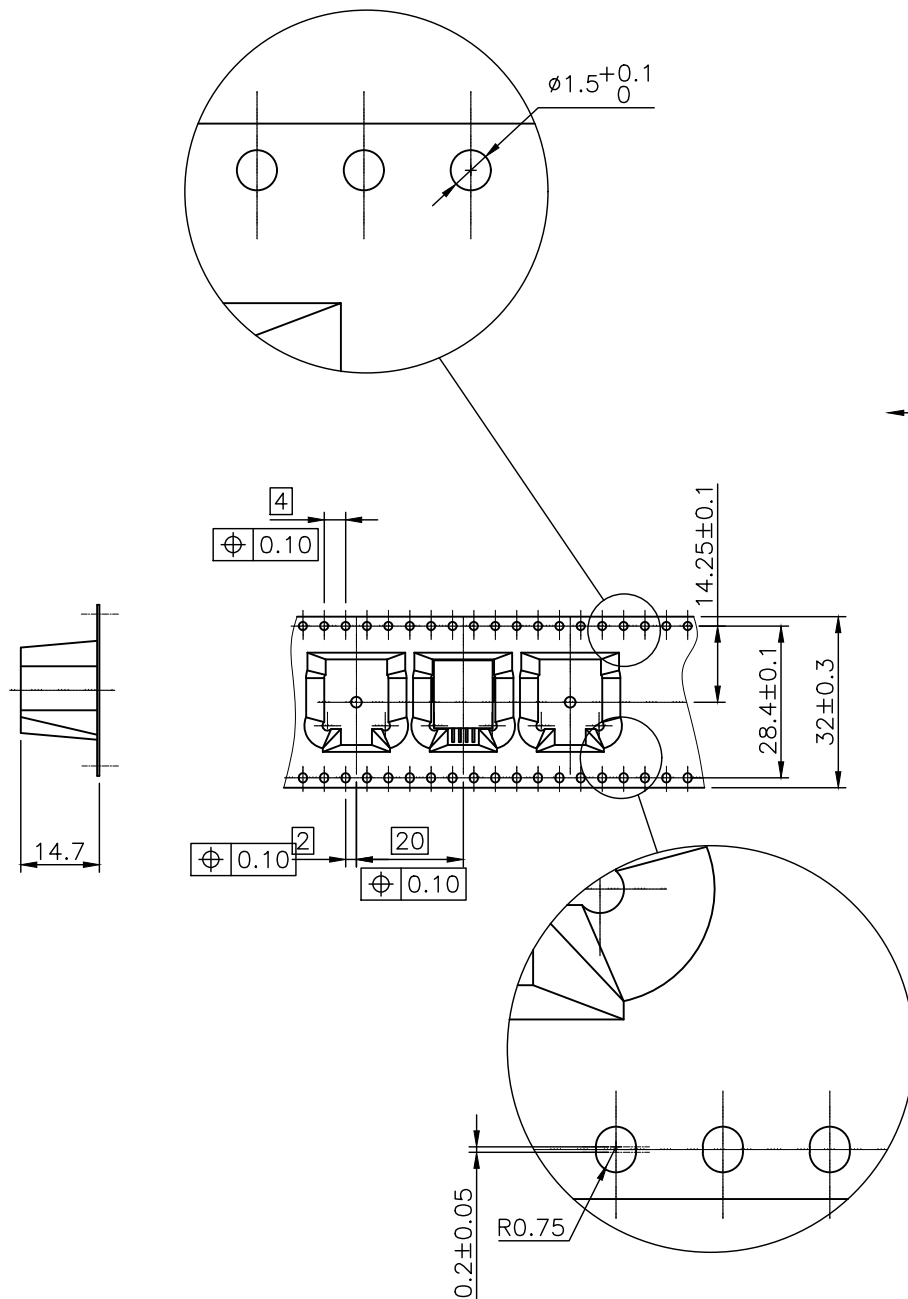
mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family MOD JACK			
ltr	ecn no	dr	date	tolerances unless otherwise specified					title				
H	F05-0247	DLE	05.09.12	angles linear	±0.13				SMT RA JACK				
J	F06-0240	DLE	06.07.18		F09-0070				4 POS NARROW INSIDE				
K	F09-0070	LSA	02.07.21		±2'				scale 2:1				
L	B-15798	JFA	13.09.09	dr	D LEGRAND	04.10.18			dwg no		sheet 1 of 3 size		
M	F-21888	AMA	15.09.09	engr	P NIZZI	04.10.18			73327		A3		
N	F-45278	DDE	22.07.05	chr	D LEGRAND	04.10.18							
				appd	P NZ	04.10.18			type CUSTOMER Drawing				
sheet index	revision sheet		N 1	F 2	B 3								



