

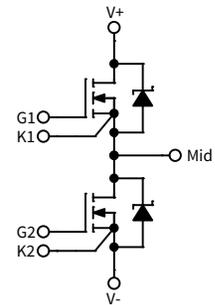
# CAS350M12BM3

1200 V, 350 A, Silicon Carbide, Half-Bridge Module

<b>V<sub>DS</sub></b>	<b>1200 V</b>
<b>I<sub>DS</sub></b>	<b>350 A</b>

## Technical Features

- Industry Standard 62 mm Footprint
- Ultra Low Loss, High-Frequency Operation
- Zero Reverse Recovery from Diodes
- Zero Turn-off Tail Current from MOSFET
- Normally-off, Fail-safe Device Operation
- Copper Baseplate and Aluminum Nitride Insulator



## Applications

- Induction Heating
- Motor Drives
- Renewables
- Railway Auxiliary & Traction
- EV Fast Charging
- UPS and SMPS

## System Benefits

- 62 mm Form Factor Enables System Retrofit
- Increased System Efficiency, due to Low Switching & Conduction Losses of SiC

## Key Parameters

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Note
Drain-Source Voltage	V <sub>DS</sub>			1200	V	T <sub>C</sub> = 25 °C	
Gate-Source Voltage, Maximum Value	V <sub>GS(max)</sub>	-8		+19		Transient	Note 1 Fig. 33
Gate-Source Voltage, Recommended	V <sub>GS(op)</sub>		-4/+15			Static	
DC Continuous Drain Current	I <sub>D</sub>		417		A	V <sub>GS</sub> = 15 V, T <sub>C</sub> = 25 °C, T <sub>VJ</sub> ≤ 175 °C	Notes 2, 3 Fig. 21
			318			V <sub>GS</sub> = 15 V, T <sub>C</sub> = 90 °C, T <sub>VJ</sub> ≤ 175 °C	
DC Source-Drain Current (Schottky Diode)	I <sub>SD(SD)</sub>		440			V <sub>GS</sub> = -4 V, T <sub>C</sub> = 25 °C, T <sub>VJ</sub> ≤ 175 °C	
Pulsed Drain-Source Current	I <sub>DM</sub>		700			t <sub>pmax</sub> limited by T <sub>VJmax</sub> V <sub>GS</sub> = 15 V, T <sub>C</sub> = 25 °C	
Power Dissipation	P <sub>D</sub>		1293		W	T <sub>C</sub> = 25 °C, T <sub>VJ</sub> ≤ 175 °C	Note 4 Fig. 21
Virtual Junction Temperature	T <sub>VJ(op)</sub>	-40		150	°C	Operation	
				175		Intermittent with Reduced Life	

Note (1): Recommended turn-on gate voltage is 15 V with ±5 % regulation tolerance

Note (2): Current limit at T<sub>C</sub> = 90 °C calculated by I<sub>D(max)</sub> = √(P<sub>D</sub>/R<sub>DS(typ)</sub>(T<sub>VJ(max)</sub> - T<sub>D(max)</sub>))

Note (3): Verified by design

Note (4): P<sub>D</sub> = (T<sub>VJ</sub> - T<sub>C</sub>)/R<sub>TH(JC,typ)</sub>

## MOSFET Characteristics (Per Position) ( $T_{VJ} = 25\text{ °C}$ Unless Otherwise Specified)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Note
Drain-Source Breakdown Voltage	$V_{(BR)DSS}$	1200				$V_{GS} = 0\text{ V}, T_{VJ} = -40\text{ °C}$	
Gate Threshold Voltage	$V_{GS(th)}$	1.8	2.5	3.6	V	$V_{DS} = V_{GS}, I_D = 85\text{ mA}$	
			2.0			$V_{DS} = V_{GS}, I_D = 85\text{ mA}, T_{VJ} = 175\text{ °C}$	
Zero Gate Voltage Drain Current	$I_{DSS}$		8.2	1128	$\mu\text{A}$	$V_{GS} = 0\text{ V}, V_{DS} = 1200\text{ V}$	
Gate-Source Leakage Current	$I_{GSS}$		40	400	nA	$V_{GS} = 15\text{ V}, V_{DS} = 0\text{ V}$	
Drain-Source On-State Resistance (Devices Only)	$R_{DS(on)}$		4.0	5.2	m $\Omega$	$V_{GS} = 15\text{ V}, I_D = 350\text{ A}$	Fig. 2
			6.5			$V_{GS} = 15\text{ V}, I_D = 350\text{ A}, T_{VJ} = 150\text{ °C}$	Fig. 3
Transconductance	$g_{fs}$		306		S	$V_{DS} = 20\text{ V}, I_D = 350\text{ A}$	Fig. 4
			292			$V_{DS} = 20\text{ V}, I_D = 350\text{ A}, T_{VJ} = 150\text{ °C}$	
Turn-On Switching Energy, $T_{VJ} = 25\text{ °C}$ $T_{VJ} = 125\text{ °C}$ $T_{VJ} = 150\text{ °C}$	$E_{ON}$		5.0 4.5 4.4		mJ	$V_{DD} = 600\text{ V},$ $I_D = 350\text{ A},$ $V_{GS} = -4\text{ V}/15\text{ V},$ $R_{G(OFF)} = 0.5\ \Omega, R_{G(ON)} = 0.5\ \Omega,$ $L = 25\ \mu\text{H}$	Fig. 11 Fig. 13
Turn-Off Switching Energy, $T_{VJ} = 25\text{ °C}$ $T_{VJ} = 125\text{ °C}$ $T_{VJ} = 150\text{ °C}$	$E_{OFF}$		4.8 4.8 4.9				
Internal Gate Resistance	$R_{G(int)}$		2.53		$\Omega$	$f = 100\text{ kHz}, V_{AC} = 25\text{ mV}$	
Input Capacitance	$C_{iss}$		25.7		nF	$V_{GS} = 0\text{ V}, V_{DS} = 800\text{ V},$ $V_{AC} = 25\text{ mV}, f = 100\text{ kHz}$	Fig. 9
Output Capacitance	$C_{oss}$		1.8				
Reverse Transfer Capacitance	$C_{rss}$		44.5				
Gate to Source Charge	$Q_{GS}$		268		nC	$V_{DS} = 800\text{ V}, V_{GS} = -4\text{ V}/15\text{ V},$ $I_D = 350\text{ A},$ Per IEC60747-8-4 pg 21	
Gate to Drain Charge	$Q_{GD}$		244				
Total Gate Charge	$Q_G$		844				
FET Thermal Resistance, Junction to Case	$R_{th\text{ JC}}$		0.116		$^{\circ}\text{C}/\text{W}$		Fig. 17

