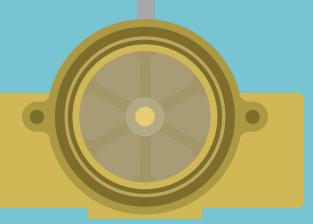
AtlasScientific Environmental Robotics

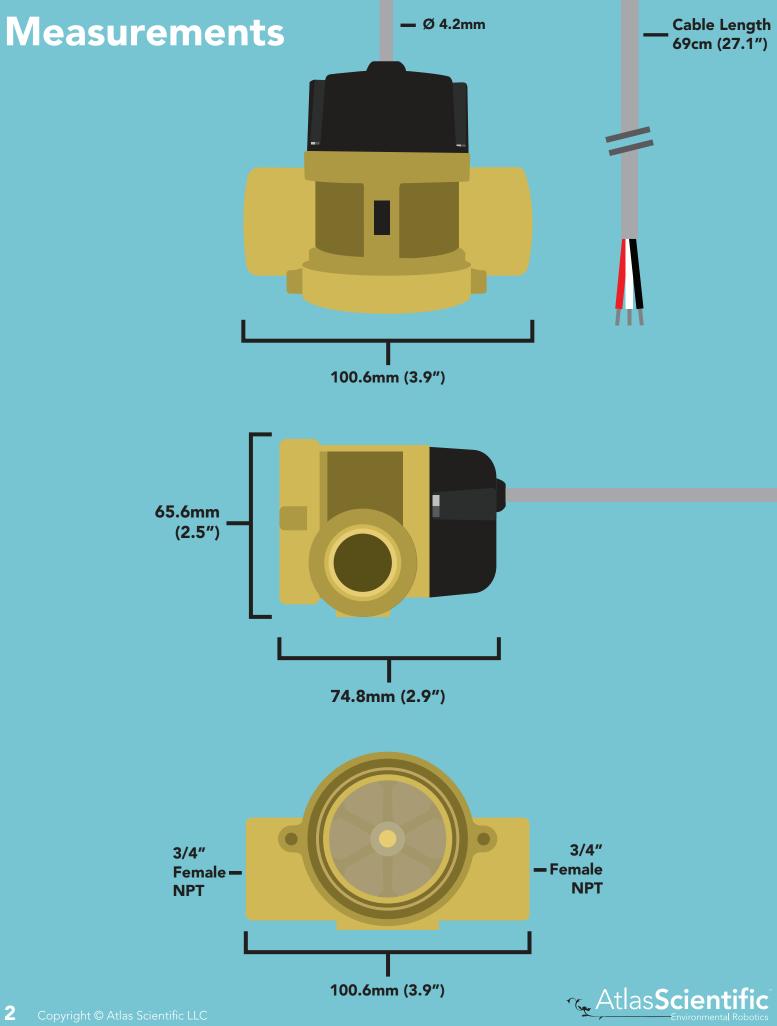
3/4" Flow Meter

Reads Total	flow and flow rate
Range 19	P L/min – 114 L/min
Accuracy	+/- 10%
Connector	Tinned leads
Thread	3/4" Female NPT
Max pressure	200 PSI
Temperature rang	e °C -29 – 100 °C
Max viscosity	200 SSU
Cable length	69cm (27.1")
Voltage	4.0V – 24 VDC
Life expectancy	~10 years



