Material Safety Data Sheet One Step

1. IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND OF THE COMPANY / UNDERTAKING. Page 1 of 4

1.1	Identification of substa Other means of Identif		One Step Desoldering Braid. (No Clean)
1.2	Company Name: Contact Name:	Easy Braid Co. Jim Strempke	Part Numbers: OS-A-5, OS-A-5AS, OS-A-10, OS-A-10AS, OS-A-25, OS-A-50, OS-A-100, OS-A-500, OS-B-5, OS-B-5AS, OS-B-10, OS-
	Full Address:	11543 K-Tel Dr.	DS-A-50, OS-A-100, OS-A-500, OS-B-5, OS-B-5AS, OS-B-10, OS- B-10AS, OS-B-25, OS-B-50, OS-B-100, OS-B-500, OS-C-5, OS-C-
		Minneapolis, MN 55343 USA	5AS, OS-C-10, OS-C-10AS, OS-C-25, OS-C-50, OS-C-100, OS-C-
	Telephone Number:	952-929-3040	500, OS-D-5, OS-D-5AS, OS-D-10, OS-D-10AS, OS-D-25, OS-D-50,
	Fax Number: :	952-929-2765	OS-D-100, OS-D-500, OS-E-5, OS-E-5AS, OS-E-10, OS-E-10AS,
	Emergency Number:		OS-E-25, OS-E-50, OS-E-100, OS-E-500,

2. COMPOSITION / IDENTIFICATION ON INGREDIENTS

NUMBER PHASE 7440-50-8 Pure Copper Metal 99.9	CAS	INGREDIENTS	%	SYMBOLS	RISK
	NUMBER				PHASE
	7440-50-8	Pure Copper Metal	99.9		
8050-09-7 Modified Rosin	8050-09-7	Modified Rosin			

2.1	Substances presenting a health hazard:	The 0.1% Rosin may cause	e allergic reactions: does not contain
		hazardous ingredients.	
2.2	Exposure Limit Values:	Copper -	ACGIH
			TLV
2.3	Is substance is confidential - indicate chemical nature to	-fume	0.1mg/m3
	ensure safe handling	-dust	1.0mg/m3

3. HAZARDS IDENTIFICATION

3.1	Critical Hazards:	HMIS Hazard Rating: 0 = insignificant
		1 = slight
		2 = moderate
		3 = high
		4 = extreme
3.2	Critical Hazards to Man & Environment:	Health $= 1$
		Flammability = 0
		Reactivity = 0
	Adverse Human Health Effects and Symptoms:	Rosin flux may cause an allergic reaction, resulting in a skin rash.
		Clean hands after use.

4. FIRST AID MEASURE

4.1 Skin Contact:	Flush skin with copious amounts of water.
-First Aid:	
-Symptoms:	Rash.
-Effects:	
-Delayed Effects:	
-Medical Attention Needed:	
Eye Contact:	Remove metal fragments and flush eyes with water.
-First Aid:	
-Symptoms:	
-Effects:	
-Delayed Effects:	
-Professional Attention Needed:	
Inhalation:	
-First Aid:	Remove to fresh air. If breathing has stopped, administer CPR.
-Symptoms:	
-Effects:	
-Delayed Effects:	
-Professional Attention Needed:	
Ingestion:	
-First Aid:	Induce vomiting.
-Symptoms:	
-Effects:	
-Delayed Effects:	Wire strands could cause internal digestive tract bleeding.
-Professional Attention Needed:	Induce vomiting.

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5. FIRE FIGHTING MEASURES

5.1	Suitable Extinguishing Media:	Powder Dolomite, Sodium Chloride or Graphite.	
5.2	Unsuitable Extinguishing Media:	Do not use water.	
5.3	Exposure Hazards:	Copper reacts violently with C2H2, NH4N03, Bromates, Chlorates,	
		Iodates, C12, C1F2, Ethylene Oxide, F2, H2O2, Hydrazine monoitrate,	
		Hydrazoic acid, H2S, K202, NaN3, Na202, CUN03, S.	
5.4	Combustion Products:	Carbon Monoxide, Aliphatic Aldehydes, and Acids	
	-Resulting Gases:		
5.5	Protective Equipment For Firefighters:	Not Needed	
6. ACC	6. ACCIDENTAL RELEASE MEASURES		

6.1	Personal Precautions:	
	-Ignition sources?	When subjected to temperatures over 180° F, flux fumes should be
	-Provision for sufficient ventilation?	vented.
	-Control of dust?	See Section 8.1.
	-Prevention of skin contact?	Vacuum or sweep up and dispose of as a non-cumbustable metal.
	-Prevention of eye contact?	Gloves not normally required. When clipping short lengths, protective
6.2	Environmental Precautions:	eyewear is recommended.
6.3	Methods for Cleaning Up:	
6.4	Materials not to be Used for Cleaning Up:	Vacuum or sweep up and dispose of as a noncombustible solid.
		See above. See section 5, of this document.