## Diode Characteristics (Per Position) ( $T_{VJ} = 25\text{ °C}$ Unless Otherwise Specified)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Note
Diode Forward Voltage	$V_F$		2.0		V	$V_{GS} = -4\text{ V}, I_F = 350\text{ A}, T_{VJ} = 25\text{ °C}$	Fig. 7
			2.5			$V_{GS} = -4\text{ V}, I_F = 350\text{ A}, T_{VJ} = 150\text{ °C}$	
Reverse Recovery Time	$t_{RR}$		24.5		ns	$V_{GS} = -4\text{ V}, I_{SD} = 350\text{ A}, V_R = 800\text{ V}$ $di/dt = 13.0\text{ A/ns}, T_{VJ} = 150\text{ °C}$	Fig. 32
Reverse Recovery Charge	$Q_{RR}$		5.0		$\mu\text{C}$		
Peak Reverse Recovery Current	$I_{RRM}$		341		A		
Reverse Recovery Energy, $T_{VJ} = 25\text{ °C}$ $T_{VJ} = 125\text{ °C}$ $T_{VJ} = 150\text{ °C}$	$E_{RR}$		1.7 2.0 2.0		mJ	$V_{DS} = 600\text{ V}, I_D = 350\text{ A},$ $V_{GS} = -4\text{ V}/15\text{ V}, R_{G(ext)} = 0.5\ \Omega,$ $L = 25\ \mu\text{H}$	Fig. 14 Note 5
Diode Thermal Resistance, JCT. to Case	$R_{th\text{ JC}}$		0.112				

Note (5): SiC Schottky diodes do not have reverse recovery energy but still contribute capacitive energy.



## Module Physical Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	
Package Resistance, M1 (High-Side)	R <sub>3-1</sub>		1.31		mΩ	T <sub>C</sub> = 25 °C, I <sub>SD</sub> = 350 A, Note 6	
			1.84			T <sub>C</sub> = 125 °C, I <sub>SD</sub> = 350 A, Note 6	
Package Resistance, M2 (Low-Side)	R <sub>1-2</sub>		1.26			T <sub>C</sub> = 25 °C, I <sub>SD</sub> = 350 A, Note 6	
			1.77			T <sub>C</sub> = 125 °C, I <sub>SD</sub> = 350 A, Note 6	
Stray Inductance	L <sub>Stray</sub>		11.1		nH	Between DC- and DC+, f = 10 MHz	
Case Temperature	T <sub>C</sub>	-40		125	°C		
Mounting Torque	M <sub>S</sub>		4	5	5.5	N-m	Baseplate, M6-1.0 Bolts
			4	5	5.5		Power Terminals, M6-1.0 Bolts
Weight	W		300		g		
Case Isolation Voltage	V <sub>isol</sub>	5			kV	AC, 50 Hz, 1 minute	
Clearance Distance			9		mm	Terminal to Terminal	
			30			Terminal to Baseplate	
Creepage Distance			30			Terminal to Terminal	
			40			Terminal to Baseplate	

Note (6): Total Effective Resistance (Per Switch Position) = MOSFET R<sub>DS(on)</sub> + Switch Position Package Resistance



Typical Performance

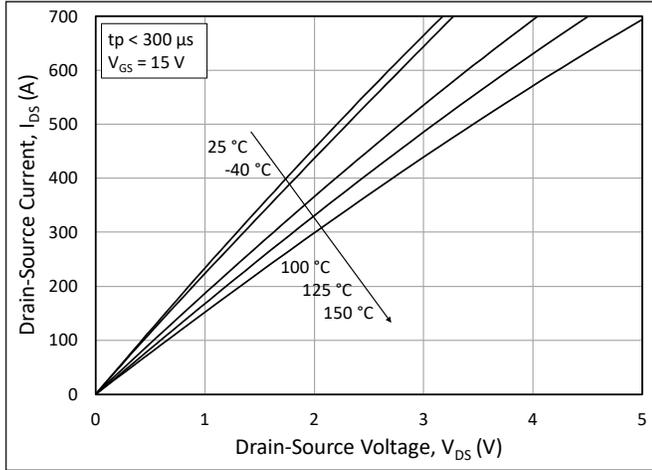


Figure 1. Output Characteristics for Various Junction Temperatures

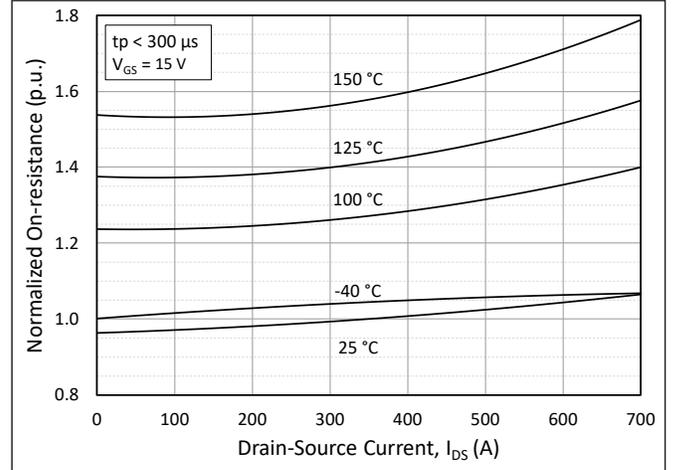


Figure 2. Normalized On-State Resistance vs. Drain Current for Various Junction Temperatures

