PCN Number: 2023			230713001.1		PCN	CN Date:		July 14, 2023		
				b site (RFAB) using y site/BOM options	•				ology, Die Revision	
Customer C	ontact:		Cha	ange Management	team	Dep	t:		Quality Services	
Proposed 1 st Ship Date:			Oct			mated Sample Availability:			August 13, 2023*	
*Sample re	quests recei	ved a	afte	r August 13, 202	3 will no	ot be	su	pporte	d.	
Change Typ	e:									
Assembly	/ Site		\boxtimes	🛛 Design				Wafer Bump Material		
Assembly	/ Process		Data Sheet				Wafer Bump Process			
Assembly Materials		Part number change			X	Wafer Fab Site				
Mechanic	al Specificatio	on	Test Site				X	Wafer Fab Materials		
Packing/S	Shipping/Labe	ling		Test Process			\boxtimes	Wafer Fab Process		

PCN Details

Description of Change:

Texas Instruments is pleased to announce the qualification of a new fab & process technology (RFAB, LBC9) and additional Assembly site (MLA) for selected devices listed below in the product affected section.

C	urrent Fab Site		Additional Fab Site			
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter	
SFAB	JI1	150 mm	RFAB	LBC9	300 mm	

The die was also changed as a result of the process change.

Additionally, there will be a BOM/Assembly options introduced for these devices:

Group 1: (RFAB/Process migration, & MLA as additional Assembly site)

TSSOP (PW) Package	ASESHAT	MLA
Mount compound	EY1000063	4147858
Mold compound	EN2000508	4211471

SOIC (D) Package	FMX	MLA
Wire type	0.96mil Au/Cu	0.8mil Cu

Group 2: (RFAB/Process migration, BOM Update)

	Current	Proposed
Wire type	0.8mil Au, 0.96mil Au, 0.96 Cu	0.8mil Cu

Qual details are provided in the Qual Data Section.

Reason for Change:

These changes are part of our multiyear plan to transition products from our 150-millimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):

None

Impact on Environmental Ratings:

Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.

RoHS	REACH	Green Status	IEC 62474
🛛 No Change	🛛 No Change	🛛 No Change	🛛 No Change

Changes to product identification resulting from this PCN:

Fab Site Information:

Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
SH-BIP-1	SHE	USA	Sherman
RFAB	RFB	USA	Richa rdso n

Die Rev:

Current	New				
Die Rev [2P]	Die Rev [2P]				
A, C, F	A, B				

Assembly Site Information:

Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (23L)	Assembly City	
ASESH	ASH	CHN	Shanghai	
FMX	MEX	MEX	Aguascalientes	
MLA	MLA	MYS	Kuala Lumpur	

Sample product shipping label (not actual product label)



Product Affected: Group 1 Device List: (RFAB/Process migration, BOM Update & MLA as an additional Assembly site) OPA4990IPWR TL032CDR TL062ACDRG4 UA741CDR TL031CDR TL032IDR TL062BCDR TL032ACDR TL061ACDR TLV9104IPWR TL032AIDR TL062ACDR TLV9304IPWR

Group 2 Device List: (RFAB/Process migration, BOM Update)

TL031CP	TL034CPWR	TL062ACP	TL062IPWR
TL031IP	TL034IDR	TL062BCP	TL064ACDR
TL032ACP	TL061ACP	TL062CDR	TL064BCDR
TL032AIP	TL061BCP	TL062CDRG4	TL064CDR
TL032CP	TL061CDR	TL062CP	TL064CPWR
TL032IP	TL061CP	TL062CPWR	TL064IDR
TL034ACDR	TL061IDR	TL062IDR	TL064IPWR

TL034AIDR	TL061IP	TL062IP	UA741CP	
TL034CDR				

For alternate parts with similar or improved performance, please visit the product page on $\underline{\text{TI.com}}$

