

**Chip Power Bead BLE18□□□□SN1□ Reference Specification**

**1.Scope**

This reference specification applies to Chip Power Bead BLE18\_SN Series.

**2.Part Numbering**

(ex.) BL E 18 PS 080 S N 1 D  
 (1) (2) (3) (4) (5) (6) (7) (8) (9)

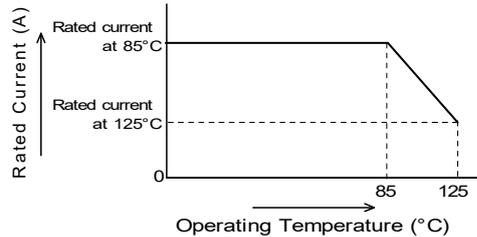
(1)Product ID (2)Type (3)Dimension(L×W) (4)Characteristics (5)Typical Impedance at 100MHz  
 (6)Performance (7)Category (8)Numbers of Circuit (9)Packaging(D:Taping / B:Bulk)

**3.Rating**

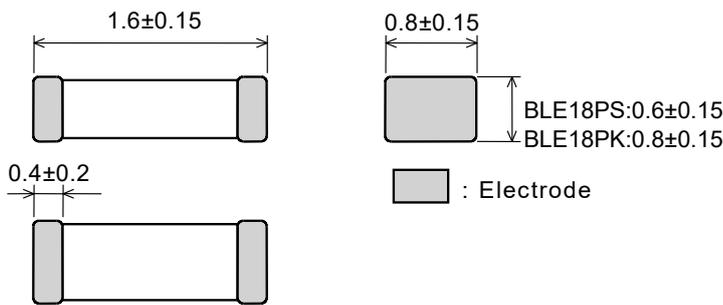
Customer Part Number	MURATA Part Number	Impedance (Ω) (at 100MHz, Under Standard Testing Condition)	Impedance (Ω) (at 1GHz, Under Standard Testing Condition)		Rated Current (mA)		DC Resistance (Ω max.)	
			Typical	Typical	at 85°C	at 125°C	Initial Values	Values After Testing
	BLE18PS080SN1D BLE18PS080SN1B	8.5±25%	8.5	-	8000	5000	0.004	0.005
	BLE18PK100SN1D BLE18PK100SN1B	10±25%	10	45	6000	3500	0.008	0.013
	BLE18PK160SN1D BLE18PK160SN1B	16±25%	16	70	5000	2800	0.012	0.018

• Operating Temperature : -55°C to +125°C • Storage Temperature : -55°C to +125°C

(Notes)  
 Rated Current is derated as right figure depending on the operating temperature.



**4.Style and Dimensions**



(in mm)

■ Equivalent Circuit



( Resistance element becomes dominant at high frequencies. )

■ Unit Mass (Typical value)

BLE18PS: 0.004g  
 BLE18PK: 0.006g

**5.Marking**

No marking.

**6.Standard Testing Conditions**

< Unless otherwise specified >  
 Temperature : Ordinary Temp. (15 °C to 35 °C )  
 Humidity : Ordinary Humidity (25%(RH) to 85%(RH))

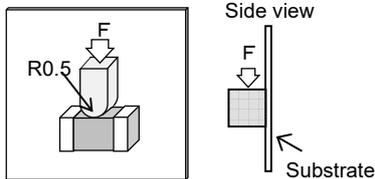
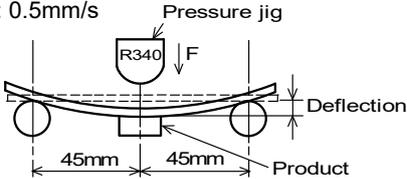
< In case of doubt >  
 Temperature : 20°C±2 °C  
 Humidity : 60%(RH) to 70%(RH)  
 Atmospheric pressure : 86kPa to 106kPa

## 7.Specifications

### 7-1.Electrical Performance

No.	Item	Specification	Test Method
7-1-1	Impedance	Meet item 3.	Measuring Frequency : 100MHz±1MHz Measuring Equipment : KEYSIGHT 4991A or the equivalent Test Fixture : KEYSIGHT 16192A or the equivalent
7-1-2	DC Resistance	Meet item 3.	Measuring Equipment : YOKOGAWA 755611 or the equivalent Test Fixture : KEYSIGHT 16044A or the equivalent * Except resistance of the Substrate and Wire

