OMRON

Smart Sensors ZS Series

2D CMOS Laser Type

High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.





ZS-HL Series

More P.6

Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

Range of models with measuring center distance of 20 to 1,500 mm.

- \blacksquare Achieves maximum resolution of 0.25 $\mu m.$
- Maximum response speed of 110 μs.
- Parallel output supported.

(02)



Highly Advanced Sensing Fu





Advanced technology is carried

nctions in a Compact Package





High-performance Sensor

Standard Sensors

Expansion Units

Main Applications

ZS-HL Series

High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to **Extremely Precise Measurements**



Standard **ZS-L** Series

Standard Sensors Ideal for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection



Z	S-LD20ST
	ht-selfs.
	3D shape measurement using

automatic X-Y stage

Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.

ZS-LD50/LD80



Ideal for measuring glass thickness and nozzle gaps when coating glass with resist or sealer.

* Orders have been discontinued at the end of August 2019.

ZS-LD40T



Ideal for measuring the warp of resin blades in copy machine toners.

ZS-LD200

ZS-LD350S



Ideal for checking the precision of door installations.



Ideal for checking the flatness of robot arms that transport wafers in load ports.

accessed easily.



Advanced technology is carried

Applications by Industry

Automobile and Automotive Parts







Semiconductors







LCDs and PDPs







Electronic Components







Household Appliances and Audio-visual







Rubber, Resin, and Film







ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision



(06)

High-performance Sens

Super-high-speed Sampling at

You get exact sensing with superior workpiece following performance. CMOS high-speed data reading accurately catches moving workpieces inline.

All Models Are Class 2 Lasers.

Digital Sensing

Totally reliable measurements with completely digital sensing.



2D CMOS Laser Image Sensing Element

The three basics of sensing precision, speed, and sensitivity - can be balanced because ideal measurement settings can be made for light reception area.

Extremely Sensitive Lenses



Extreme Stability

Ideal Size and Stability Head Size

Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



HLDS10

Note: ZS-HLDS2T not applicable. * Orders have been discontinued at the end of August 2019.

Superior Moving Resolution Increased Lens Resolution

Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



Reduced Error for Different Materials 2D CMOS

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



Smart Sensor

Advanced technology is carried

ZS-HLDS5T/HLDS10 Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy. Makes it easier to introduce a variety of detection objects.



ZS-HLDS60/HLDS150 A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.





Peak/bottom measurement

Note: This function may not be applicable in bright surrounds.

ZS-HLDS2VT Ideal for Measuring the Height and Thickness of Transparent Objects

Tilted and moving workpieces can also be stably measured.

25±2 mm Measuring center distance 0.6 µm Resolution ±0.2%F.S. Linearity Beam shape 45 µm x 2.2 mm

improved stability for measuring transparent and regularreflective workpieces.

Angle Characteristics



Aspherical lens (newly developed)







Advanced technology is carried

ZS-HLDS2T*/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision



ZS-HLDS2T* Model Measuring center distance 20±1 mm Resolution 0.25 µm Linearity ±0.05%F.S. Beam shape 20 µm x 1 mm * Orders have been discontinued at the end

Simultaneous Measuring of Touch Panel Film Thickness and Gap





Simultaneous measurement of transparent object thickness and gap

An unbelievable stationary measurement precision of 0.25 μ m, the highest in this product class.



measurement, the best in the moving

resolution industry. Possible to match nozzle drip point and

- measurement point then measure. Sensor Head with separate light emission
- and reception in one unit to create nozzle space.

Nozzle Gap Sensor

Model	ZS-LD10GT/LD15GT
Measuring center distance	10±0.5 mm/15±0.75 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	25 × 900 μm

Ideal for Measuring Nozzle Gaps! Reduced pattern influence for moving



Height Control of Sealant Dispensers Inspection of Disk Play on HDD Motor Rotating Plate





Measures amplitude undulations of 5 um.

