Data Sheet No:E16013 Version:V4 Date:2024/03/09



# **PEWK3920**

## High-Precision Low-Inductance Alloy Current Sensing Resistor

Resistance

 $1m\Omega\sim5m\Omega$ 

**Tolerance** 

 $\pm 0.5\%$ 

**TCR** 

±50ppm/°C

**Rated Current** 

24A~89A



**Automotive Electronics** 

**Precision Power Supply** 

Instrumentation

Testing & Measurement Equipment

Medical Equipment

Better Solution for Sustainable High End Manufacturing





## Low-Inductance Alloy Current Sensing Resistor "Trimming Free" Technology, High Precision, Reliability

## Introduction



PEWK3920 series is based on a precision resistive alloy, welded by a specialized electron beam welding equipment. Both resistive alloy and welding equipment are independently designed and manufactured by C&B Electronics. Because of controlling the consistency of resistive alloys, precision processing ability and efficient welding, PEWK3920 achieves a maximum target tolerance of  $\pm 0.5\%$  after stamping without trimming. TCR of PEWK3920 series within the temperature range of -55 °C to +170 °C is  $\leq \pm 50$ ppm/°C. Inductance is < 3nH.





"Trimming Free" technology avoids the loss of rated current caused by trimming and also avoids current accumulation hotspots caused by trimmed notch, greatly improving the reliability of the product. Meanwhile, due to the improvement of welding quality, thermal EMF of the product is significantly reduced, improving its long-term stability.

PEWK3920 series, from raw materials, core equipment, to core processes, achieves independent and controllable production, stable quality, and timely delivery. If the standard specifications cannot meet your needs, please contact our sales for consultation. Resi is committed to providing the best precision resistor solutions to meet the needs of customers in instrumentation, medical equipment, automotive electronics, precision power supplies, formation & sorting of battery testing and measurement equipment and other fields.

#### **Electrical Parameters**

Size	Resistance	Rated Power (+70°C)	Max. Operating Current	Operating Temperature	TCR ppm/°C(+20°CRef)	Thermal Resistance*	Tolerance %
PEWK3920	1mΩ	8W	89A	-55°C~+170°C	±50 (-55°C~+170°C)	7.6°C/W	±0.5 ±1.0 ±5.0
PEWK3920	2mΩ	6W	54A	-55°C~+170°C	±50 (-55°C~+170°C)	15.4°C/W	±0.5 ±1.0 ±5.0
PEWK3920	3mΩ	5W	40A	-55°C~+170°C	±50 (-55°C~+170°C)	23.1°C/W	±0.5 ±1.0 ±5.0
PEWK3920	4mΩ	4W	30A	-55°C~+170°C	±50 (-55°C~+170°C)	28.9°C/W	±0.5 ±1.0 ±5.0
PEWK3920	5mΩ	3W	24A	-55°C~+170°C	±50 (-55°C~+170°C)	36.5°C/W	±0.5 ±1.0 ±5.0

<sup>\*</sup> Thermal Resistance: Refer to the internal thermal resistance between the center of the resistive alloy and the copper electrode.

As the heat dissipation efficiency is influenced by operating environment, copper bus bars, PCB design, etc., this parameter is only for reference.

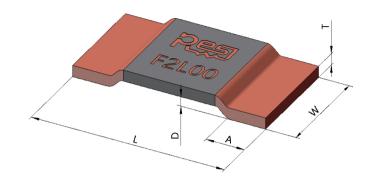
## **Applications**

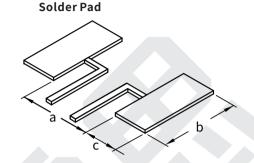
 $Inductance of PEWK3920 \ current sensing \ resistors \ is \ less \ than \ 3nH, suitable for AC, DC \ low \ and \ high \ frequency \ sampling \ circuits.$ 



**Dimensions**Unit:mm

#### Resistor





Not following the recommended solder pad design can seriously affect the temperature coefficient measurement results and current sensing accuracy!