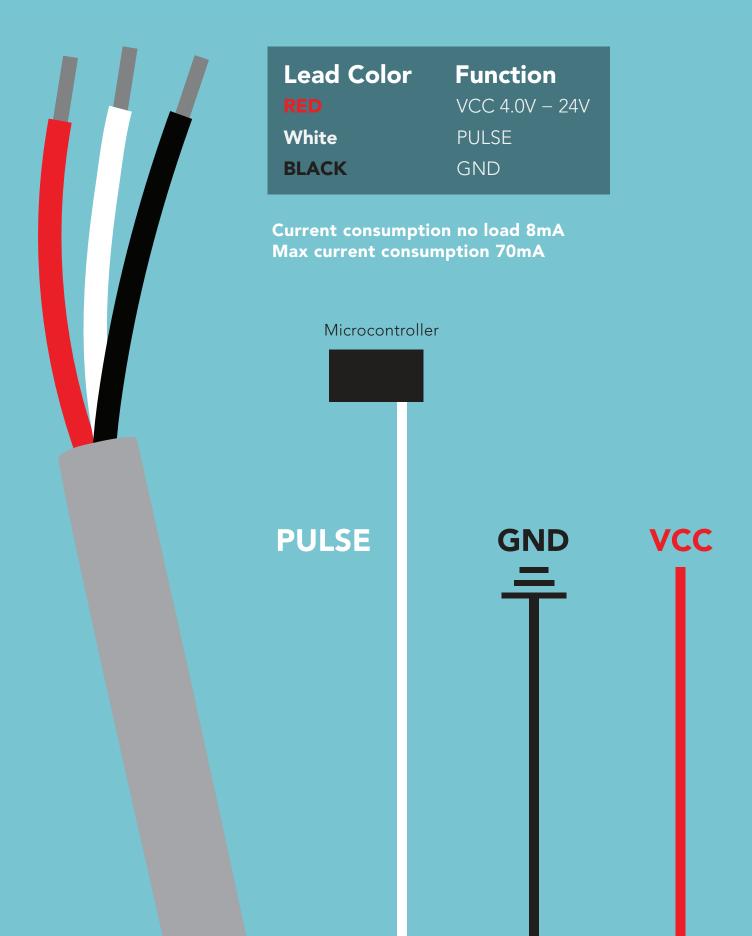


V 3.0



Wiring

The Atlas Scientific 3/4" Flow Meter has a 69cm (27.1") cable that terminates with three tinned leads; Red (VCC), White (Pulse), and Black (Ground).



Specifications

Data output	Square wave
Max pressure	200 PSI
Max viscosity	200 SSU
Cable length	69 cm
Weight	796.5 grams
Food Safe	Yes
Gasoline Safe	Yes
Diesel Safe	Yes
Kerosene Safe	Yes

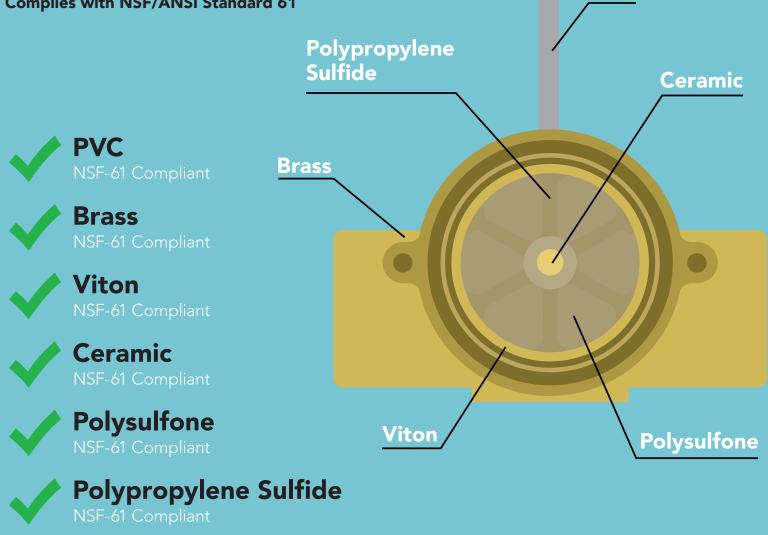
NSF/ANSI 61 Compliant

Atlas Scientific LLC, hereby certifies that,

3/4" Flow Meter Part # Sen-205F

4

Complies with NSF/ANSI Standard 61





PVC

Operating principle

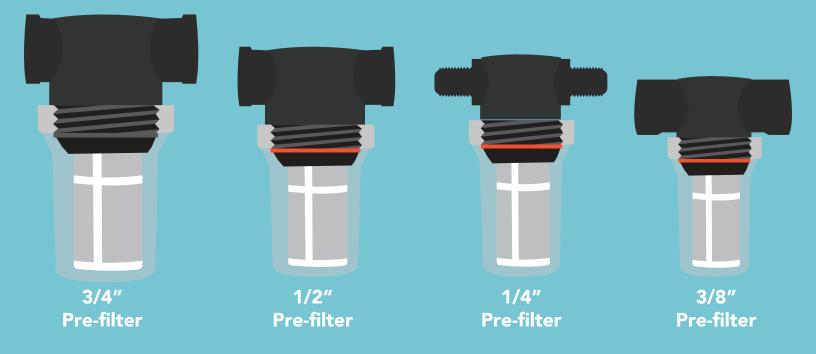
Paddle wheel flow meters like the Atlas Scientific 3/4" Flow Meter use frequency to calculate water flow. As water passes through the flow meter, the magnetic rotor spins at a rate proportional to the flow, producing a frequency. The relationship between water frequency and volume is not linear; an equation to convert the frequency to volume is found at the end of this document.