### 7-2.Mechanical Performance

No.	Item	Specification	Test Method						
7-2-1	Appearance and Dimensions	Meet item 4.	Visual Inspection and measured with Slide Calipers.						
7-2-2	Bonding Strength	Meet Table 1.  <table border="1" style="width: 100%;"> <caption>Table 1</caption> <tr> <td>Appearance</td> <td>No damage</td> </tr> <tr> <td>Impedance Change (at 100MHz)</td> <td>Within ±30%</td> </tr> <tr> <td>DC Resistance</td> <td>Meet item 3.</td> </tr> </table>	Appearance	No damage	Impedance Change (at 100MHz)	Within ±30%	DC Resistance	Meet item 3.	It shall be soldered on the substrate. Applying Force(F) : 6.8N Applying Time : 5s±1s Applied direction : Parallel to substrate  
Appearance	No damage								
Impedance Change (at 100MHz)	Within ±30%								
DC Resistance	Meet item 3.								
7-2-3	Bending Strength		It shall be soldered on the substrate. Substrate: Glass-epoxy 100mm×40mm×1.6mm Deflection : 1.0mm Speed of Applying Force : 0.5mm/s Keeping Time : 30s  						
7-2-4	Vibration		It shall be soldered on the substrate. Oscillation Frequency : 10Hz to 55Hz to 10Hz for 1 min Total Amplitude : 1.5mm Testing Time : A period of 2 hours in each of 3 mutually perpendicular directions. (Total 6 h)						
7-2-5	Resistance to Soldering Heat	Meet Table 2.  <table border="1" style="width: 100%;"> <caption>Table 2</caption> <tr> <td>Appearance</td> <td>No damage</td> </tr> <tr> <td>Impedance Change (at 100MHz)</td> <td>Within ±50%</td> </tr> <tr> <td>DC Resistance</td> <td>Meet item 3.</td> </tr> </table>	Appearance	No damage	Impedance Change (at 100MHz)	Within ±50%	DC Resistance	Meet item 3.	Pre-Heating : 150°C±10°C, 60s~90s Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 270°C±5°C Immersion Time : 10s±0.5s Immersion and emersion rates : 25mm/s Then measured after exposure in the room condition for 4 to 48 h.
Appearance	No damage								
Impedance Change (at 100MHz)	Within ±50%								
DC Resistance	Meet item 3.								
7-2-6	Drop	Products shall be no failure after tested.	It shall be dropped on concrete or steel board. Method : free fall Height : 75cm Attitude from which the product is dropped : 3 direction The number of times : 3 times for each direction(Total 9 times)						
7-2-7	Solderability	The electrodes shall be at least 95% covered with new solder coating.	Flux : Ethanol solution of rosin,25(wt)% Pre-Heating : 150°C±10°C, 60s~90s Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 240°C±5°C Immersion Time : 3s±1s Immersion and emersion rates : 25mm/s						

### 7-3.Environmental Performance

It shall be soldered on the substrate.

No.	Item	Specification	Test Method
7-3-1	Temperature Cycle	Meet Table 2.	1 cycle: 1 step:-55 °C(+0 °C,-3 °C) / 30min±3min 2 step:Ordinary temp. / 10min to 15min 3 step:+125 °C(+3 °C,-0 °C) / 30min±3min 4 step: Ordinary temp. / 10min to 15min Total of 100 cycles Then measured after exposure in the room condition for 4 to 48 h.
7-3-2	Humidity		Temperature : 40°C±2°C Humidity : 90%(RH) to 95%(RH) Time : 1000h(+48h,-0h) Then measured after exposure in the room condition for 4 to 48 h.
7-3-3	Heat Life		Temperature : 125°C±2°C Applying Current : Rated Current (at 125°C) Time : 1000h(+48h,-0h) Then measured after exposure in the room condition for 4 to 48 h.
7-3-4	Cold Resistance		Temperature : -55±2°C Time : 1000h(+48h,-0h) Then measured after exposure in the room condition for 4 to 48 h.