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: UA741CP	QBS Reference: OPA4990IDR	QBS Reference: NE5532P	QBS Reference: UCC37322P	QBS Reference: <u>OPA990IDBVR</u>
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	3/231/0	-	3/231/0
UHAST	A3	Autoclave	121C, 2 atm	96 Hours	-	3/231/51	-	-	-
TC	A4	Temperature Cycle	-65/150C	500 Cycles	-	3/231/0	-	3/231/0	3/231/0
HTOL	B1	Life Test	150C	300 Hours	-	3/231/10 ^{2,3}	3/231/0	-	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	1/800/0	-	-	-
SD	C3	PB-Free Solderability	8 Hours Steam Age	-	-	-	3/66/0	3/66/0	-
ESD	E2	ESD CDM	-	250 Volts	1/3/0	-	-	-	-
ESD	E2	ESD HBM	-	3000 Volts	-	-	-	-	3/9/0
LU	E4	Latch-Up	Per JESD78	-	-	3/18/0	-		3/9/0
CHAR	E5	Electrical Characterization	Min, Typ, Max Temp	-	-	3/90/0	-	-	3/90/0
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	-	3/90/0	-	-	3/90/0

QBS: Qual By Similarity

Qual Device UA741CP is qualified at NOT CLASSIFIED NOT CLASSIFIED

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours

The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Pb-free Status:

Qualified Pb-Free(SMT) and Green

TI Qualification ID: R-CHG-2201-021

[1]-Discounted[2]-Discounted[3]-Discounted

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	Qual Device: <u>OPA2990IPWR</u>	QBS Process Reference: DRV8873SPWPRQ1	QBS Process Reference: <u>DRV8873SPWPRQ1-A0</u>	QBS Process Reference: <u>OPA2990IDR</u>
AC	Autoclave 121C	96 Hours	-	2/202/0	1/77/0	-
ED	Electrical Distributions	Cpk>1.67	-	2/60/0	1/30/0	-
ED	Electrical Characterization	Per Datasheet Parameters	1/30/0	-	-	3/90/0
ELFR	Early Life Failure Rate, 125C	48 Hours	-	2/1600/0	2/802/0	-
HAST	Biased HAST, 130C/85%RH	96 Hours	3/231/0	2/150/0	1/106/0	3/231/0
HBM	ESD - HBM	2500 V	1/3/0	-	-	-
CDM	ESD - CDM	1500 V	1/3/0	-	-	3/9/0
HTOL	Life Test, 125C	1000 Hours	-	2/154/0	1/77/0	-
HTOL	Life Test, 150C	300 Hours	-	-	-	3/231/0
HTSL	High Temp. Storage Bake 150C	1000 Hours	-	-	1/50/0	-
HTSL	High Temp. Storage Bake 170C	420 Hours	3/231/0	-	-	3/231/0
HTSL	High Temp. Storage Bake 175C	500 Hours	-	2/100/0	-	-
LU	Latch-up	(per JESD78)	1/6/0	1/6/0	-	3/18/19
PD	Physical Dimensions		-	2/20/0	1/10/0	-
SD	Surface Mount Solderability	Pb Free	-	1/30/0	-	-
SD	Solderability - Dip and Look	Pb Free	-	-	1/30/0	-
SD	Solderability - Dip and Look	Pb	-	-	1/30/0	-
SD	Surface Mount Solderability	Pb	-	1/30/0	-	-
TC	Temperature Cycle, -65/150C	500 Cycles	3/231/0	2/154/0	1/77/0	3/231/0
UHAST	Unbiased HAST, 130C/85%RH	96 Hours	3/231/0	-	-	3/231/0
BP	Bond Pull	Wires	-	2/10/0	1/5/0	-
WBS	Bond Shear	Wires	-	2/10/0	1/5/0	-

- QBS: Qual By Similarity - Qual Device OPA2990IPWR is qualified at LEVEL2-260C

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours - The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Pb-free Status:

Qualified Pb-Free (SMT) and Green

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: OPA2990IDR	QBS Reference: <u>OPA2990IDR</u>	QBS Reference: <u>OPA2991IDR</u>	QBS Reference: <u>OPA2991IDR</u>
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	-	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	-	-	1/77/0
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	3/231/0	-	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	3/231/0	-	1/77/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	3/231/0	-	-
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes); PB-Free Solder;	-	-	1/22/0	-	-
ESD	E2	ESD CDM	-	250 Volts	-	1/3/0	-	-
ESD	E2	ESD HBM	-	1000 Volts	-	1/3/0	-	-
LU	E4	Latch-Up	Per JESD78	-	-	1/3/0	1/3/0	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	-	1/30/0	1/30/0	-

QBS: Qual By Similarity

Qual Device OPA2990IDR is qualified at MSL1 260C

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

• The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours

• The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

TI Qualification ID: R-CHG-2305-064

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: <u>OPA4990IDR</u>	QBS Reference: <u>OPA4990IDR</u>	QBS Reference: <u>OPA4991IDR</u>
HAST	A2	Biased HAST	130C	96 Hours	-	3/231/0	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	3/231/0	1/77/0
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	3/231/0	1/77/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	3/231/0	-
HTOL	B1	Life Test	150C	300 Hours	-	3/231/0	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-
LU	E4	Latch-Up	Per JESD78	-	-	3/18/0	-
CHAR	E5	Electrical Characterization	Per datasheet limits	-	-	3/90/0	-

• QBS: Qual By Similarity

Qual Device OPA4990IDR is qualified at MSL1 260C

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

TI Qualification ID: R-CHG-2305-066

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: <u>OPA4990IPWR</u>	QBS Process Reference: <u>OPA2991QDGKRQ1</u>	QBSProduct/Process/ Package Reference: <u>OPA4991QPWRQ1</u>
HAST	A2	Biased HAST	110C/85%RH	264 Hours	-	-	1/77/0
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	3/231/0	3/231/0
тс	A4	Temperature Cycle	-65C/150C	500 Cycles	-	3/231/0	1/77/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	-	1/45/0
HTSL	A6	High Temperature Storage Life	175C	630 Hours	-	3/135/0	-
HTOL	B1	Life Test	150C	300 Hours	-	-	3/231/0
HTOL	B1	Life Test	150C	408 Hours	-	3/230/0	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2397/0	-
SD	C3	PB Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	1/15/0	-
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	1/15/0	-
PD	C4	Physical Dimensions	Cpk>1.67	-	-	3/30/0	1/10/0

Туре	#	Test Name	Condition	Duration	Qual Device: <u>OPA4990IPWR</u>	QBS Process Reference: <u>OPA2991QDGKRQ1</u>	QBSProduct/Process/ Package Reference: <u>OPA4991QPWRQ1</u>
ESD	E2	ESD CDM	-	1500 Volts	-	-	1/3/0
ESD	E2	ESD HBM	-	2000 Volts	-	1/3/0	-
ESD	E2	ESD HBM	-	4000 Volts	-	-	1/3/0
LU	E4	Latch-Up	Per JESD78	-	-	1/6/0	3/18/0
CHAR	E5	Electrical Distributions	Cpk>1.67 Room, hot, and cold	-	-	3/90/0	3/90/0