Resistance	L	W	Α	T	D	a	b	C	Packaging	<b>Quantity</b> Per Reel	Net Weight
$1 m \Omega$	10.0±0.3	5.2±0.3	2.0±0.3	1.3±0.2	0.5±0.2	5.6±0.1	6.2±0.2	2.7±0.2	Tape&Reel	2000pcs	0.59g±0.1g
2mΩ	10.0±0.3	5.2±0.3	2.0±0.3	0.6±0.2	0.5±0.2	5.6±0.1	6.2±0.2	2.7±0.2	Tape&Reel	2000pcs	0.27g±0.1g
3mΩ	10.0±0.3	5.2±0.3	2.0±0.3	0.4±0.2	0.5±0.2	5.6±0.1	6.2±0.2	2.7±0.2	Tape&Reel	2000pcs	0.18g±0.1g
4mΩ	10.0±0.3	5.2±0.3	2.0±0.3	0.33±0.15	0.5±0.2	5.6±0.1	6.2±0.2	2.7±0.2	Tape&Reel	2000pcs	0.15g±0.1g
5mΩ	10.0±0.3	5.2±0.3	2.0±0.3	0.25±0.15	0.5±0.2	5.6±0.1	6.2±0.2	2.7±0.2	Tape&Reel	2000pcs	0.11g±0.1g

#### **Part Number Information**

Example: PEWK3920F2L00Q9 ( PEWK 3920  $\pm 1.0\%$  2.0m $\Omega$   $\pm 50$ ppm/°C Standard )



For higher/lower resistance, tighter tolerance, higher power, lower TCR and larger size, please contact us.



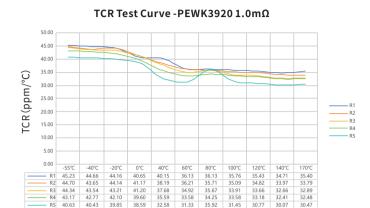


## **Performance**

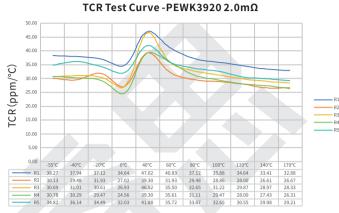
Test Method	Standards	Typical	Max.	
1000h@+170°C, unpowered	AEC-Q200 TEST 3 MIL-STD-202 Method 108	∆R≤±0.5%	△R≤±1.0%	
-55°C, 15min~ambient temperature<20s~+155°C, 15min, 1000 cycles	AEC-Q200 TEST 16 MIL-STD-202 Method 107	∆R≤±0.1%	△R≤±0.5%	
+85°C, 85%RH, powered no less than 10% rated power for 1000h	AEC-Q200 TEST 7 MIL-STD-202 Method 103	△R≤±0.2%	△R≤±0.5%	
2000h @ +70°C, rated power, 90min on, 30min off +70°C refers to terminal temperature	AEC-Q200 TEST 8 MIL-STD-202 Method 108	△R≤±0.5%	△R≤±1.0%	
Immerse in solvent for 3 min and wipe 10 times. Three cycles of three solvents. Dry at ambient temperature after cleaning	AEC-Q200 TEST 12 MIL-STD-202 Method 215	Clear marking. No damage	visible	
Half Sine Wave, peak acceleration 100g's, pulse duration 6ms, 3 times in each of six directions, on three different axes	AEC-Q200 TEST 13 MIL-STD-202 Method 213	△R≤±0.01%	△R≤±0.2%	
10-2KHz, 5g's, 20min/cycle, 12 cycles in each directions of X Y Z	AEC-Q200 TEST 14 MIL-STD-202 Method 204	∆R≤±0.01%	△R≤±0.2%	
+260°C tin bath for 10s	AEC-Q200 TEST 15 MIL-STD-202 Method 210	△R≤±0.2%	△R≤±0.5%	
+245°C tin bath for 3s	AEC-Q200 TEST 18 IEC 60115-1 4.17	No visible damage. 95% minimum coverage		
-55°C and +170°C, +20°C Ref.	AEC-Q200 TEST 19 IEC 60115-1 4.8	Refer to tested cur max. value ≤ ±50	,	
2mm. Duration: 60s.	AEC-Q200 TEST 21 AEC-Q200-005	△R≤±0.1%	△R≤±0.5%	
5x rated voltage, 5s	IEC 60115-1 4.13	△R≤±0.1%	△R≤±0.5%	
-55°C for 96h, unpowered	IEC 60068-2-1	△R≤±0.1%	△R≤±0.5%	
Apply T=24 h/cycle, zero power, method 7a and 7b are not required	MIL-STD-202 Method 106	△R≤±0.1%	△R≤±0.5%	
	1000h@+170°C, unpowered  -55°C, 15min~ambient temperature<20s~+155°C, 15min, 1000 cycles  +85°C, 85%RH, powered no less than 10% rated power for 1000h  2000h@+70°C, rated power, 90min on, 30min off +70°C refers to terminal temperature  Immerse in solvent for 3 min and wipe 10 times. Three cycles of three solvents. Dry at ambient temperature after cleaning  Half Sine Wave, peak acceleration 100g's, pulse duration 6ms, 3 times in each of six directions, on three different axes  10-2KHz, 5g's, 20min/cycle, 12 cycles in each directions of X Y Z  +260°C tin bath for 10s  +245°C tin bath for 3s  -55°C and +170°C, +20°C Ref.  2mm. Duration: 60s.  5x rated voltage, 5s  -55°C for 96h, unpowered  Apply T=24 h/cycle, zero power,	1000h@+170°C, unpowered	$ \begin{array}{llllllllllllllllllllllllllllllllllll$	