### 8.Specification of Packaging

#### 8-1.Appearance and Dimensions (8mm-wide paper tape)

Part Number	Type	Appearance and Dimensions						
BLE18PS080SN1D BLE18PK***SN1D	8mm-wide Paper tape 4mm-pitch	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Item</th> <th>Dimension "a"</th> </tr> </thead> <tbody> <tr> <td>BLE18PS080SN1D</td> <td>0.85 max.</td> </tr> <tr> <td>BLE18PK***SN1D</td> <td>1.1 max</td> </tr> </tbody> </table>	Item	Dimension "a"	BLE18PS080SN1D	0.85 max.	BLE18PK***SN1D	1.1 max
Item	Dimension "a"							
BLE18PS080SN1D	0.85 max.							
BLE18PK***SN1D	1.1 max							

(in mm)

(1) Taping

Products shall be packaged in the cavity of the base tape continuously and sealed by top tape and bottom tape.

(2) Sprocket hole:The sprocket holes are to the right as the tape is pulled toward the user.

(3) Spliced point:The base tape and top tape have no spliced point

(4) Cavity:There shall not be burr in the cavity.

(5) Missing components number

Missing components number within 0.025% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.



**9. ⚠ Caution****9-1. Surge current**

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise.

Please contact us in advance in case of applying the surge current.

**9-2. Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- |                                   |  |
|-----------------------------------|--|
| (1) Aircraft equipment            | (6) Disaster prevention / crime prevention equipment   |
| (2) Aerospace equipment           | (7) Traffic signal equipment   |
| (3) Undersea equipment            | (8) Transportation equipment (vehicles, trains, ships, etc.)   |
| (4) Power plant control equipment | (9) Data-processing equipment  |
| (5) Medical equipment             | (10) Applications of similar complexity and /or reliability requirements to the applications listed in the above |

**9-3. Corrosive gas**

Please refrain from use since contact with environments with corrosive gases (sulfur gas [hydrogen sulfide, sulfur dioxide, etc.], chlorine, ammonia, etc.) or oils (cutting oil, silicone oil, etc.) that have come into contact with the previously stated corrosive gas environment will result in deterioration of product quality or an open from deterioration due to corrosion of product electrode, etc. We will not bear any responsibility for use under these environments.

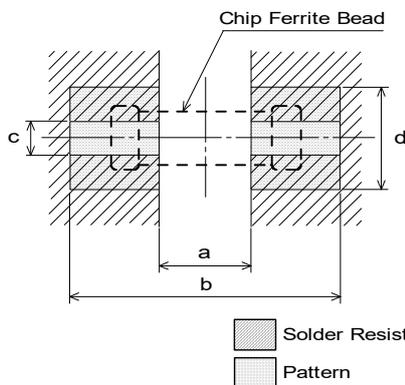
**10. Notice**

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

**10-1. Land pattern designing**

- Standard land dimensions



Type	Rated Current (A)	Soldering	a	b	c	Land pad thickness and dimension d		
						18μm	35μm	70μm
BLE18PK***	5-6	Flow/ Reflow	Flow 0.8	Flow 2.5	0.7	6.4	3.3	1.65
BLE18PS080	8		Reflow 0.7	Reflow 2.0		-	6.4	3.3

(in mm)

\*The excessive heat by land pads may cause deterioration at joint of products with substrate.

**10-2. Soldering Conditions**

Products can be applied to reflow and flow soldering.

**(1) Flux, Solder**

Flux	Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.) Do not use water-soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 100 μm to 200 μm

**(2) Soldering conditions**

- Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.

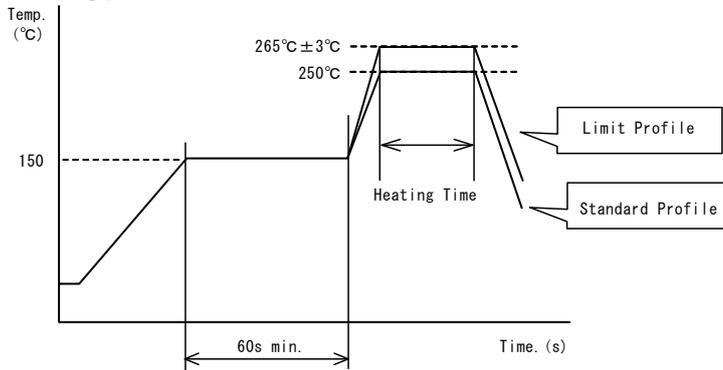
Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.