QBS: Qual By Similarity

Qual Device OPA4990IPWR is qualified at MSL1 260C

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

TI Qualification ID: R-CHG-2305-067

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: <u>TLC271CDR</u>	QBS Reference: <u>OPA4990IDR</u>	QBS Reference: <u>OPA990IDBVR</u>	QBS Reference: <u>SN74HCS08QDRQ1</u>	QBS Reference: TCAN1044VDRQ1
HAST	A2	Biased HAST	130C	96 Hours	-	3/231/0	-	-	-
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	-	3/231/0	-	-
UHAST	A3	Autoclave	121C, 2 atm	96 Hours	-	3/231/5 ¹	-	-	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	-	3/231/0	-	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-		-	3/231/0	3/231/0
тс	A4	Temperature Cycle	-65/150C	500 Cycles	-	3/231/0	-	-	-
тс	A4	Temperature Cycle	-65C/150C	500 Cycles	-	-	3/231/0	-	-
тс	A4	Temperature Cycle	-65C/150C	500 Cycles	-	-	-	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	3/231/0	3/231/0	-	-
HTOL	B1	Life Test	150C	300 Hours	-	3/231/10 ^{2,3}	-	-	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	1/800/0	-	-	-
WBS	C1	Ball Shear	76 balls, 3 units min	Wires	1/76/0	-	-	-	-
WBP	C2	Bond Pull	76 Wires, 3 units min	Wires	1/76/0	-	-	-	-
PD	C4	Physical Dimensions	Cpk>1.67	-	-	-	-	3/30/0	3/30/0

ESD	E2	ESD CDM	-	1500 Volts	-	-	3/9/0	-	-
ESD	E2	ESD CDM	-	250 Volts	1/3/0	-	-	-	-
ESD	E2	ESD HBM	-	3000 Volts	-	-	3/9/0	-	-
LU	E4	Latch-Up	Per JESD78	-	-	3/18/0	3/9/0	-	-
CHAR	E5	Electrical Characterization	Min, Typ, Max Temp	-	-	3/90/0	3/90/0	-	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	-	3/90/0	3/90/0	-	-

QBS: Qual By Similarity

Qual Device TLC271CDR is qualified at MSL1 260C

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Pb-free Status:

Qualified Pb-Free(SMT) and Green

TI Qualification ID: R-NPD-2209-036

[1]-Mechanical damage from mis-handling @ test. [2]-Faulty BI sockets. [3]-Faulty BI sockets.

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: <u>TL062CP</u>	QBS Reference: <u>OPA4990IDR</u>	QBS Reference: LM2904BQDRQ1	QBS Reference: <u>NE5532P</u>	QBS Reference: <u>UCC37322P</u>	QBS Reference: <u>OPA2990IDR</u>
HAST	A2	Biased HAST	130C	96 Hours	-	3/231/0	3/231/0	3/231/0	-	3/231/0
UHAST	A3	Autoclave	121C, 2 atm	96 Hours	-	3/231/5 ¹	-	-	3/231/0	-
UHAST	A3	Unbiased HAST	130C	192 Hours	-	-	3/231/0	-	-	-
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	-	-	-	-	3/231/0
TC	A4	Temperature Cycle	-65/150C	500 Cycles	-	3/231/0	3/231/0	-	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	-	-	-	-	3/231/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	3/231/0	3/135/0	-	3/231/0	-
HTOL	B1	Life Test	150C	300 Hours	-	3/231/10 ^{2,3}	3/231/0	3/231/0	-	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	1/800/0	3/2400/4 ^{4,5}	-	-	-
SD	C3	PB Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	-	1/15/0	-	-	-

SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	_	-	1/15/0	-	-	-
ESD	E2	ESD CDM	-	250 Volts	-	-	-	-	-	1/3/0
ESD	E2	ESD HBM	-	1000 Volts	-	-	-	-	-	1/3/0
LU	E4	Latch-Up	Per JESD78	-	-	3/18/0	-	-	-	1/3/0
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	1/30/0	3/90/0	-	-	-	1/30/0

OBS: Oual By Similarity

Qual Device TL062CP is qualified at NOT CLASSIFIED NOT CLASSIFIED

- · Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours. 140C/480 Hours. 150C/300 Hours. and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Pb-free Status:

Oualified Pb-Free(SMT) and Green

TI Qualification ID: R-CHG-2108-022

- [1]- Discounted Handling
- [2]- Discounted Handling [3]- Discounted Handling
- [4]- Discounted Test Coverage [5]- Discounted Test Coverage

For questions regarding this notice, e-mails can be sent to the Change Management team or your local Field Sales Representative.

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