Smart Sensor Advanced technology is carried

Technology

With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



algorithms that can be adjusted to any level,

which facilitates super high resolution.

previous models with addition of received light waveform captured by 2D CMOS and simultaneous measurement of front and back glass surfaces with separate sensitivities. Enables maximum sensing performance with fully digital processing and multitasking functions.

A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.



Outline of Functions



High-performance Sensing (Multitasking)



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching



Advanced technology is carried

Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.



Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





ZS-LDC Single Task Controller

Simple Operation Reasonable Price

Panel Mounting Adapter (Option, Sold Separately)

Standard Sensors

Standard

ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Advanced technology is carried

Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

ZS-LD80

Measuring the Shape of Black Resin Workpieces



Gain setting: 5 15.000 0 10.000 (mm) 10 5.000 20 ight 0.000 - 30 £ -5.000 40 -10.000 -15 000 Number of data

Complete measurement data will be obtained at angles of up to 40°.

ZS-LD50



PCB shapes can be measured without burs or waveform disruptions.

Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.



Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

Line Beam Sensors for Emphasis on Stable Measurement

Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

Ideal for stable measurements that do not rely on the surface of the target workpiece.



Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Easy Sensing with an HMI That Couldn't Be Easier to Use

Just select High-precision Mode to stably measure black rubber.

Just select Penetration Mode to stably measure PCBs or black resin.

Set Sensing Directly

FUN (setting mode)



Standard Sensors

System Configuration



Advanced technology is carried

Multi-Controller **ZS-MDC**

Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

High-speed Connections for Up To 9 Controllers

See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

Sampling speed with 3 Controllers connected: 110 µs, Sampling speed with 9 Controllers connected: 380 µs Note: When using communications commands.



Processing Enabled by the Multi-Controller



Calculating the difference between the maximum and minimum values



Multipoint Thickness Calculations

Calculating the difference between pairs of points.





TASK2 = A

Relative Step Calculations Calculating the difference between all points.

Twisting Calculations Calculating twisting between opposing sides.





Multi-calculations of Data

Multipoint measurement

High-speed data transfer



Data Storage Unit **zs-Dsu**

Logging Software for Onsite Installed



Multipoint data collection

Traceability

Changeover Unit

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus. Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

High-speed sampling rate: 150 μs max.

*1) For One-shot Mode

Number of

channels

Connected to ZS-LDC

Min. sampling interval

150 µs

200 µs

350 µs

650 µs

Longest logging time

10 min

6.5 min

5.5 min

4.5 min

Typical examples

Powerful support for logging data using various trigger functions.

Config-	Number of connectable Controllers	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)
uration	Connectable Controllers	ZS-HLDC , ZS-LDC , ZS-MDC
	Data resolution	32 bits
Perform- ance	Sampling rate	 Shortest high-speed logging mode (One-shot Mode) *1 Long-term logging mode (Repeat Mode) *2 Sampling period: 10 ms to 1 h (at 1-ms intervals)
	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers
Functions	Other functions	 External bank function Alarm output function Saved data format customization function Time function (timestamps)
	Software (included)	CSV file generation Software Excel macros for simple analysis (Equivalent to software provided with SmartMonitor Professional.)

*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

Example for	r 64-MB Memory Card	
Number of channels	Min. sampling interval	Longest logging time
1	10 ms	20 h
2	10 ms	10 h
4	10 ms	5 h
9	10 ms	2 h
		Typical example



Data Storage Unit ZS-DSU

•	Connected to ZS-MDC								
	Number of channels	Min. sampling interval	Longest logging tir						
	1	350 µs	20 min						
	2	400 µs	12 min						
	4	500 μs	8 min						
	0	700	C min						

Typical examples

Advanced technology is carried

Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis. Easy Settings Using USB.

More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

Control workpreces that create multiple received light waveform

 • Received Light Monitor

 • Ight reception image

 • Ight reception image

High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.





Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results. The fastest sampling interval is 500 μs (see note).