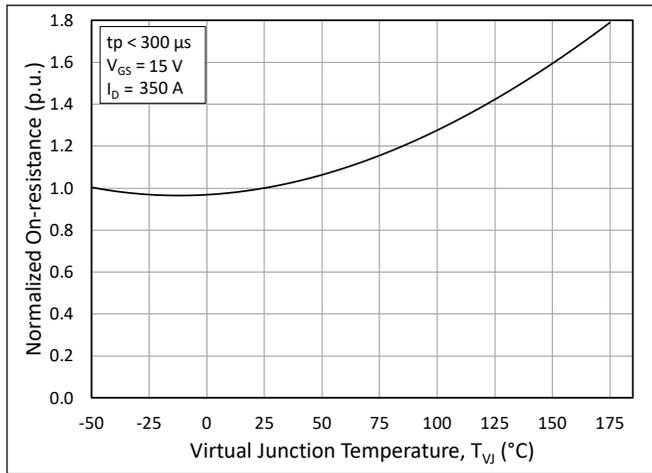


Figure 3. Normalized On-State Resistance vs. Junction Temperature

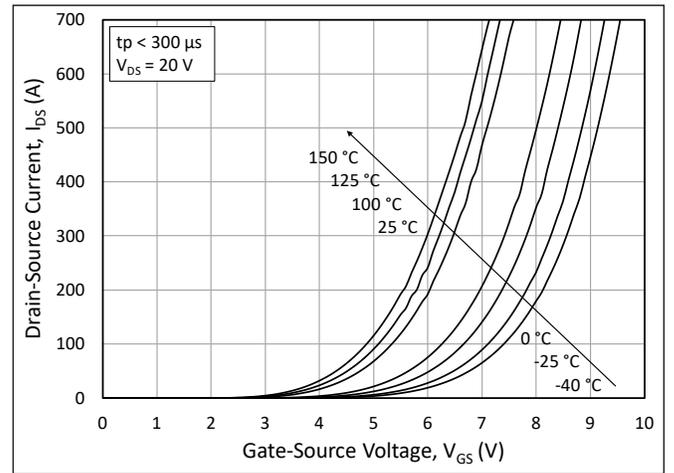


Figure 4. Transfer Characteristic for Various Junction Temperatures

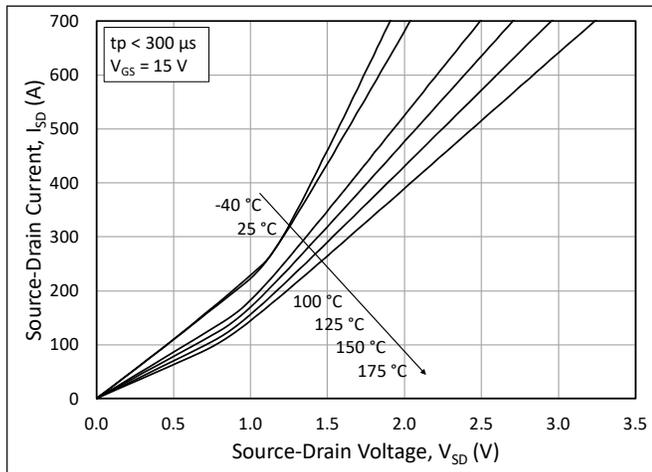


Figure 5. 3<sup>rd</sup> Quadrant Characteristic vs. Junction Temperatures at  $V_{GS} = 15\text{ V}$

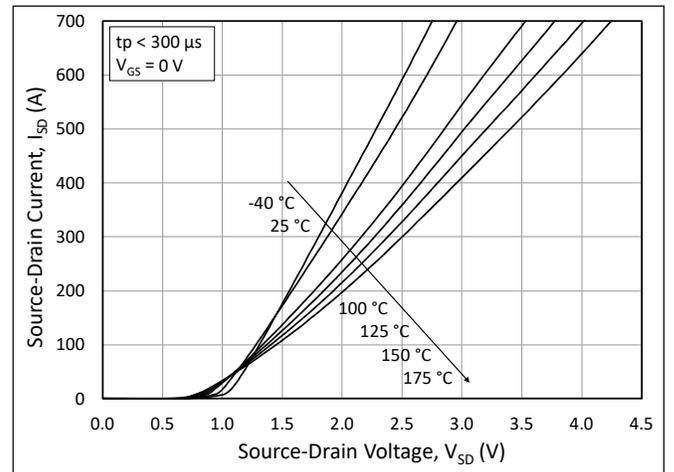


Figure 6. 3<sup>rd</sup> Quadrant Characteristic vs. Junction Temperatures at  $V_{GS} = 0\text{ V}$  (Diode)

Typical Performance

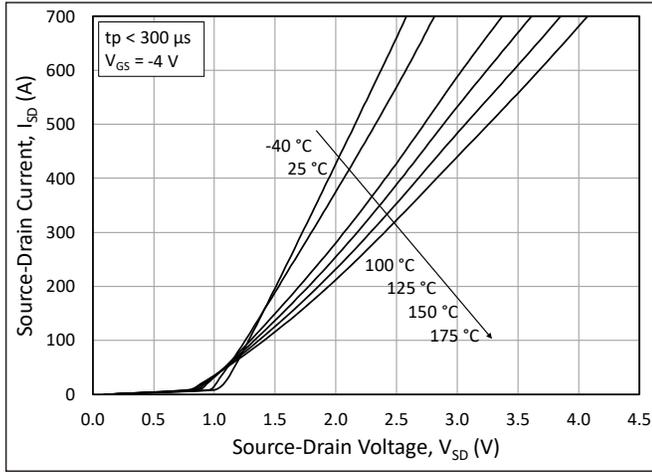


Figure 7. 3<sup>rd</sup> Quadrant Characteristic vs. Junction Temperatures at  $V = -4$  V (Diode)

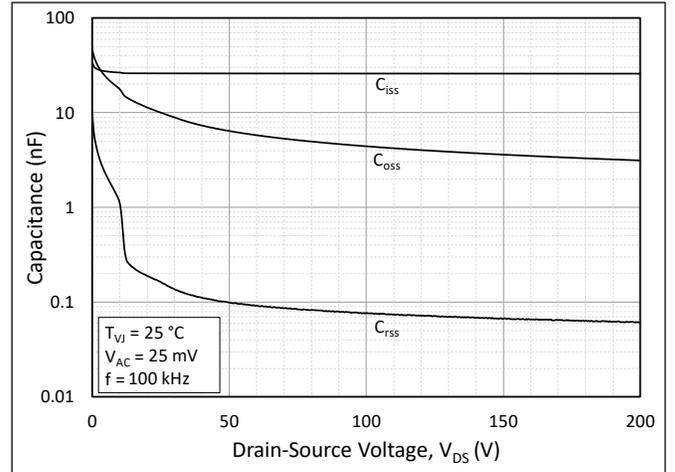


Figure 8. Typical Capacitances vs. Drain to Source Voltage (0 - 200 V)

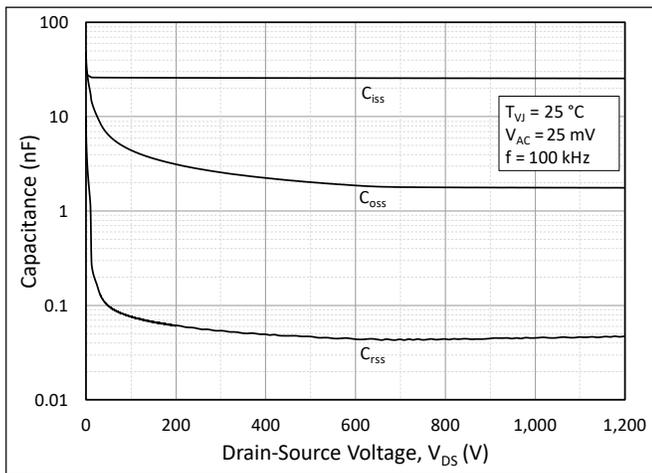


Figure 9. Typical Capacitances vs. Drain to Source Voltage (0 - 1200 V)

