



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP810 Tan and Low Odor Acrylic Adhesive 810 Tan, Part B

Product Identification Numbers

62-3298-8730-1
7100077451

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
International Operations
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms

**Hazard Statements**

Causes serious eye damage.
Causes skin irritation.
May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves and eye/face protection.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN: Wash with plenty of soap and water.
Immediately call a POISON CENTER or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Phenoxyethyl Methacrylate	10595-06-9	10 - 40 Trade Secret *
2-Hydroxyethyl Methacrylate	868-77-9	10 - 30 Trade Secret *
Hydroxypropyl Methacrylate	27813-02-1	10 - 30 Trade Secret *
Acrylate Oligomer	41637-38-1	5 - 20 Trade Secret *
Acrylonitrile-Butadiene Polymer	9010-81-5	5 - 20 Trade Secret *
2-Hydroxyethyl Methacrylate Phosphate	52628-03-2	< 4 Trade Secret *
4-Methoxyphenol	150-76-5	< 1 Trade Secret *
Phenothiazine	92-84-2	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
4-Methoxyphenol	150-76-5	ACGIH	TWA:5 mg/m3	
Phenothiazine	92-84-2	ACGIH	TWA:5 mg/m3	Danger of cutaneous absorption

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Green

Specific Physical Form:

Paste

Odor

Methacrylate

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

> 93 °C

Flash Point

> 200 °F [*Test Method:*Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

<=0.1 mmHg

Vapor Density

No Data Available

Density

1.07 g/ml

Specific Gravity

1.07 [*Ref Std:*WATER=1]

Solubility in Water

Slight (less than 10%)

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

20,000 centipoise

Hazardous Air Pollutants

< 40 % weight [*Test Method:*Calculated]

Molecular weight

No Data Available

VOC Less H₂O & Exempt Solvents

3.1 g/l [*Details:*when used as intended with Part A]

VOC Less H₂O & Exempt Solvents

0.3 % [*Details:*when used as intended with Part A]

VOC Less H₂O & Exempt Solvents

319 g/l [*Test Method:*tested per EPA method 24] [*Details:*as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Amines

Reducing agents

Reactive metals

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Photosensitization: Signs/symptoms may include a sunburn-like reaction such as blistering, redness, swelling, and itching from minor exposure to sunlight.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Phenoxyethyl Methacrylate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Phenoxyethyl Methacrylate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2-Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 > 11,200 mg/kg
Acrylate Oligomer	Dermal	Rat	LD50 > 2,000 mg/kg
Acrylate Oligomer	Ingestion	Rat	LD50 > 2,000 mg/kg
2-Hydroxyethyl Methacrylate Phosphate	Ingestion	Rat	LD50 > 2,000 mg/kg
4-Methoxyphenol	Dermal	Rat	LD50 > 2,000 mg/kg
4-Methoxyphenol	Ingestion	Rat	LD50 1,630 mg/kg
Phenothiazine	Dermal	Rat	LD50 > 2,000 mg/kg
Phenothiazine	Ingestion	Rat	LD50 1,370 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Phenoxyethyl Methacrylate	similar compounds	Irritant
2-Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Acrylonitrile-Butadiene Polymer	Professional judgment	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Minimal irritation
Acrylate Oligomer	In vitro data	No significant irritation
2-Hydroxyethyl Methacrylate Phosphate	Rabbit	Corrosive
4-Methoxyphenol	Rabbit	Mild irritant
Phenothiazine	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Phenoxyethyl Methacrylate	similar compounds	Severe irritant
2-Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Acrylonitrile-Butadiene Polymer	Professional judgment	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Moderate irritant
Acrylate Oligomer	In vitro data	No significant irritation
2-Hydroxyethyl Methacrylate Phosphate	similar health hazards	Corrosive
4-Methoxyphenol	Rabbit	Severe irritant
Phenothiazine	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
2-Hydroxyethyl Methacrylate	Human and	Sensitizing

	animal	
Hydroxypropyl Methacrylate	Human and animal	Sensitizing
Acrylate Oligomer	Multiple animal species	Not classified
2-Hydroxyethyl Methacrylate Phosphate	Mouse	Sensitizing
4-Methoxyphenol	Guinea pig	Sensitizing
Phenothiazine	Guinea pig	Sensitizing

Photosensitization

Name	Species	Value
Phenothiazine	Human	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Phenoxyethyl Methacrylate	In Vitro	Not mutagenic
2-Hydroxyethyl Methacrylate	In vivo	Not mutagenic
2-Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydroxypropyl Methacrylate	In vivo	Not mutagenic
Hydroxypropyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Acrylate Oligomer	In Vitro	Not mutagenic
2-Hydroxyethyl Methacrylate Phosphate	In Vitro	Not mutagenic
4-Methoxyphenol	In vivo	Not mutagenic
4-Methoxyphenol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenothiazine	In Vitro	Not mutagenic
Phenothiazine	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4-Methoxyphenol	Dermal	Multiple animal species	Not carcinogenic
4-Methoxyphenol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2-Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Hydroxypropyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

Hydroxypropyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxypropyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Acrylate Oligomer	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Acrylate Oligomer	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Acrylate Oligomer	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
2-Hydroxyethyl Methacrylate Phosphate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
4-Methoxyphenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
4-Methoxyphenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	Not classified for development	Rat	NOAEL 200 mg/kg/day	during gestation
Phenothiazine	Ingestion	Not classified for development	Rat	NOAEL 150 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hydroxypropyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2-Hydroxyethyl Methacrylate Phosphate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
4-Methoxyphenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hydroxypropyl Methacrylate	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Hydroxypropyl Methacrylate	Ingestion	hematopoietic system heart endocrine system liver immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Acrylate Oligomer	Ingestion	hematopoietic system liver immune system kidney and/or bladder endocrine system eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
2-Hydroxyethyl Methacrylate Phosphate	Ingestion	hematopoietic system kidney and/or bladder heart liver immune system eyes	Not classified	Rat	NOAEL 300 mg/kg/day	90 days
4-Methoxyphenol	Ingestion	gastrointestinal tract	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	liver immune system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	kidney and/or	Not classified	Rat	LOAEL 300	28 days

		bladder			mg/kg/day	
4-Methoxyphenol	Ingestion	heart endocrine system hematopoietic system nervous system respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Phenothiazine	Ingestion	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Dog	NOAEL 18 mg/kg/day	13 weeks
Phenothiazine	Ingestion	heart endocrine system liver kidney and/or bladder respiratory system	Not classified	Dog	NOAEL 67 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**Ingredient**

Phenoxyethyl Methacrylate (GLYCOL ETHERS)

C.A.S. No

10595-06-9

% by Wt

Trade Secret 10 - 40

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**SECTION 16: Other information****NFPA Hazard Classification****Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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