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

Logging

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Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis



Recommended System Requirements SmartMonitor Professional

- OS: Windows 10 (32-bit/64-bit version)
 - Windows 7 (32-bit/64-bit version)

Windows XP (Service Pack3 or higher, 32-bit version) CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.) Memory: 1 GB min.

- Available hard disk space: 50 MB min.
- Display screen: 1,024 × 768 dots min., 16 million colors min.
- Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and
 - multi-channel waveform drawing functions.
- SmartAnalyzer Macro Edition

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.

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Ordering Information

ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model		
	20±1 mm	Line beam	1.0 mm × 20 μm	0.25 μm	2 m	ZS-HLDS2T 2M*		
Regular Reflective	20±111111	Line beam	1.0 mm x 20 µm	0.25 µm	0.5 m	ZS-HLDS2T 0.5M*		
Models	25+2 mm	Line beam	2.2 mm + 45m	0.6	2 m	ZS-HLDS2VT 2M		
WOUEIS	29 1 2 mm	Line beam	2.2 mm × 45 μm	1 2.2 mm × 45 μm	0.6 µm	0.5 m	ZS-HLDS2VT 0.5M	
	50±5 mm	Line beam	1.0 mm × 30 μm	0.05	2 m	ZS-HLDS5T 2M		
	50±5 mm		Line Dealli	1.0 mm x 30 µm	0.25 μm	0.20 μπ	0.5 m	ZS-HLDS5T 0.5M
Diffuse	100+20 mm	Line beam	3.5 mm × 60 μm	1 μm	2 m	ZS-HLDS10 2M		
Reflective	100±20 11111	Line beam	3.5 mm x 60 μm	i µili	0.5 m	ZS-HLDS10 0.5M		
Models	600±350 mm	Line beam	16 mm x 0.3 mm	8 μm	2 m	ZS-HLDS60 2M		
Wodels	0001000 11111	Line beam	10 1111 × 0.5 1111	σμπ	0.5 m	ZS-HLDS60 0.5M		
	4500 500		500	2 m	ZS-HLDS150 2M			
	1500±500 mm	Line beam	40 mm × 1.5 mm	500 μm	0.5 m	ZS-HLDS150 0.5M		

Note : Refer to the table of ratings and specifications for details. * Orders have been discontinued at the end of August 2019.

ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model		
	Regular 10±0.5 mm Line beam 900 × 25 μm 0.25 μm	Line beam 900 × 25 μm 0.25 μm	Lino boom	Lino boom	Lino boom 900 x 25 um	0.25 µm	2 m	ZS-LD10GT 2M
Regular Reflective			0.20 µm	0.5 m	ZS-LD10GT 0.5M			
Models	15±0.75 mm	Line beem 000 x 25	Line beam 900 x 25 um	000 + 25	0.25 μm	2 m	ZS-LD15GT 2M	
	15±0.75 mm Line beam	900 x 25 µm	0.25 µm	0.5 m	ZS-LD15GT 0.5M			

Note : Refer to the table of ratings and specifications for details.

ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
		Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD20T 2M
	20+1 mm	Line beam	500 × 25 μm	0.20 µm	0.5 m	ZS-LD20T 0.5M
Regular	20111111	Spot beam	25 µm dia.	0.25 μm	2 m	ZS-LD20ST 2M
Reflective Models		oporbeam	20 μπ αια.	0.20 µm	0.5 m	ZS-LD20ST 0.5M
woders					4 m	ZS-LD40T 4M*1
	40±2.5 mm	Line beam	2000 × 35 μm	0.4 μm	2 m	ZS-LD40T 2M
					0.5 m	ZS-LD40T 0.5M
	50±5 mm	Line beam	900 × 60 μm	0.8 μm	2 m	ZS-LD50 2M
					0.5 m	ZS-LD50 0.5M
		Spot beam	50 μm dia.	0.8 μm	2 m	ZS-LD50S 2M
				0.8 μm	0.5 m	ZS-LD50S 0.5M
Diffuse	80±15 mm	Line beam	900 × 60 μm	2 µm	2 m	ZS-LD80 2M
Reflective					1 m	ZS-LD80 1M*2
Models					0.5 m	ZS-LD80 0.5M
	130±15 mm	Line beam	600 × 70 μm	3 µm	2 m	ZS-LD130 2M
	130±15 11111				0.5 m	ZS-LD130 0.5M
	200±50 mm	Line beam	900 × 100 μm	5 μm	2 m	ZS-LD200 2M
	200±50 mm	Line beam	900 x 100 µm	0 μ	0.5 m	ZS-LD200 0.5M
	250,125 mm	On at has me	240 um dio	20 μm	2 m	ZS-LD350S 2M
	350±135 mm	50±135 mm Spot beam 240 μm dia.		20 μ	0.5 m	ZS-LD350S 0.5M