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PRODUCT NUMBER
SEE SHEET 1



1- IN ACCORDANCE WITH EIA-481 AND IEC 296-3

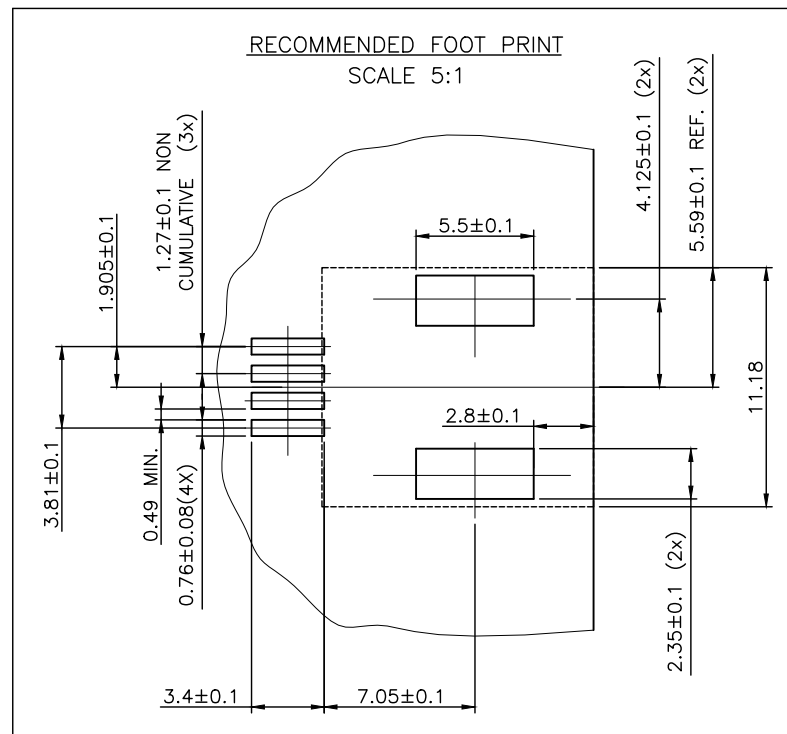
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mat'l. code				surface	tolerance	projection	product family		
E F90120				ISO 1302	ISO 406 ISO 1101		MOD-JACK		
F F06-0240				tolerances unless otherwise specified			title		
DLE 99.02.01				angles	linear	mm	SMT RA JACK		
DLE 06.07.18						scale 1:1	4 POS. NARROW INSIDE		
				dr	D LEGRAND	06.07.18	dwg no		
				engr	P NIZZI	06.07.18	sheet 2 of 3		
				chr	D LE	06.07.18	73327		
				appd	P NZ	06.07.18	size		
							A3		
sheet				revision			type		
index				sheet			CUSTOMER Drawing		



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mat'l. code				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 		product family MOD JACK			
ltr		ecn no		dr		date		tolerances unless otherwise specified		title		SMT RA JACK	
A		F04-0363		DLE		04.10.18		±0.13		mm		4 POS NARROW INSIDE	
B		F06-0240		DLE		06.07.18		linear		scale 2:1			
								±2'					
								dr D LEGRAND		04.10.18		sheet 3 of - size	
								engr P NIZZI		P 10.10.18		A4	
								chr D LEGRAND		04.10.18			
								appd P NZ		04.10.18		type CUSTOMER Drawing	
sheet index		revision sheet											