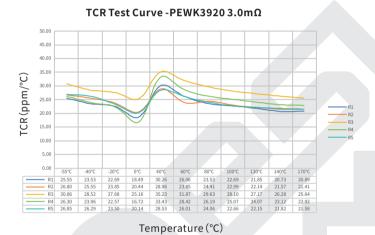
## **Temperature Coefficient of Resistance Test Curve**



Temperature (°C)



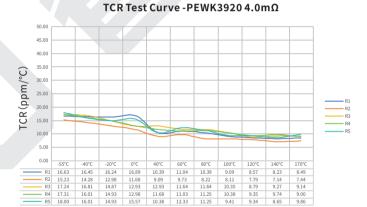
Temperature (°C)



TCR Test Curve -PEWK3920 5.0mΩ

50.00
45.00
40.00
45.00
40.00
40.00
55.00
0.00
55°C 40°C -20°C 0°C 40°C 60°C 80°C 100°C 120°C 140°C 170°C 86°C 80°C 100°C 120°C 140°C 170°C 1

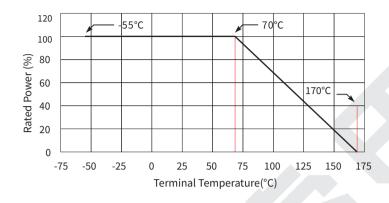
Temperature (°C)



Temperature (°C)



## **Derating Curve**



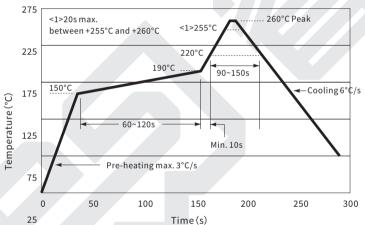
## **Reflow Soldering Profile**

Resistor Surface Temperature:

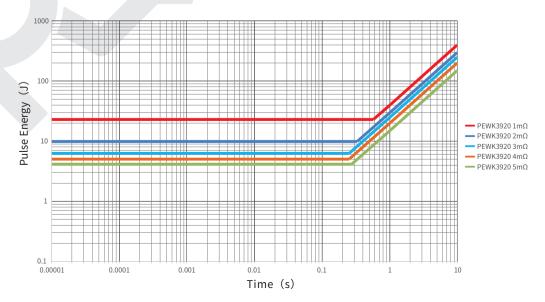
Pre-Heat: +150°C~+190°C,60~120sec.

Reflow: Above +220°C,90~150sec.

Applicable Solder Composition: Sn-Ag-Cu

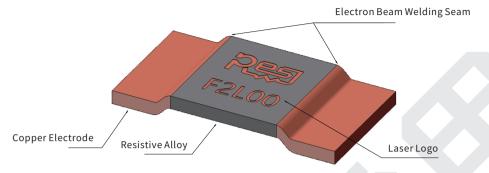


## **Maximum Pulse Energy Curve**





#### Construction



## **Marking**

The first line (four digits) represents brand. The second line (five digits) represents tolerance and resistance.