This flow meter is intended for high flow ranges from 19 L/min (5GPM) up to 114 L/min (30 GPM).

Pre-filter requirements

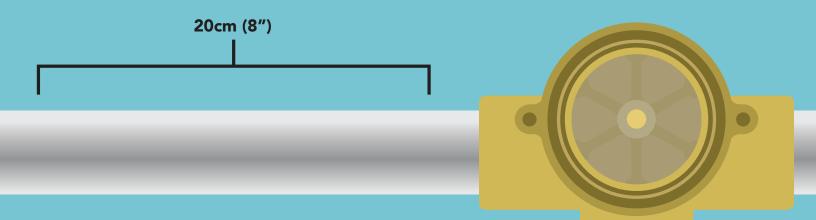
If water with particulate matter will be passing through the flow meter, a pre-filter of at least **80 microns** must be used. Without the use of a pre-filter, the turbine blades can become jammed. Jammed turbine blades will not damage the flow meter; however, it will not be possible to get accurate flow readings until the blockage has been cleared.



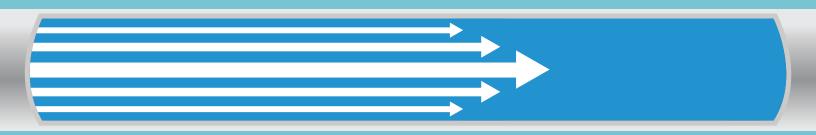
Laminar flow

Laminar flow can be thought of as the opposite of turbulent flow. In order for the flow meter to work properly, the liquid entering the flow meter should have a streamlined laminar flow. Achieving laminar flow is not hard to do; simply allow for 20cm (8") of straight pipe just before the liquid enters the flow meter.

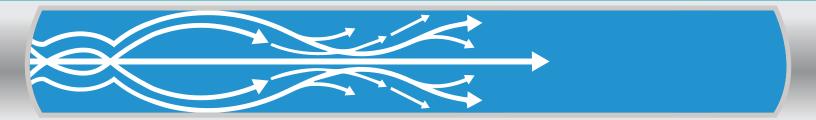
Turbulent fluid entering the flow meter can cause inaccuracies in flow rate monitoring.



Laminar flow



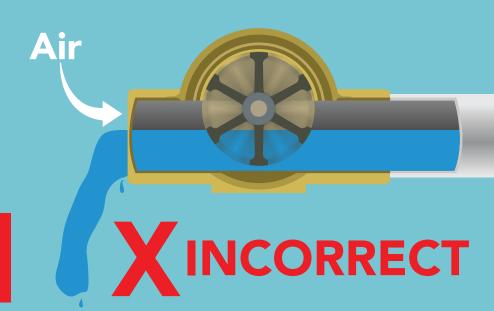
Turbulent flow





Liquid exiting the flow meter

Liquid should not be permitted to simply fall out of the flow meter. This would let air enter the flow meter and lead to inaccurate readings.



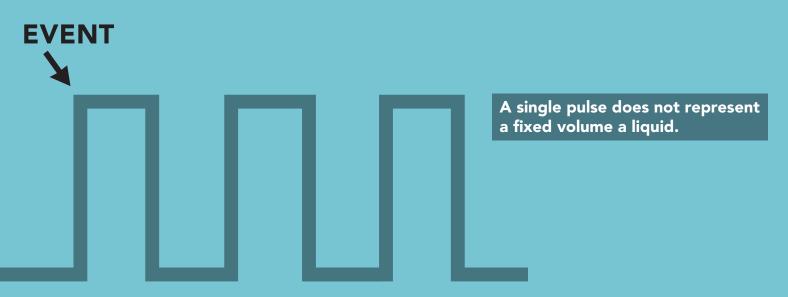
FOR ACCURATE READINGS, YOU CANNOT HAVE AIR IN THE LINE.





Data output

The white lead from the 3/4" Flow Meter will output a square wave frequency from 0 - 200+ Hz. The amplitude of the frequency will always equal the VCC. A single pules is a rising edge followed by a falling edge.



The amount of liquid moving through the flow meter is quantified by the frequency that the flow meter outputs. This is known as the flow meters K-factor.

K-factor

As stated earlier, paddle wheel flow meters use frequency to calculate water flow. The relationship between frequency and volume is not linear. Here is the equation that needed to calculate the volume.

GPM	LPM	Output Frequency – Hz
1.5	5.7	17
2	7.6	25.9
2.5	9.5	34
3	11.4	43 LPM = 0.5536 x [Hz] + 5.1462
4	15.2	60
5	19	76.6

Atlas**S**

C.