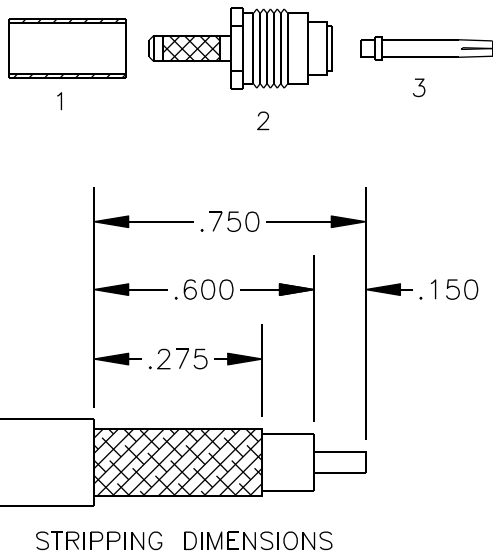
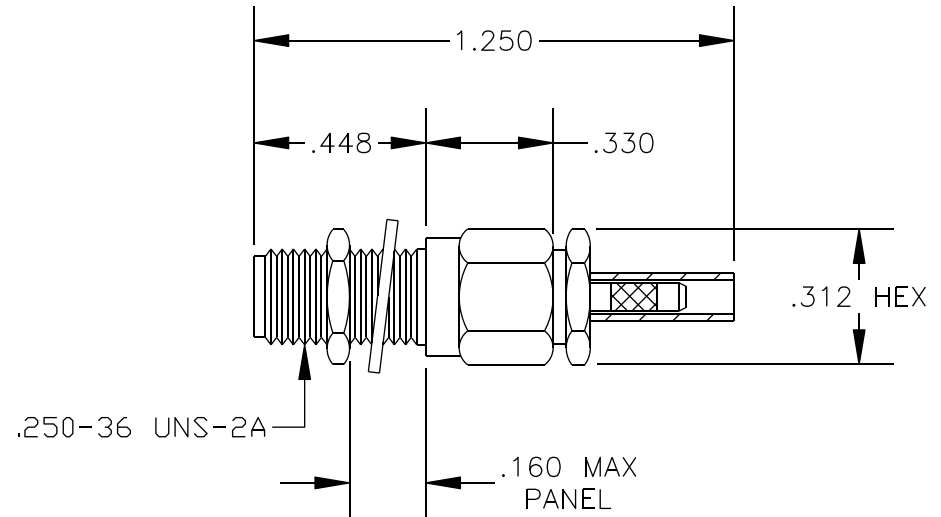
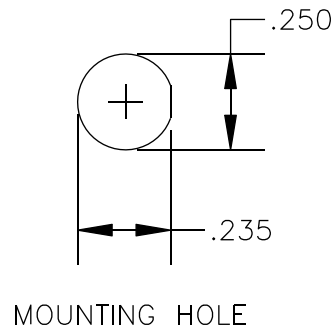


MATERIALS

BODY	BRASS GOLD PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE
FERRULE	GOLD PLATED



ASSEMBLY PROCEDURES

1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR. TIN CENTER CONDUCTOR.
2. SLIDE FERRULE (1) OVER CABLE. FLAIR BRAID & SLIDE CLAMP NUT (2) UNDER BRAID WITH CENTER CONDUCTOR PROTRUDING THROUGH HOLE IN INSULATOR. SLIDE FERRULE (1) OVER BRAID & AGAINST CLAMP NUT (2). SOLDER FERRULE (1) TO BRAID THROUGH HOLE IN FERREULE.
3. SOLDER CONTACT TO CENTER CONDUCTOR. CLEAN, INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



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COAXIAL & FIBER OPTICS

DWG TITLE

PE4423

DES. SMA FEMALE, BULKHEAD, SOLDER ATTACHMENT FOR RG178 & RG196

REV. A **FSCM NO. 53919**

CAD FILE 091208

SCALE N/A

SIZE A 127

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES.