

## Liquid Flux Water Washable in 128oz Jug

### Product Highlights

- A liquid flux that is non-flammable
- Low solids
- Water soluble
- Highly Activated Organic Acid (OA)
- VOC Free
- Ideal for all rework, solder, and de-solder applications
- Excellent wetting
- Easily cleaned with water or isopropyl alcohol (IPA)
- Can be used with Leaded and Lead-Free applications

**RoHS 3 and REACH compliant**



### Specifications

Flux Type:	Water Washable Liquid Flux (for Leaded and Lead-Free applications)
Flux Classification:	ORM1 (Water Soluble, Must be cleaned off post-use using Water or IPA)
VOC Content:	VOC Free
Specific Gravity:	1.09
Packaging:	128oz Jug
Shelf Life:	Refrigerated >24 months, Unrefrigerated >24 months

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). The liquid flux can be allowed to freeze. Freezing will not degrade this product. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

### Cleaning

This is a water soluble liquid flux, post-use cleaning is required. Clean with water or isopropyl alcohol (IPA).

Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 3 Directive 2015/863/EU:	Yes