Note : No. of samples to average: 128 when set to High-precision Mode.

*1. Orders have been discontinued at the end of August 2019.

*2. Orders have been discontinued at the end of January 2021.

ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
- 88888 * 30888	24 VDC	NPN outputs	ZS-HLDC11*3
		PNP outputs	ZS-HLDC41*3

ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
20000	24 VDC	NPN outputs	ZS-LDC11*3
		PNP outputs	ZS-LDC41*3

Multi-Controllers

Shape	Supply voltage	Control outputs	Model
288889 28889		NPN outputs	ZS-MDC11*3
and and	24 VDC	PNP outputs	ZS-MDC41*3

Data Storage Units

Shape	Supply voltage	Control outputs	Model	
		NPN outputs	ZS-DSU11*3	
	24 VDC	PNP outputs	ZS-DSU41*3	

*3. Orders will be accepted until the end of April 2023.

Advanced technology is carried

Accessories (Sold Separately)

Controller Link Unit

Shape	Model
a contract	ZS-XCN

Panel Mount Adapter

Shape	Model					
	ZS-XPM1	For 1st Controller				
	ZS-XPM2	For expansion (from 2nd Controller on)				

RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS3	1
PLC/PT (2 m)	ZS-XPT3	1

Extension Cables for Sensor Heads

Cable length	Model	Qty					
1 m	ZS-XC1A	1					
4 m	ZS-XC4A	1					
5 m	ZS-XC5B (*1, *2)	1					
8 m	ZS-XC8A	1					
10 m	ZS-XC10B (*1)	1					

*1. Up to two ZS-XC□B Cables can be connected. (22 m max.) *2. A Robot Cable (ZS-XC5BR) is also available.

Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

Logging Software

Name	Model			
SmartMonitor Professional	ZS-SW11V3E			

Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model		
	NPN outputs	ZG-RPD11-N		
U	PNP outputs	ZG-RPD41-N		

Memory Cards

Model	Capacity
HMC-EF283	256 MB
HMC-EF583	512 MB

Quick Reference for Extension Cable Connections

E	Extension Cable		Sensor Head		Controller		Remarks	
Model	Length	Bend resistant	ZS-LD□ ZS-HLDS2V	ZS-HLDS2/ -HLDS5/-HLDS10/ -HLDS60/-HLDS150	ZS-LDC	ZS-HLDC	Keindiks	
ZS-XC1A	1m		0	0	0	0		
ZS-XC4A	4m		0	0	0	0	Only one Extension Cable can be used.	
ZS-XC8A	8m		0	0	0	0		
ZS-XC5B	5m		0	0	0	0	Up to two Extension Cables can be used.	
ZS-XC10B	10m		0	0	0	0	(The maximum length is 22 m.)	
ZS-XC5BR	5m	0	0	0	0	0		
ZS-XC15CR	15m	0		0		0	A ZS-XEQ Digital Equalizar and ZS-XC02D	
ZS-XC25CR	25m	0		0		0	Digital Equalizar Connecting Cable are requied.	

Ratings and Specifications

ZS-HL/L-series Sensor Controllers

Item Model			ZS-HLDC11/LDC11 ZS-HLDC41/LDC41				
No. of samples to av	verage		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096				
Number of mounted	d Sensors		1 per Sensor Controller				
Connection method			Serial I/O: connector, Other: pre-wired (Standard cable length: 2 m)				
Serial I/O		USB 2.0	1 port, Full Speed (12 Mbps max.), MINI-B				
	Senar I/O	RS-232C	1 port, 115,20	00 bps max.			
		Judgment	HIGH/PASS/LOW 3 outputs	HIGH/PASS/LOW: 3 outputs			
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.			
External intenace	Output	Linear	Selectable from 2 types of output, voltage or	current (selected by slide switch on bottom).			
		output	Voltage output: -10 to 1	0 V, output impedance: 40 Ω			
			Current output: 4 to 20 r	mA, maximum load resistance: 300 Ω			
	laputa	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.			
	Inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)			
Functions			Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2 Sensing: Mode, gain, measurement object, head installation Measurement point *1: Average, peak, bottom, thickness, step, and calculations Filter: Smooth, average, and differentiation Outputs: Scaling, various hold values, and zero reset I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2 System: Zs-HLDC□1: Single task or multitask (up to 4) Zs-LDC□1: Single task				
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green)				
Segment display		Main digital	8-segment red LED, 6 digits				
Segment display		Sub-digital	8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green,	, Resolution per character: 5 x 8 pixel matrix			
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode	e switch (3 states: FUN, TEACH, and RUN)			
Power supply voltage	je		21.6 V to 26.4 VDC	C (including ripple)			
Current consumptio	n		0.5 A max. (when Sens	or Head is connected)			
Ambient temperature			Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Degree of protection			IP20 (IEC60529)				
Materials			Case: Polycarbonate (PC)				
Cable length			2 m				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories			Ferrite core (1), it	nstruction sheet			

*1. Can be used with ZS-HLDC 1 when Multitask Mode selected. *2. Terminal block output is a function of the ZS-HLDC 1.

Advanced technology is carried

Smart Sensor

Ratings and Specifications

ZS-HL-series Sensor Heads

Item	Model	ZS-HLD	DS2T	ZS-HLDS2VT	S-HLDS2VT ZS-HLDS5T		ZS-HLDS10		ZS-HLDS60	ZS-HLDS150
Applicable Contro	ollers		ZS-HLDC series							
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection
Measuring center	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm
Measuring range		±1 mm	t1 mm ±1 mm ±2 mm ±5 mm ±4 mm ±20 mm ±16 mm ±350 mm ±500 mm						±500 mm	
Light source					Visible	semiconductor laser	(wavelength: 650 n	m, 1 mW max., JIS (Class 2)	
Beam shape							Line beam			
Beam diameter *	1	1.0 mm × 2	20 μm	2.2 mm × 45 μm	1.0 mm × 30 μm		3.5 mm × 60 μm		16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)
Linearity *2		±0.05%	6F.S.	±0.2%F.S.		±0.19	%F.S.		$\pm 0.07\% F.S.~(250 \text{ to } 750 \text{ mm}), \ \pm 0.1\% F.S.~(750 \text{ to } 950 \text{ mm})$	±0.2%F.S.
Resolution *3		0.25 μm (No. of samples to average: 256) $\frac{0.6 \mu m}{(No. of samples to average: 128)}$ 0.25 μm (No. of samples to average: 512) 1 μm (No. of samples to average: 64) 8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm) 500 μm (No. of samples to average: 64 at 600 mm)						500 μm (No. of samples to average: 64)		
Temperature cha	mperature characteristic *4 0.01%F.S./°C 0.1%F.S./°C 0.01%F.S./°C									
Sampling cycle				110 μs	(High-speed Mode)	, 500 μs (Standard M	lode), 2.2 ms (High-	precision Mode), 4.4	4 ms (High-sensitivity Mode)	
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.								
LED Indicators						8	0	0	ived light amount is insufficient.	
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.								
Operating ambier	nt illumination		Illumin	ation on received lig	ht surface: 3000 lx o	or less (incandescent	light)		Illumination on received light surface: 1000 lx or less (incandescent light)	Illumination on received light surface: 500 lx or less (incandescent light)
Ambient tempera	iture				Opera	ting: 0 to 50°C, Stora	ige: −15 to 60°C (wit	h no icing or conder	nsation)	•
Ambient humidity	/					Operating and stora	age: 35% to 85% (wi	th no condensation)		
Degree of protect	tion *5	IP64	4	IP67	Cable	length 0.5 m: IP66, c	able length 2 m: IP6	7		IP66 *6
Materials						Case: Alumi	num die-cast, Front	cover: Glass		
Cable length		0.5 m, 2 m 2 m		0.5 m, 2 m						
Weight			Approx. 350 g		Approx. 600 g Approx. 800 g			800 g		
Accessories Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction sheet labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction sheet				eet						