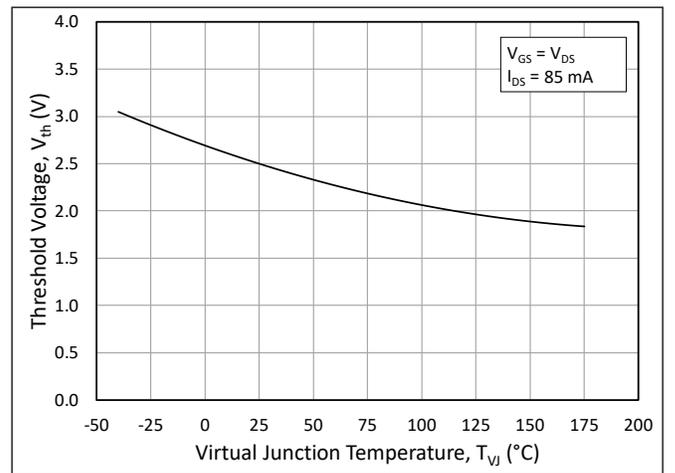


Figure 10. Threshold Voltage vs. Junction Temperature

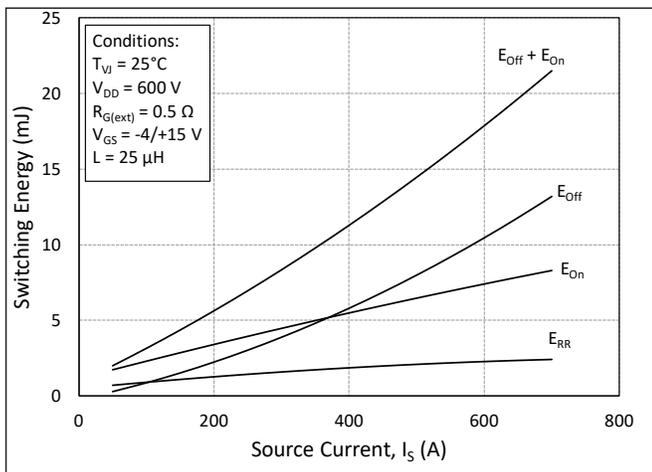


Figure 11. Switching Energy vs. Drain Current ( $V_{DS} = 600$  V)

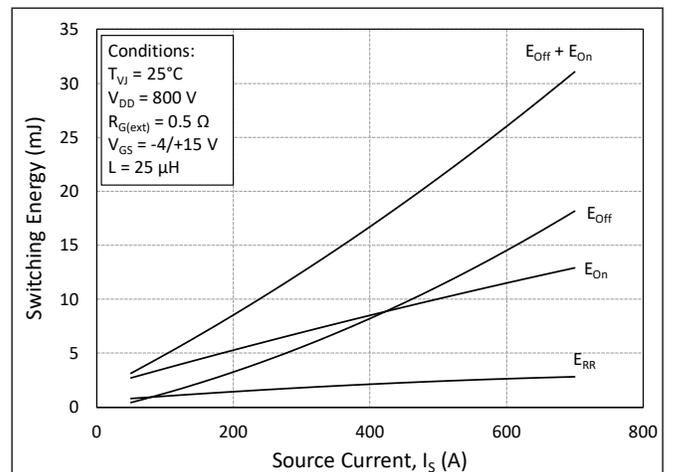


Figure 12. Switching Energy vs. Drain Current ( $V_{DS} = 800$  V)