Size	Illustration	Demonstration	
3920	F2L00	RESI:Brand F:Tolerance 2L00:Resistance	

## **Storage Instructions**

- (1) Resistors should be stored at a temperature of 5 to 35 °C, with a humidity of <60% RH. The humidity should be kept as low as possible.
- (2) Resistors should be protected from direct sunlight.
- (3) Resistors should be stored in a clean and dry environment free of harmful gases (HCl, Sulfuric acid, H<sub>2</sub>S, etc.)
- (4) Do not move the resistor from the packaging unless use it.
- (5) Under the above storage conditions, the resistor can be stored for at least 1 year.

## **Usage Suggestions**

- $(1) \ Please\ protect\ the\ surface\ of\ the\ resistor\ during\ use.\ Prevent\ defects\ such\ as\ scratches,\ bumps,\ and\ oil\ stains\ on\ the\ surface.$
- $(2) \ Do \ not \ use \ sharp \ tweezers \ to \ move \ the \ resistor. \ Scratches \ on \ the \ surface \ can \ cause \ resistance \ drift \ and \ resistor \ failure.$
- (3) When installing and using resistors, avoid the impact of mechanical stress on the resistor.
- (4) The long-term operating power of resistors should be less than the rated power to avoid resistance drift caused by long-term overload.
- (5) Please refer to the derating curve when operating under high temperature conditions or poor heat dissipation environment.
- (6) If the operating conditions exceed the pulse specified in the pulse curve, a systematic evaluation is required.
- (7) If the resistor is not used after being moved from the packaging, it should be stored under vacuum to avoid risks such as poor solderability caused by oxidation of the resistor.

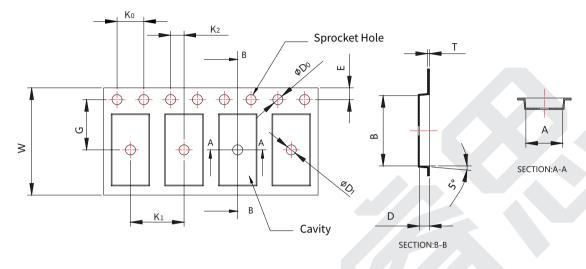




## **Packaging**

## **Tape Specifications**

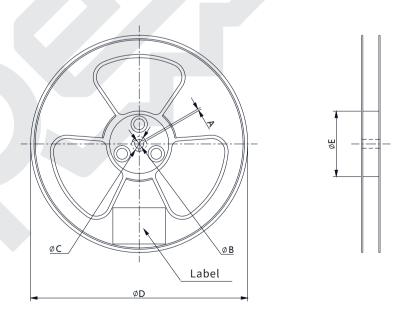




Resistance	Α	В	$\Phi D_0$	фD1	Ko	K1	K <sub>2</sub>	E	G	W	D	Т
1.0mΩ	5.5±0.2	10.5±0.2	1.5±0.1	1.5±0.1	4.0±0.1	8.0±0.1	2.0±0.1	1.75±0.1	7.5±0.1	16.0±0.3	2.1±0.1	0.3±0.05
2.0mΩ	5.5±0.2	10.5±0.2	1.5±0.1	1.5±0.1	4.0±0.1	8.0±0.1	2.0±0.1	1.75±0.1	7.5±0.1	16.0±0.3	1.5±0.1	0.3±0.05
3.0mΩ	5.5±0.2	10.5±0.2	1.5±0.1	1.5±0.1	4.0±0.1	8.0±0.1	2.0±0.1	1.75±0.1	7.5±0.1	16.0±0.3	1.5±0.1	0.3±0.05
4.0mΩ	5.65±0.2	10.41±0.2	1.5±0.1	1.5±0.1	4.0±0.1	8.0±0.1	2.0±0.1	1.75±0.1	$7.5 \pm 0.1$	16.0±0.3	1.14±0.1	0.4±0.05
5.0mΩ	5.65±0.2	10.41±0.2	1.5±0.1	1.5±0.1	4.0±0.1	8.0±0.1	2.0±0.1	1.75±0.1	7.5±0.1	16.0±0.3	1.14±0.1	0.4±0.05

