

# SAFETY DATA SHEET

## Tacky Flux TF5000

DATE REVISED: November 25, 2019

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### SECTION 1 -- IDENTIFICATION

**Product Name/Part number:** SRA TF5000

**Recommended use:** No-Clean Tacky Flux

**Manufacturer:** SRA Soldering Products                      **Mfg. Phone No.** 508-668-6044  
24 Walpole Park South, STE 10  
Walpole, MA 02081

**Emergency Phone No.:** 1-800-535-5053 (INFOTRAC)

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### SECTION 2 – HAZARD(S) IDENTIFICATION

**Classification of the substance or mixture**

**GHS Classification in accordance with OSHA HCS (29 CFR 1910)**

Skin corrosion (Category 2)	H315
Serious eye damage (Category 1)	H318
Reproductive toxicity (Category 1B)	H360
Acute aquatic toxicity (Category 4)	H402

*See below for full text of H-Statement*

**GHS Label Elements, including precautionary statements**

**Pictogram(s):**



**Signal Word:** Danger

**Hazard Statement(s)**

H315	Causes skin irritation
H318	Causes serious eye damage
H360	May damage fertility or the unborn child
H400	Harmful to aquatic life.

**Precautionary statement(s)**

P264	Wash skin thoroughly after handling
P270	Do not eat, drink, or smoke when using this product.
P280	Wear protective gloves, face protection, and eye protection
P302+P352	IF ON SKIN: Wash with plenty of soap and water
P305+P351+P338+P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call POISON CENTER or doctor.
P308+P313	If exposed or concerned: Get medical advice or attention.
P332+P313	If skin irritation occurs: Get medical advice
P337+P313	If eye irritation persists: Get medical advice or attention
P362	Take off contaminated clothing and wash before reuse.
P501	Dispose of contents to an approved waste disposal plant

**Hazards not otherwise classified or not covered by GHS:** None

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### SECTION 3 – COMPOSITION INFORMATION

Components	CAS Number	%
2-methyl-2,4-pentanediol	107-41-5	20-40
Dimethyltetraglycol	143-24-8	5-10
Ethoxylated propoxylated alcohol, C8-C10	68603-25-8	1-5

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### SECTION 4 – FIRST AID MEASURES

#### Description of first aid measures

- General advice:** Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.
- Inhalation:** If breathed in, move to fresh air. If not breathing, give artificial respiration. Consult a physician.
- Eyes:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
- Skin:** Wash off with soap and plenty of water. Consult a physician.
- Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

#### Most Important Symptoms and effects, both acute and delayed

*The most important known symptoms and effects are described in section 2 (labeling)*

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### SECTION 5 – FIREFIGHTING MEASURES

**Suitable Extinguishing Media:** Not applicable

**Special Hazards:** No data available

**Special protective actions for firefighters:** Wear self-contained breathing apparatus for firefighting if necessary.

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### SECTION 6 - ACCIDENTAL RELEASE MEASURES

**Personal Precautions and Equipment and emergency procedures:** Use personal protective equipment. Avoid breathing vapors, fumes, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

*See section 8 for personal protection.*

**Environmental Precautions:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

**In Case Material is spilled:** Contain spillage, then collect and place in container for disposal according to local regulations.

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### SECTION 7 - HANDLING AND STORAGE

**Precautions for safe handling:** Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Soldering should be conducted in a well ventilated area

*For full precaution statements see Section 2*

**Storage Requirements:** Store locked up in a low temperature, low humidity, and well ventilated area.

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## **SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **CONTROL PARAMETERS**

**OSHA Permissible Exposure Limit (PEL):** 20 ppm

**ACGIH Threshold Limit Value (TLV):** 20 ppm

**Engineering Controls:** Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

**Special Engineering Control Needs:** Not applicable

**Respiratory Protection:** Where risk assessment shows air-purifying respirators are appropriate, use a face mask as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU).

**Protective Gloves:** Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.

**Eye Protection:** Use appropriate fitting safety goggles. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)

**Body Protection:** Where risk assessment shows body protection is appropriate, use a worker coat, laboratory coat, or rubber apron. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

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## SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

<b>Appearance</b>	Light amber paste
<b>Odor</b>	Mild
<b>Odor threshold</b>	No data available
<b>pH</b>	No data available
<b>Melting point/Freezing point</b>	No data available
<b>Initial boiling point and boiling range</b>	No data available
<b>Flash point</b>	Not applicable
<b>Evaporation rate</b>	No data available
<b>Flammability (Solid, gas)</b>	Not applicable
<b>Upper flammability or explosive limits</b>	Not applicable
<b>Lower flammability or explosive limits</b>	Not applicable
<b>Vapor pressure</b>	Not applicable
<b>Vapor density</b>	Not applicable
<b>Relative density</b>	No data available
<b>Solubility(ies)</b>	Insoluble in water
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	Not applicable
<b>Decomposition temperature</b>	No data available
<b>Viscosity</b>	No data available

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## SECTION 10 - STABILITY AND REACTIVITY

**Reactivity:** No data available

**Stability:** Product is stable under recommended storage conditions

**Possibility of hazardous reactions:** No data available

**Conditions to Avoid:** Heat, sparks and flames

**Incompatibility:** Oxidizing agents, soluble carbonates, soluble phosphates, hydroxides, metals, peroxides, permanganates, amines, alcohols and nitric acid

**Hazardous Decomposition Products** Carbon oxides (Under fire conditions)

In the event of fire: See Section 5

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## SECTION 11 - TOXICOLOGICAL INFORMATION

**Likely Route(s) of Exposure:** Inhalation, ingestion, skin and eye contact

**Symptoms (Immediate and Chronic) from**

**Acute Exposure** No data available

**Prolonged or Repeated Exposure** No data available

**Measure(s) of toxicity**

No data available

**Is this chemical listed in the National Toxicology Program (NTP) Report on Carcinogens?**

No data available

**Is this chemical found to be a potential carcinogen in the International Agency for**

**Research on Cancer (IARC) Monographs or by the Occupational Safety and Health Administration (OSHA)?**

No data available

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## SECTION 12 - ECOLOGICAL INFORMATION

**Toxicity** No data available

**Persistence and degradability** No data available

**Bioaccumulative potential** No data available

**Mobility in soil** No data available

**Other adverse effects** No data available

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## SECTION 13 - DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Product** Offer surplus and non-recyclable solutions to a licensed disposal company.  
Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging** Dispose of as unused product.

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## SECTION 14- TRANSPORTATION

**D.O.T. (USA)**

**Proper Shipping Name:** Non-hazardous

**Hazard Class(es):** N/A

**Identification Number:** N/A

**Packing Group:** N/A

**IATA (International)**

**Proper Shipping Name:** Non-hazardous

**Hazard Class(es):** N/A

**Identification Number:** N/A

**Packing Group:** N/A

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## **SECTION 15 - REGULATORY INFORMATION**

**SARA 302 Components** No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.

**SARA 313 Components** This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 302 Components** Acute Health Hazard, Chronic Health Hazard

### **California Prop. 65 Components**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

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## **SECTION 16 - OTHER INFORMATION**

### **Further information:**

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

SRA Soldering Products and more shall not be held liable for any damage resulting from handling or from contact with the above product.