Typical Performance

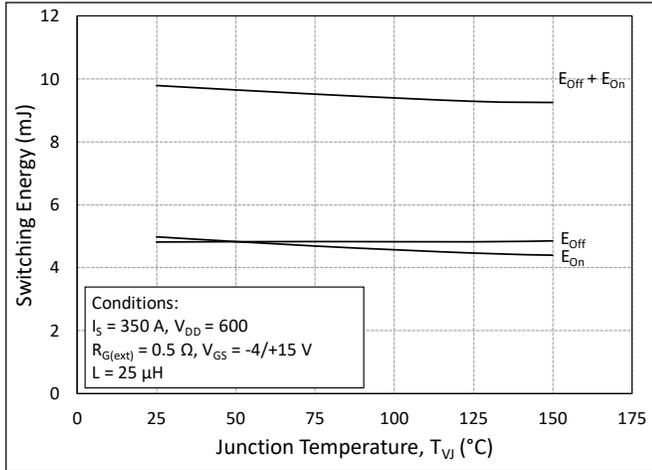


Figure 13. MOSFET Switching Energy vs. Junction Temperature

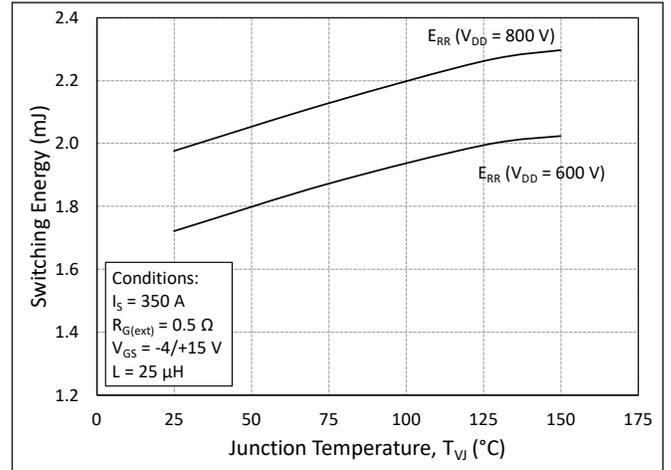


Figure 14. Reverse Recovery Energy vs. Junction Temperature

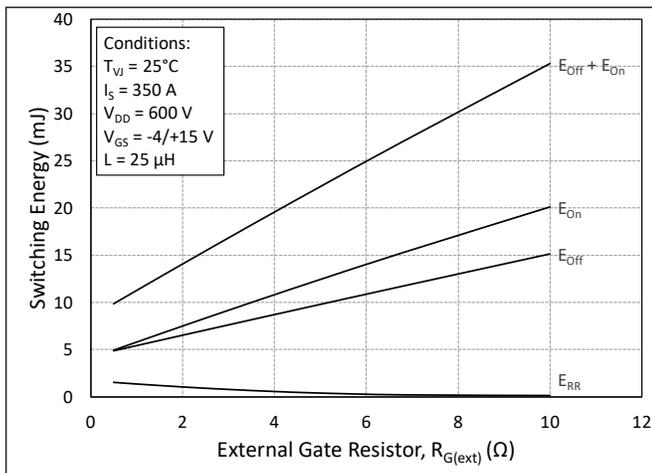


Figure 15. MOSFET Switching Energy vs. External Gate Resistance

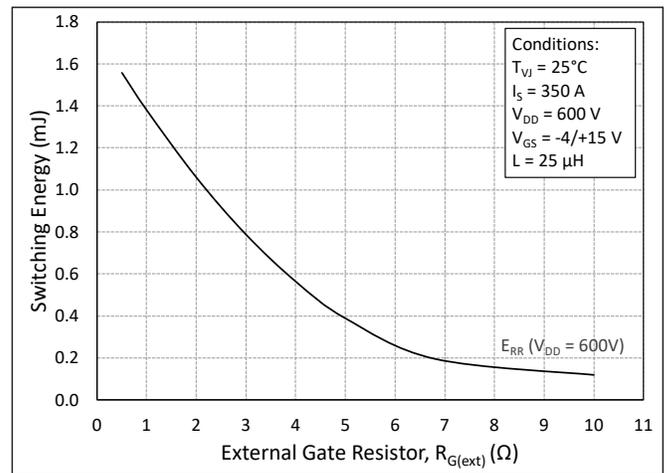


Figure 16. Reverse Recovery Energy vs. External Gate Resistance

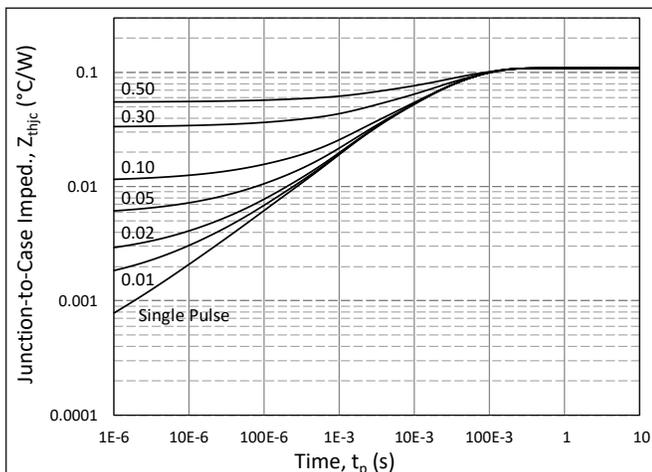


Figure 17. MOSFET Junction to Case Transient Thermal Impedance,  $Z_{th(jc)}$  (°C/W)

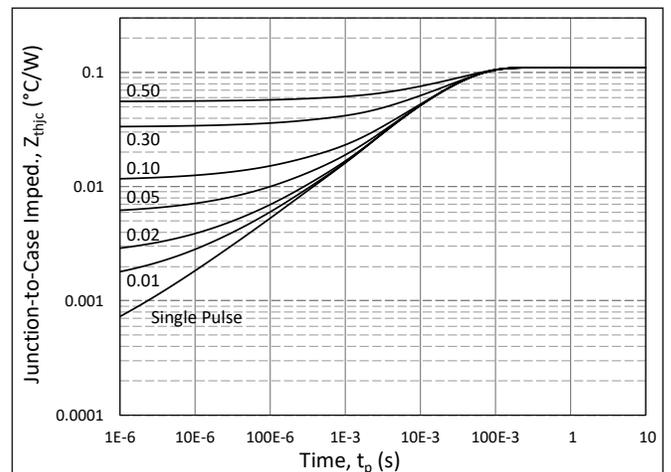


Figure 18. Diode Junction to Case Transient Thermal Impedance,  $Z_{th(jc)}$  (°C/W)



Typical Performance

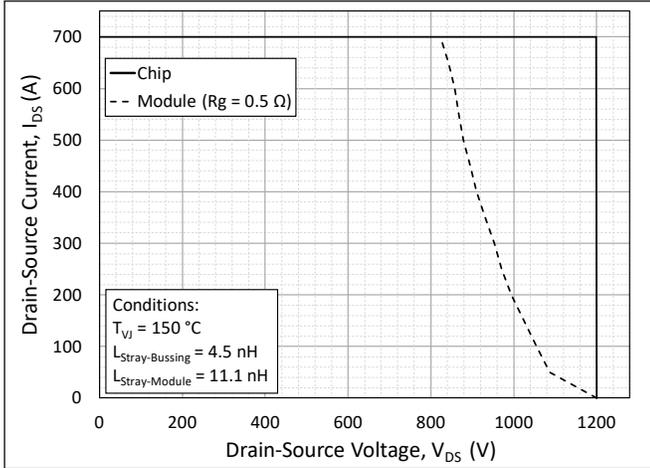


Figure 19. Switching Safe Operating Area

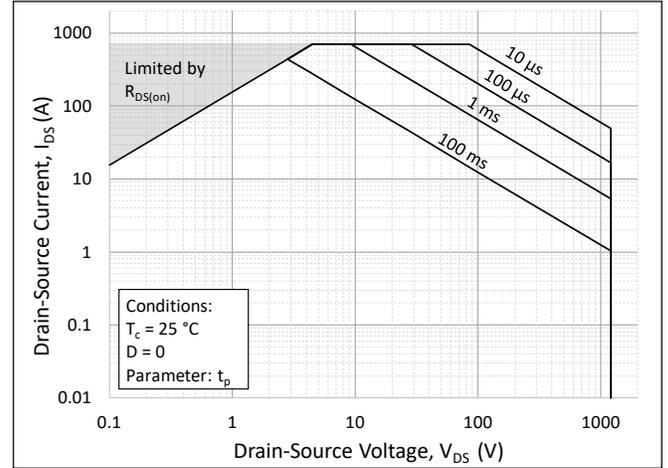


Figure 20. Forward Bias Safe Operating Area (FBSOA)