## **Reel Specifications**

Unit:mm

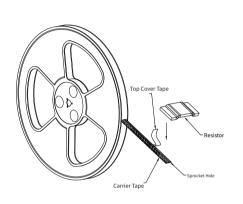


Α	фВ	фС	φD	фЕ
1.5 Min.	13.0 +0.5/-0.2	20.2 Min.	330±2	100±2

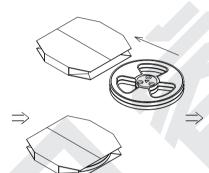


## **Packaging**

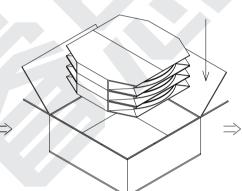
- (1) 2000 pcs. resistors are packed in a tape and wrapped in a reel;
- (2) Every 2 reels are packed by a cardboard sleeve case. The size of the cardboard is 335mm\*340mm\*37mm;
- (3) Place every 3 cases into a box (12000 pcs. / box);
- (4) Box size: 350mm\*370mm\*165mm.



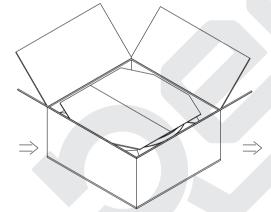
1. 2000 pcs. resistors are packed in a tape and wrapped in a reel.



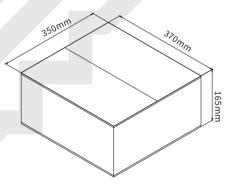
2. Every 2 reels are packed by a cardboard sleeve case. The size of the cardboard is 335mm\*340mm\*37mm.



3. Place every 3 cases into a box (12000 pcs. / box).



4. For the last box which is less than 12000 pcs., bubble wraps or EPE should be placed to prevent products from shaking or vibration.



5. Box size: 350mm\*370mm\*165mm





## **Popular Part Numbers**

Part Number	Size	Tolerance	Resistance	TCR	Power	Max. Operating Current
PEWK3920D1L00Q9	3920	±0.5%	1.0mΩ	±50ppm/°C	8W	89A
PEWK3920F1L00Q9	3920	±1.0%	1.0mΩ	±50ppm/°C	8W	89A
PEWK3920J1L00Q9	3920	±5.0%	1.0mΩ	±50ppm/°C	8W	89A
PEWK3920D2L00Q9	3920	±0.5%	2.0mΩ	±50ppm/°C	6W	54A
PEWK3920F2L00Q9	3920	±1.0%	2.0mΩ	±50ppm/°C	6W	54A
PEWK3920J2L00Q9	3920	±5.0%	2.0mΩ	±50ppm/°C	6W	54A
PEWK3920D3L00Q9	3920	±0.5%	3.0mΩ	±50ppm/°C	5W	40A
PEWK3920F3L00Q9	3920	±1.0%	3.0mΩ	±50ppm/°C	5W	40A
PEWK3920J3L00Q9	3920	±5.0%	3.0mΩ	±50ppm/°C	5W	40A
PEWK3920D4L00Q9	3920	±0.5%	4.0mΩ	±50ppm/°C	4W	30A
PEWK3920F4L00Q9	3920	±1.0%	4.0mΩ	±50ppm/°C	4W	30A
PEWK3920J4L00Q9	3920	±5.0%	4.0mΩ	±50ppm/°C	4W	30A
PEWK3920D5L00Q9	3920	±0.5%	5.0mΩ	±50ppm/°C	3W	24A
PEWK3920F5L00Q9	3920	±1.0%	5.0mΩ	±50ppm/°C	3W	24A
PEWK3920J5L00Q9	3920	±5.0%	5.0mΩ	±50ppm/°C	3W	24A





## **Revision**

Version	Revised Content	Date	Approver
V0	Initial Issue	2022.07.28	LWW
V1	Add TCR test curve	2022.10.28	LWW
V2	Add a new resistance 4mR、5mR; Change datasheet to the new template	2023.10.31	LWW
V3	Modify carrier tape specifications of $4m\Omega$ and $5m\Omega$	2024.01.02	LWW
V4	Add a new resistance 1mR; Add the dimensions of solder pad; Update the test results of vibration and mechanical shock	2024.03.09	LWW







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