7. HANDLING & STORAGE

7.1	Handling	
	-General Rules	Store in cool, dry environment for functional purposes.
	-Technical Precautions for Safe Handling	None required.
	-Measures necessary to prevent airborne levels of	If product is exposed to temperatures are above 180 ⁰ F, use local
	chemical being generated as a result of handling.	ventilation.
7.2	Recommended Storage Conditions	
	-List incompatible materials	
	-Quantity Limits for storage	See sections 5 & 2 of this document.
	-Special Requirements for proper	
	storage of chemical	

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1	System Design	General mechanical or local hood. Ventilation is recommended for
	(e.g. Fume Hoods, Ventilated	applications where the product will exceed 180° F.
	Cabinets, Enclosure)	
8.2	Control Parameters	
	-Limit values or biological standards:	
8.3	Recommended Monitoring Procedures:	See Section 5, of this document.
8.4	Personal Protection	Use local or general ventilation away from the operator if the product
	-Respiratory Protection:	temperature is exposed to 180 ⁰ F+.
	-Hand Protection:	Gloves may be used if resin is a skin irritant.
	-Eye Protection:	Eye protection should be worn when clipping short lengths.
	-Skin Protection:	See hand protection.
8.5	CEN standards	Carcinogens < 0.1%

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9.1	Appearance:	Copper metallic braid with fine crystalline resin layer.
9.2	Odor:	None.
9.3	pH:	N/A
9.4	Boiling Point:	1981 degrees F
9.5	Melting Point:	1949 degrees F
9.6	Flash Point:	No flash
9.7	Flammability (solid gas):	None
9.8	Autoflammability:	None
9.9	Explosive Properties:	None
9.10	Oxidizing Properties:	Copper can oxidize if prolonged exposure in moist conditions.
9.11	Vapor Pressure:	N/A
9.12	Relative Density:	N/A
9.13	Solubility:	
	-Water Solubility	Negligible
	-Fat Solubility	Unknown
9.14	Partition coefficient, n-octanol/water:	
9.15	Other Data:	
	-Safety Parameters	N/A
	-Vapor Density	N/A
	-Miscibility	N/A
	-Evaporation rate	N/A
	-Conductivity	Copper is very conductive.
	-Viscosity	A solid

10. STABILITY AND REACTIVITY

10.1	Stability	Stable
10.2	Conditions to avoid	
	-Effects	
10.3	Materials to Avoid	
	-Effects	
10.4	Hazardous Decomposition products	
	-the need for and the presence of	
	stabilizers:	Hazardous environment can occur in the presence of excessive heat
	-hazardous exothermic reaction:	and/or chemicals as listed in Section 5, this document.
	-change in appearance in the substance:	
	-hazardous products formed upon	
	contact with water:	
	-possible degradation to unstable	
	products:	

11. TOXICOLOGICAL INFORMATION

11.1	Skin Exposure:	
11.1	-Symptoms:	Possible allergic rash reaction. See Section 4, this document.
	-Immediate Effects:	i ossible anergie rash reaction. See Section 4, tills document.
	-Delayed Effects:	
	-Chronic Effects:	
11.0	-Special Health Effects:	
11.2	Eye Contact:	
	-Symptoms:	Possible danger of metal fragments. See Section 4, this document.
	-Immediate Effects:	
	-Delayed Effects:	
	-Chronic Effects:	
	-Special Health Effects:	
11.3	Inhalation:	
	-Symptoms:	
	-Immediate Effects:	If product is exposed to temperatures in excess of 180 ⁰ F, local
	-Delayed Effects:	ventilation must be used.
	-Chronic Effects:	
	-Special Health Effects:	
11.4	Ingestion:	
	-Symptoms:	
	-Immediate Effects:	May be moderately irritating to stomach lining. Induce vomiting if
	-Delayed Effects:	conscious.
	-Chronic Effects:	
	-Special Health Effects:	

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12.1	Mobility -distribution to environmental compartments -surface tension -absorption / desorption -physical & chemical properties	Not applicable.
12.2	Degradability -biotic and abiotic degradation -acrobic and anaerobic degradation -persistence	Not applicable.
12.3	Accumulation -bioaccumulation potential -biomagnification	Not applicable.
12.4	Short and Long Term Effects on: -Ecotoxity -aquatic organisms -soil organisms -plants and terrestrial animals -Other Adverse Effects -ozone depletion potential -photochemical ozone creation potential -effects on waste water treatment plants	Not applicable.

13. DISPOSAL CONSIDERATIONS

13.1	Safe Handling	Consult with local regulatory bodies to metallic solid waste
		disposal
13.2	Methods of Disposal	-

14. TRANSPORT INFORMATION

14.1	UN Number:	Harmonized Tariff Code: #7413.00.1000	
14.2	Road & Sea Freight Classification:	Copper wire coated with resin flux	
14.3	Substance Classification Number:		
14.4	Class:		
14.5	Packing Group:	Validated license # / General license symbol:	"NLR"
14.6	Proper Shipping Name:		
	PGR (if applicable)		
14.7	ADR/RID CLASSIFICATION:		
	Class:		
	Item Number:		
14.8	ICAO/IATA CLASSIFICATION:		
	Class:		
	Sub-Risk:		
	Packing Group:		
	Proper Shipping Name:		

15. REGULATORY INFORMATION

15.1	Precautionary Label Information:	This product does not require warning labels due to Hazards
15.2	Symbols:	Classification as designated in Section 3.
15.3	Risk Phrases:	Risk Phrases: R36/37/38
15.4	Safety Phrases:	Safety Phrases: S14 (per section 5), S22/39, S43 (per section 5)

16. OTHER INFORMATION

16.1	Regulatory Information:	

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