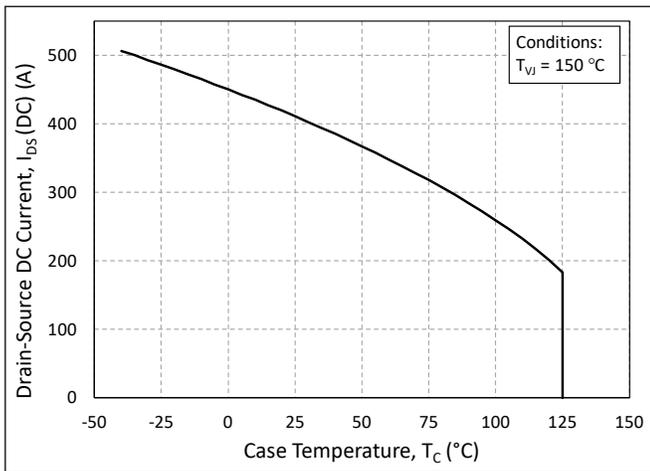


Figure 21. Continuous Drain Current Derating vs. Case Temperature

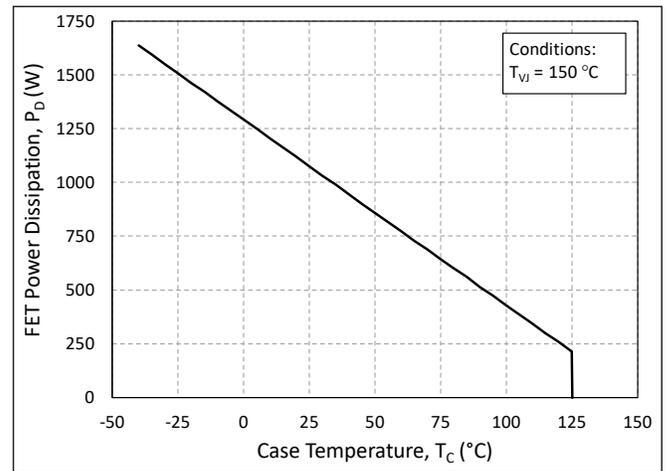


Figure 22. Maximum Power Dissipation Derating vs. Case Temperature

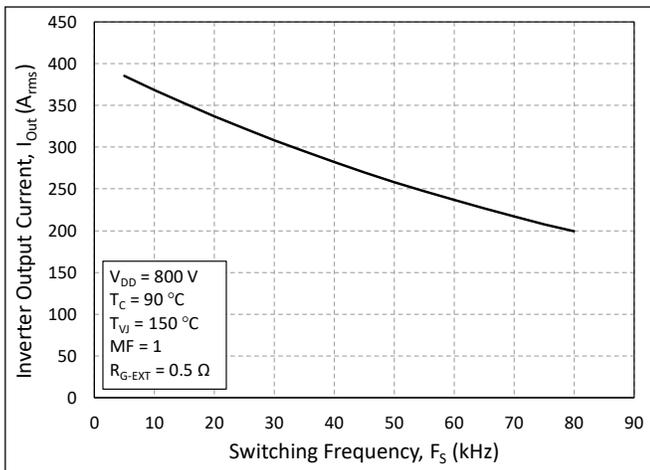


Figure 23. Typical Output Current Capability vs. Switching Frequency (Inverter Application)