- Standard soldering profile and the limit soldering profile is as follows.

The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

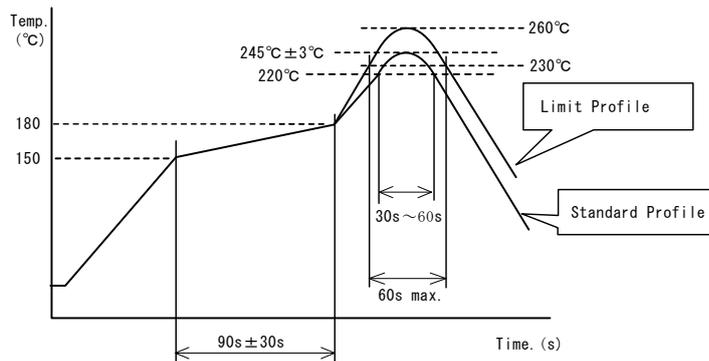
(3)soldering profile

Flow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150°C、60s min.	
Heating	250°C、4~6s	265°C±3°C、5s max.
Cycle of flow	2 times	2 times

Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150~180°C、90s±30s	
Heating	above 220°C、30s~60s	above 230°C、60s~150s
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 times

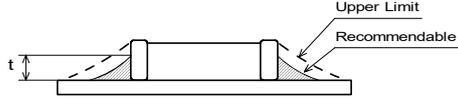
**10-3.Reworking with soldering iron**

- Pre-heating: 150°C, 1 min
- Tip temperature: 350°C max.
- Soldering time : 3(+1,-0) seconds.
- Soldering iron output: 80W max.
- Tip diameter: φ 3mm max.
- Times : 2times max.

Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

**10-4.Solder Volume**

Solder shall be used not to be exceeded as shown below.



$$1/3T \leq t \leq T$$

(T: Chip thickness)

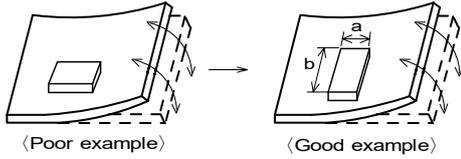
Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

**10-5.Attention regarding P.C.B. bending**

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage.

<Products direction>



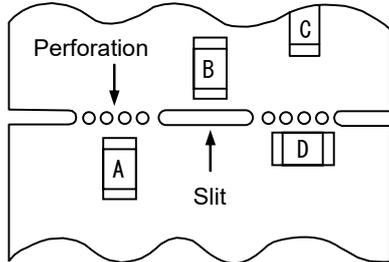
Products shall be located in the sideways direction (Length: a<b) to the mechanical stress.

(2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

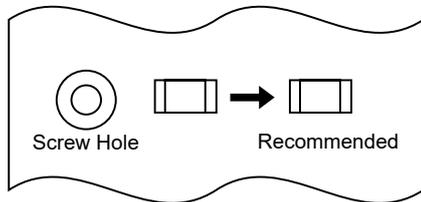
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D *1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



\*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



**10-6.Mounting density**

Add special attention to radiating heat of products when mounting the inductor near the products with heating.

The excessive heat by other products may cause deterioration at joint of this product with substrate.

**10-7. Operating Environment**

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) in the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc. (the sea breeze, Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>2</sub>, etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew

**10-8. Resin coating**

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

**10-9. Cleaning**

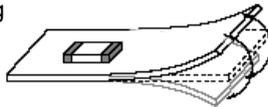
Excessive ultrasonic oscillation during cleaning can cause the PCBs to resonate, resulting in cracked chips or broken solder joints. Before starting your production process, test your cleaning equipment / process to insure it does not degrade this product.

**10-10. Handling of a substrate**

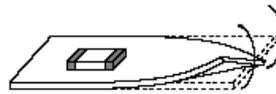
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending



Twisting

**10-11. Storage Conditions****(1) Storage period**

Use the products within 6 months after delivered.

Solderability should be checked if this period is exceeded.

**(2) Storage conditions**

- Products should be stored in the warehouse on the following conditions.

Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity

No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidation of electrode, resulting in poor solderability.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- Avoid storing the product by itself bare (i.e. exposed directly to air).

**(3) Delivery**

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

**11. ⚠ Note**

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the agreed specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.