*1. Defined as 1/e2 (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece.

The following options are available.

Model	Diffuse reflection	Mirror reflection				
ZS-HLDS2T	SUS block	Glass				
ZS-HLDS2VT		Glass				
ZS-HLDS5T	White alumina ceramic	Glass				
ZS-HLDS10	White alumina ceramic					
ZS-HLDS60/HLDS150	White alumina ceramic					

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph. The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

 Model
 Diffuse reflection
 Mirror reflection

 ZS-HLDS2T
 SUS block
 Glass

 ZS-HLDS2VT
 -- Glass

 ZS-HLDS5T
 White alumina ceramic
 Glass

 ZS-HLDS10
 White alumina ceramic
 ZS-HLDS60/HLDS150

- *4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)
- *5. Protection structure of connector area is IP40.
- *6. Ask your OMRON representative about Sensor Heads with IP67 protection.

Ratings and Specifications

Ratings and Specifications

ZS-L-series Sensor Heads

Item Model		ZS-LD20T		ZS-LD20ST		ZS-LD40T		ZS-LD10GT	ZS-LD15GT			
Applicable Controllers			ZS-HLDC/LDC Series									
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection				
Measuring center distance		20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm	15 mm			
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm			
Light source				Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)								
Beam shape Line beam			beam	Spot	beam		Line beam					
Beam diameter *	1	900 × 2	25 μm	25 μm dia.		2000 ×	35 μm	Approx. $25 \times 900 \ \mu m$				
Linearity *2				±0.1% FS								
Resolution *3		0.25	μm	0.25 μm		0.4 μm		0.25 μm	0.25 μm			
Temperature characteristic *4 0.04% FS/°C			0.04% FS/°C 0.02% FS/°C		0.04% FS/°C							
Sampling cycle			110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)									
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.										
LED Indicators	NEAK Indicator			Flashes when	the measurement targe	et is outside of the meas	uring range or when the	e received light amount is insufficient.				
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
	TAR Indicator											
Operating ambient illumination				Illumination on received light surface: 3000 lx or less (incandescent light)								
Ambient temperature				Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)								
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)									
Degree of protection *5 C			Cable length 0.5 m: IP66, cable length 2 m: IP67 IP40									
Materials			Case: Aluminum die-cast, Front cover: Glass									
Cable length			0.5 m, 2 m									
Weight		Арргох. 350 g Арргох. 400 g							400 g			
Accessories Lase			Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)									

*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

*5. Protection structure of connector area is IP40.