### Timing Characteristics

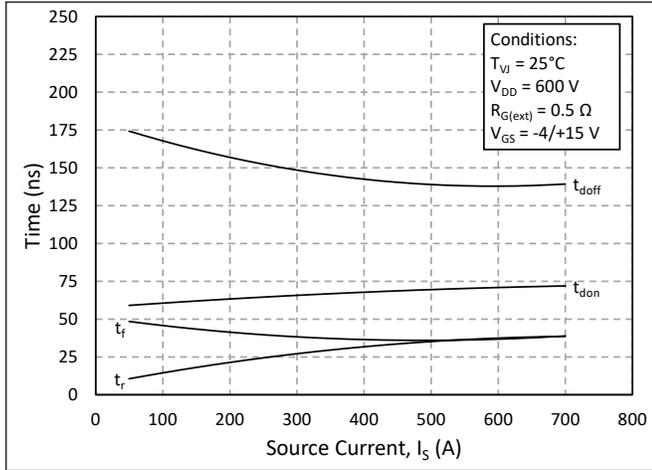


Figure 24. Timing vs. Source Current

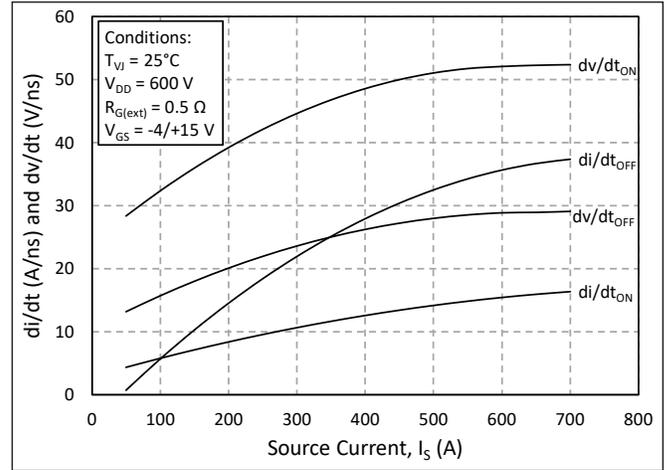


Figure 25.  $dv/dt$  and  $di/dt$  vs. Source Current

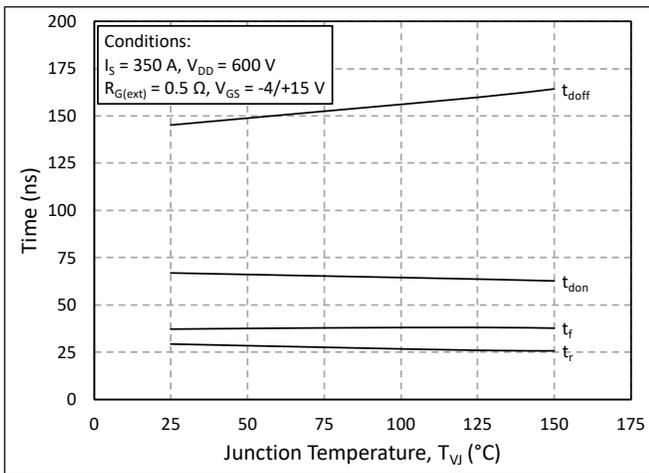


Figure 26. Timing vs. Junction Temperature

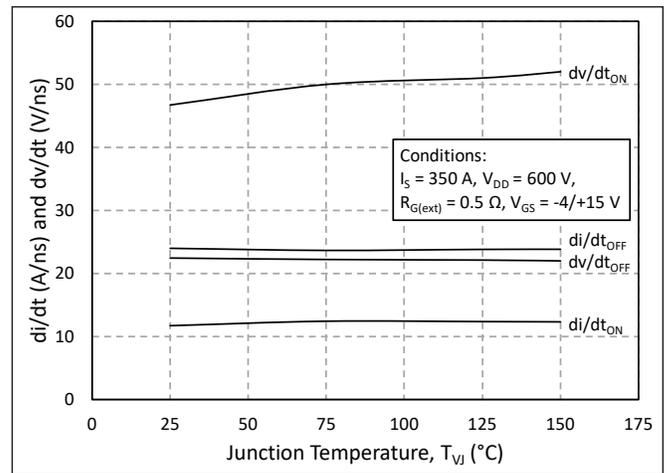


Figure 27.  $dv/dt$  and  $di/dt$  vs. Junction Temperature

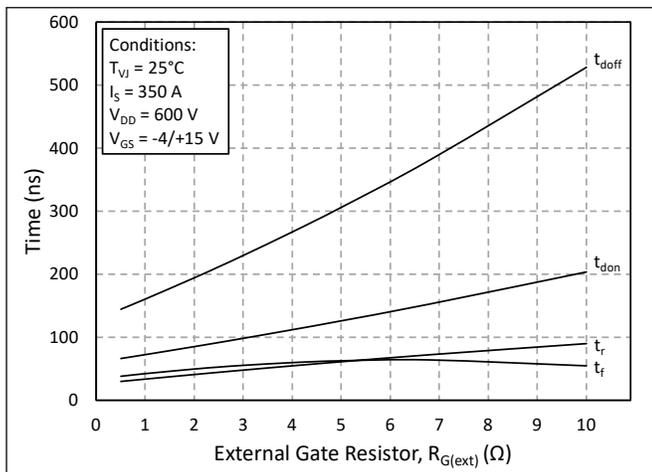


Figure 28. Timing vs. External Gate Resistance

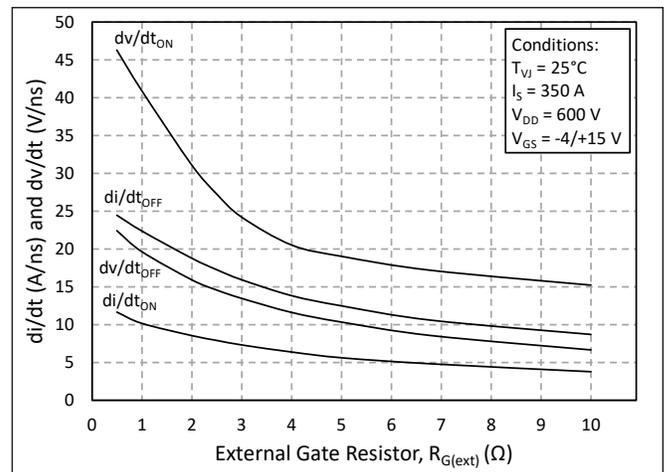
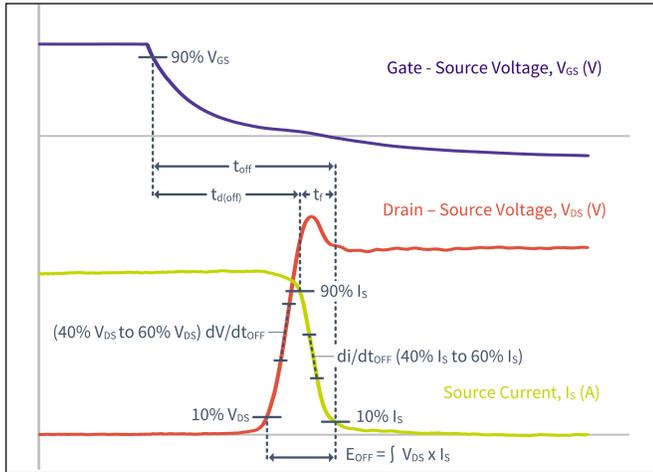


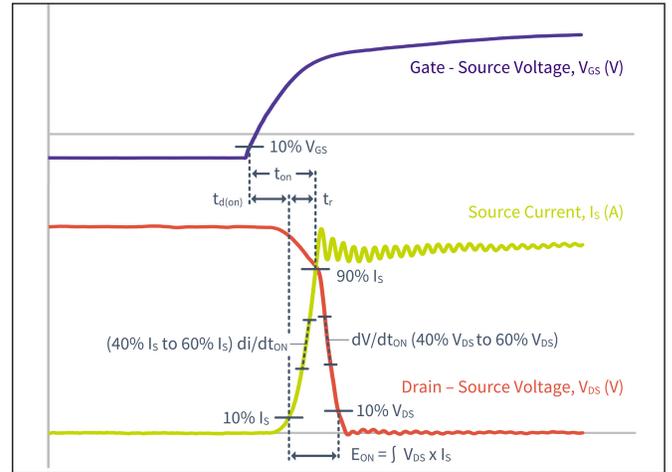
Figure 29.  $dv/dt$  and  $di/dt$  vs. External Gate Resistance



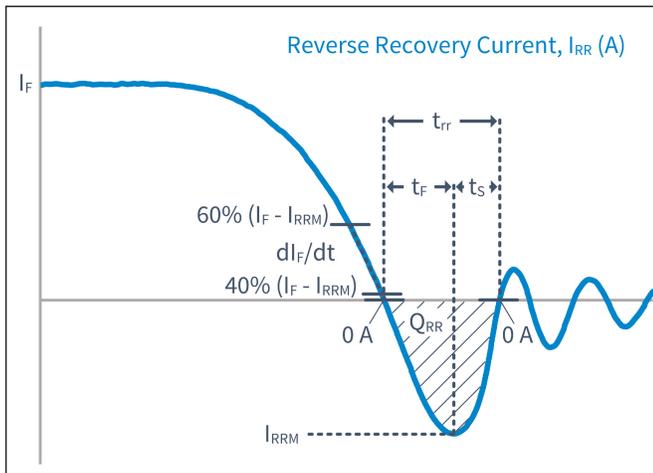
**Definitions**



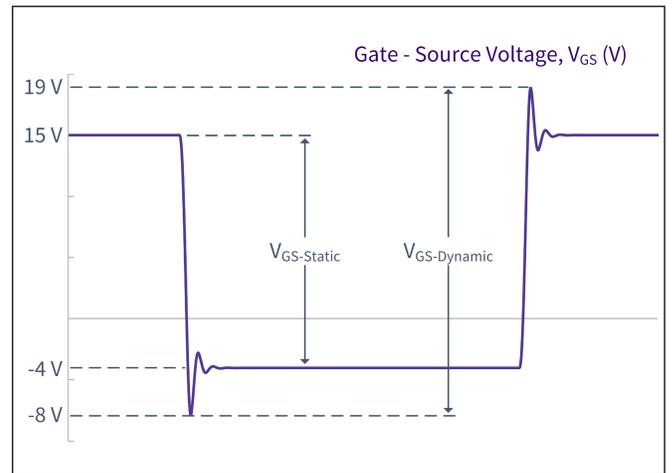
**Figure 30. Turn-Off Transient Definitions**



**Figure 31. Turn-On Transient Definitions**



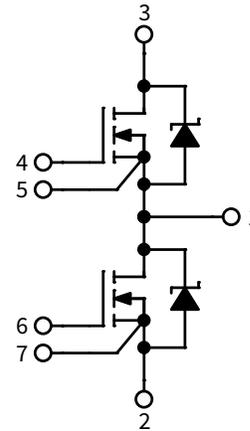
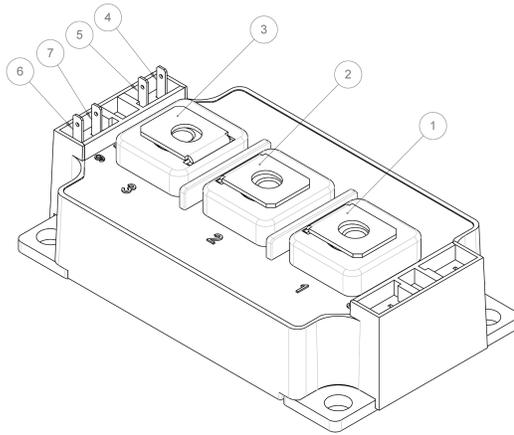
**Figure 32. Reverse Recovery Definitions**



