CHANGE COMMUNICATION FORM

TRACKING #	PCN-000087	TYPE OF CHANGE	Minor	DATE OF PCN	3/20/2020

DESCRIPTION OF CHANGE	Tray design is upgraded for automatic production assembly.

DETAILS OF CHANGE

1. Remove the button on tray for smoother opening.
2. Modify the design with locating slot so the COB units would not be flipped during production.
3. Tray capacity, row and column layout, and packing quantity is not changed.

From	To
"Manual working" tray design	"Automatic assembly" tray design

REASON FOR CHANGE

Easily handling for automatic production line.

AFFECTED PRODUCT LIST

CXM-4-xx-xx-xx-ACxx CXM-4-xx-xx-xx-AExx CXM-4-xx-xx-xx-TCxx CXM-4-xx-xx-xx-TExx	CxM-6-xx-xx-xx-AAxx CxM-6-xx-xx-xx-TAxx CxM-6-xx-xx-xx-ACxx CxM-6-xx-xx-xx-TCxx CxM-6-xx-xx-xx-AExx CxM-6-xx-xx-xx-TExx
CxM-9-xx-xx-xx-AAxx CxM-9-xx-xx-xx-TAxx CxM-9-xx-xx-xx-ACxx CxM-9-xx-xx-xx-TCxx	CxM-11-xx-xx-xx-AAxx CxM-11-xx-xx-xx-TAxx CxM-11-xx-xx-xx-ACxx CxM-11-xx-xx-xx-TCxx
CxM-14-xx-xx-xx-AAxx CxM-14-xx-xx-xx-TAxx CxM-14-xx-xx-xx-ACxx CxM-14-xx-xx-xx-TCxx	

ANTICIPATED IMPACT ON FORM FIT, FUNCTION, QUALITY OR RELIABILITY

Minor change on packing material, no influences on products.

SCHEDULE OF Qualifications		
Actions	**Status**	**Result**
Tray design drawings	Done	Workable
Tray funcitionality confirmation.	Done	Suitable.

DATE OF AVAILABILITY OF QUALIFICATION DATA	N/A
DATE OF AVAILABILITY OF QUALIFICATION SAMPLES	N/A
METHOD OF IDENTIFYING CHANGED PRODUCT	A green dot tag on the label of pizza box.
PLACE LAST PURCHASE ORDER BY	5/1
AVAILABILITY OF CHANGED PRODUCTS	Available May-1st, 2024

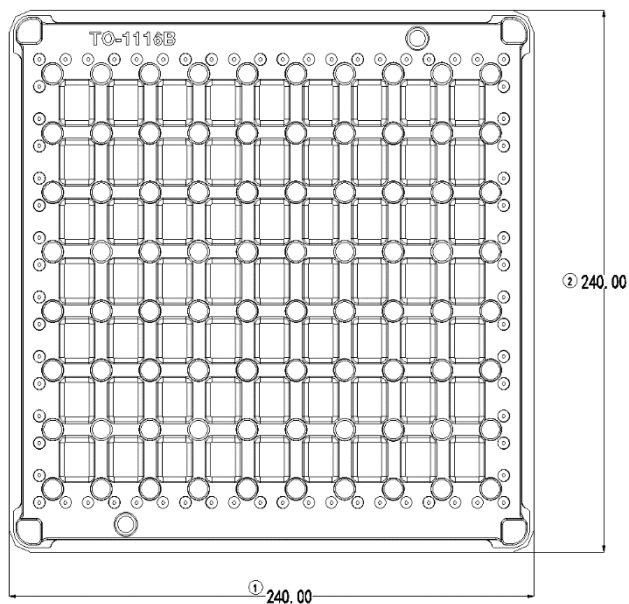| TO BE FILLED BY CUSTOMER	
Date of PCN Acknowledgement	
Name /Title	
Signature	
- Please acknowledge receipt of the PCN within 30 days of delivery of the PCN. **- Lack of acknowledgement of the PCN within 30 days constitutes acceptance of the change.**	

Appendix-Drawings

Before change
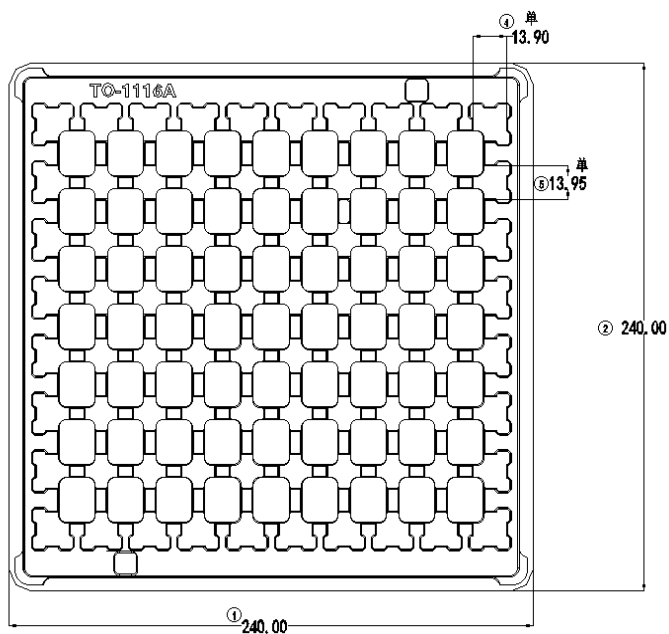
Cover	Tray

After change

The cover is the same as tray design