Advanced technology is carried

Smart Sensor

Ratings and Specifications

ZS-L-series Sensor Heads

Item Model		ZS-LD50		ZS-LD50S		ZS-LD80		ZS-LD130		ZS-LD200		ZS-LD350S	
Applicable Con	trollers	ZS-HLDC/LDC Series											
Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	
Measuring center distance		50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm	
Measuring range		±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm	
Light source			Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)										
Beam shape		Line beam Spot beam		beam	Line beam		Line beam		Line beam		Spot beam		
Beam diameter *1		900 × 6	60 µm	50 μm dia.		$900 imes 60\ \mu m$		$600 imes70\ \mu\text{m}$		900 × 100 μm		240 µm dia.	
Linearity *2 ±0).1% FS		±0.1% FS			· I			±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS	
Resolution *3		0.8 µ	um	0.8 μm		2 µm		3 µm		5 µm		20 µm	
Temperature ch	haracteristic *4	0.02%	0.02% FS/°C 0.02% FS/°C		0.01% FS/°C		0.02%	0.02% FS/°C		FS/°C	0.04% FS/°C		
Sampling cycle	9		110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)										
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.											
LED Indicators	NEAR INVICATOR	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
	FAR indicator		Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.										
	TARTINGCOLO		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
Operating amb	ient illumination	Illumination on received light surface: 3000 lx or less (incandescent light)						Illumination on received light surface: 2000 lx or less (incandescent light) Illumination on received light surface:		3000 lx or less (incandescent light)			
Ambient tempe	erature	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)											
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)											
Degree of protection *5		Cable length 0.5 m: IP66, cable length 2 m: IP67											
Materials		Case: Aluminum die-cast, Front cover: Glass											
Cable length		0.5 m, 2 m											
Weight		Approx. 350g											
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet											

*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

*5. Protection structure of connector area is IP40.

Ratings and Specifications

ZS-MDCD1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC I Sensor Controllers. The following points, however, are different. 1. Sensor Heads cannot be connected.

- 2. Control Link Units are required to connect up to 9 Controllers. Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

Controller Link Units





ZS-DSUD1 Data Storage Unit

Item Model		Model	ZS-DSU11	ZS-DSU41				
Number of mounted Sensor Heads			Cannot be connected					
Number of connectable Controllers			10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1					
Connectable Controllers			ZS-HLDCOO, ZS-LDCOO, ZS-MDCOO					
	Connection method		Serial I/O: connector, Other: pre-wired (standard cable length: 2 m)					
External interface	Serial I/O	USB 2.0	1 port, Full Speed (12 Mbps max.), MINI-B					
		RS-232C	1 port, 115,200 bps max.					
	Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.				
	Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)				
Data resolution			32 bits					
Functions	Logging trigger funct	ions	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers					
Functions	Other functions		External banks, alarm outputs, saved data format customization, and clock					
Status indicators			OUT (orange), PWR (green), ACCESS (orange), and ERR (red)					
Segment display			8-segment green LEDs, 6 digits					
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix					
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)					
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)					
Power supply voltage	e		21.6 V to 26.4 VDC (including ripple)					
Current consumption			0.5 A max.					
Ambient temperature			Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)					
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)					
Degree of protection			IP20 (IEC60529)					
Materials			Case: Polycarbonate (PC)					
Weight	Weight		Approx. 280 g (excluding packing materials and accessories)					
Accessories			Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition					

*1. Control Link Units are required to connect Controllers.

Advanced technology is carried

Dimensions

Sensor Controllers ZS-HLDC_1/LDC_1



Ratings and Specifications

Dimensions



Ratings and Specifications



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Advanced technology is carried

Dimensions





Sensor Heads



ZS-HLDS2VT/LD20T/LD20ST/LD40T



Dimensions

Realtime Parallel Output Unit



Panel Mount Adapter

ZS-XPM1/XPM2 (Dimensions for Panel Mounting)



Ratings and Specifications

Digital Equalizer ZS-XEQ









15°0'

°+0

15°⁺¹

ŝ





(Unit: mm)

Advanced technology is carried

Safety Precautions for Using Laser Equipment

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser radiation has a high power density and exposure may result in loss of sight. Laser Label Indications Attach the following warning label to the side of the ZS series Sensor Head.



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