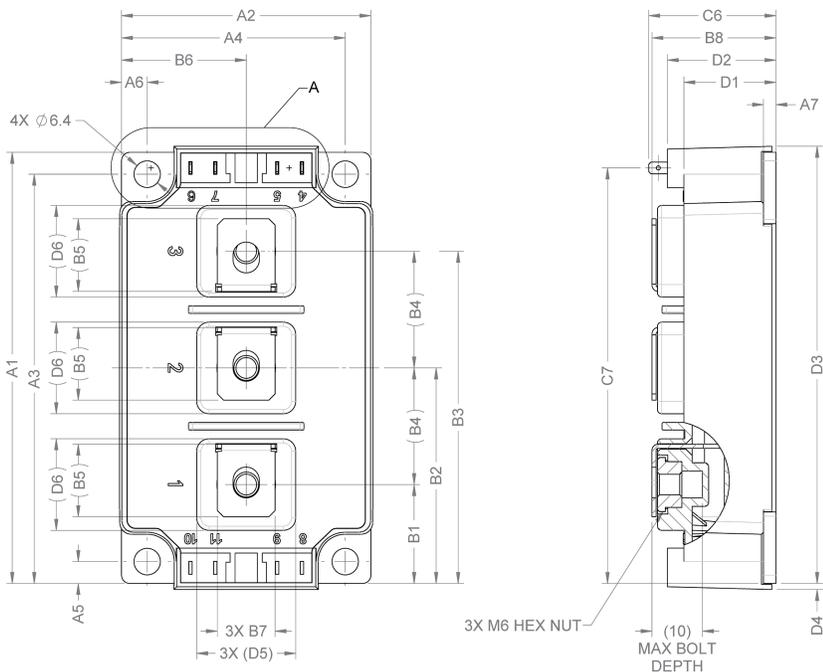
**Figure 33. V<sub>GS</sub> Transient Definitions**



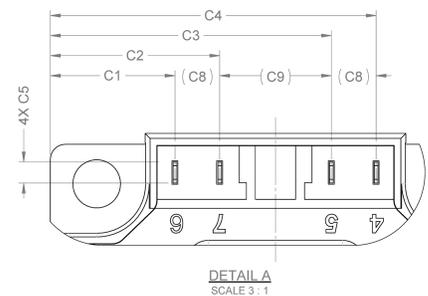
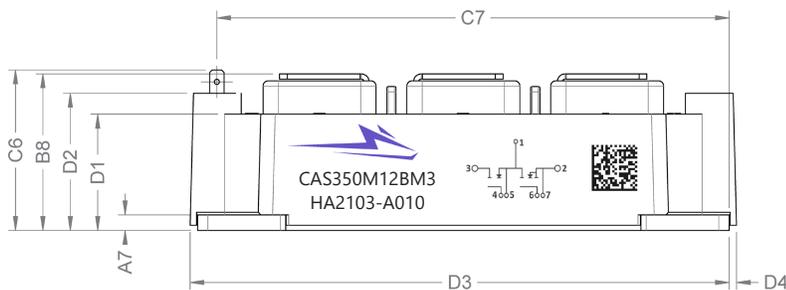
**Schematic and Pin Out**



**Package Dimension (mm)**



DIMENSION TABLE		
SYMBOL	DIMENSION	TOLERANCE
A1	103.5	±0.30
A2	60.44	±0.30
A3	98.25	±0.30
A4	54.22	±0.30
A5	5.25	±0.30
A6	6.22	±0.30
A7	3	±0.30
B1	23.75	±0.40
B2	51.75	±0.40
B3	79.75	±0.40
B4	(28)	REF.
B5	(17.43)	REF.
B6	30.23	±0.40
B7	(14)	REF.
B8	30.03	±0.40
C1	16.73	±0.40
C2	22.73	±0.40
C3	37.73	±0.40
C4	43.73	±0.40
C5	2.8	±0.40
C6	30.8	±0.50
C7	99.75	±0.40
C8	(6)	REF.
C9	(15)	REF.
D1	22.3	±0.30
D2	26.3	±0.30
D3	104.95	±0.30
D4	1.45	±0.40
D5	(24)	REF.
D6	(22)	REF.





## Supporting Links & Tools

### Evaluation Tools & Support

- [PLECS Models](#)
- [LTSpice Models](#)
- [KIT-CRD-CIL12N-BM: Dynamic Performance Evaluation Board for the BM2 and BM3 Module](#)
- [SpeedFit 2.0 Design Simulator™](#)
- [Technical Support Forum](#)

### Dual-Channel Gate Driver Board

- [CGD1200HB2P-BM3: Dual Channel Differential Isolated Half Bridge Gate Driver Board](#)
- [CGD12HB00D: Differential Transceiver Daughter Board Companion Tool for Differential Gate Drivers](#)

### Application Notes

- [CPWR-AN35: 62 mm Module Thermal Interface Material Application Note](#)



## Notes & Disclaimer

---

This document and the information contained herein are subject to change without notice. Any such change shall be evidenced by the publication of an updated version of this document by Wolfspeed. No communication from any employee or agent of Wolfspeed or any third party shall effect an amendment or modification of this document. No responsibility is assumed by Wolfspeed for any infringement of patents or other rights of third parties which may result from use of the information contained herein. No license is granted by implication or otherwise under any patent or patent rights of Wolfspeed.

Notwithstanding any application-specific information, guidance, assistance, or support that Wolfspeed may provide, the buyer of this product is solely responsible for determining the suitability of this product for the buyer's purposes, including without limitation for use in the applications identified in the next bullet point, and for the compliance of the buyers' products, including those that incorporate this product, with all applicable legal, regulatory, and safety-related requirements.

This product has not been designed or tested for use in, and is not intended for use in, applications in which failure of the product would reasonably be expected to cause death, personal injury, or property damage, including but not limited to equipment implanted into the human body, life-support machines, cardiac defibrillators, and similar emergency medical equipment, aircraft navigation, communication, and control systems, aircraft power and propulsion systems, air traffic control systems, and equipment used in the planning, construction, maintenance, or operation of nuclear facilities.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Wolfspeed representative or from the Product Documentation sections of [www.wolfspeed.com](http://www.wolfspeed.com).

### **REACH Compliance**

REACH substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact your Wolfspeed representative to ensure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

### **Contact info:**

4600 Silicon Drive  
Durham, NC 27703 USA  
Tel: +1.919.313.5300  
[www.wolfspeed.com/power](http://www.wolfspeed.com/power)