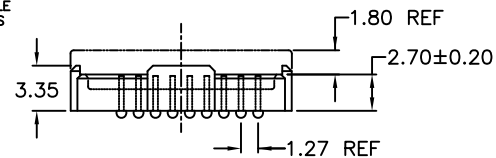
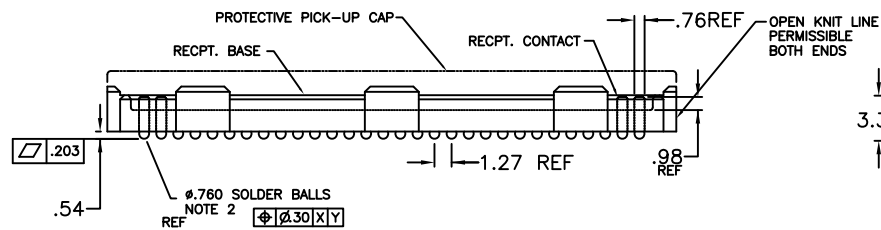
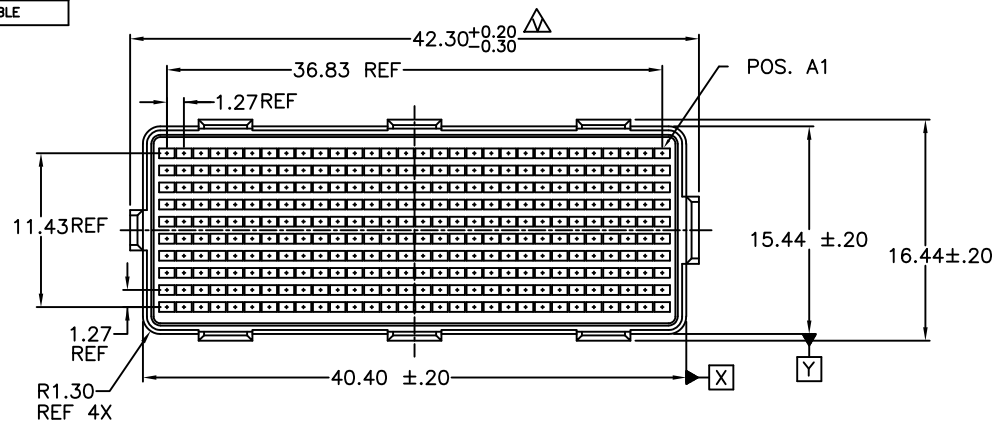
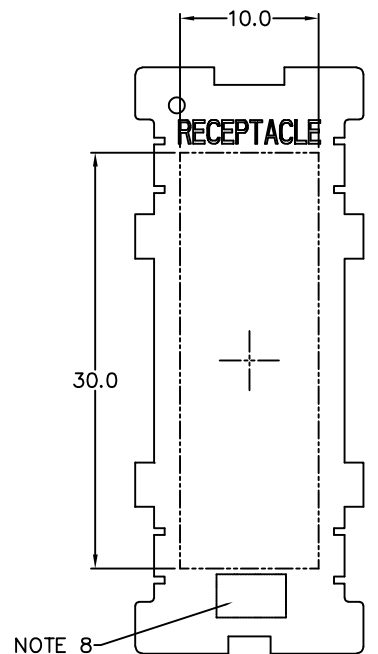


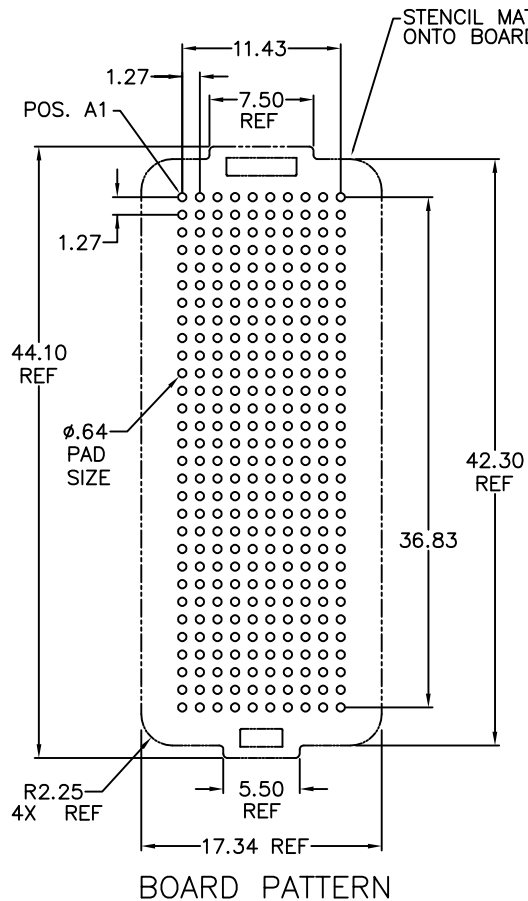
PRODUCT NUMBER
SEE TABLE

mat'l. code SEE-NOTE-1				surface ASMEY14.5✓		tolerance ASMEY14.5		projection 		product family MEG-ARRAY				
ltr	ecn no	dr	date	tolerances unless otherwise specified						title				
N	V-13453-1	DCH	2012-11-14	angles 						4MM-RECPTACLE-ASSEMBLY.				
P	V-13453-1	DCH	2015-12-06		X±.3					10X30=300-POS				
R	V-18087	DCH	2014-6-25		XX±.10									
				0'±2'					scale 1:1					
				XXX±.050										
S	V-26025	RWB	2017-02-06	enr	D.WAUGHEN		1998-12-18		Amphenol FCi	dwg no		sheet 1 of 4		size
T	V-40495	HCL	2021-03-26	dgr	D.HARPER		1998-12-18			84501		A4		
U	V-47222	LRJ	2023-02-07	chr	D.HARPER		1998-12-18							
V	V-47683	LRJ	2023-03-03	appd	D.HARPER		1998-12-18			type CUSTOMER Drawing				
sheet index	revision sheet	v	v	v	v									
		1	2	3	4									

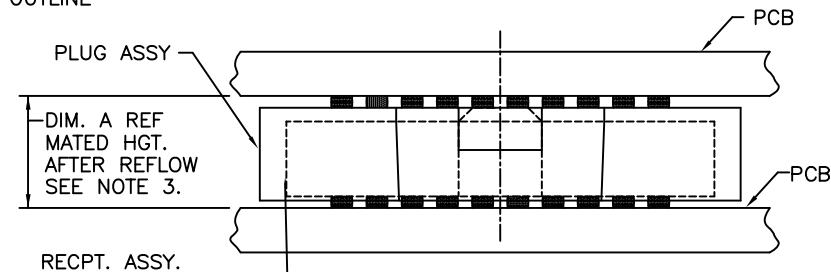
PRODUCT NUMBER
SEE TABLE



FLAT AREA FOR
PICK-UP CAP



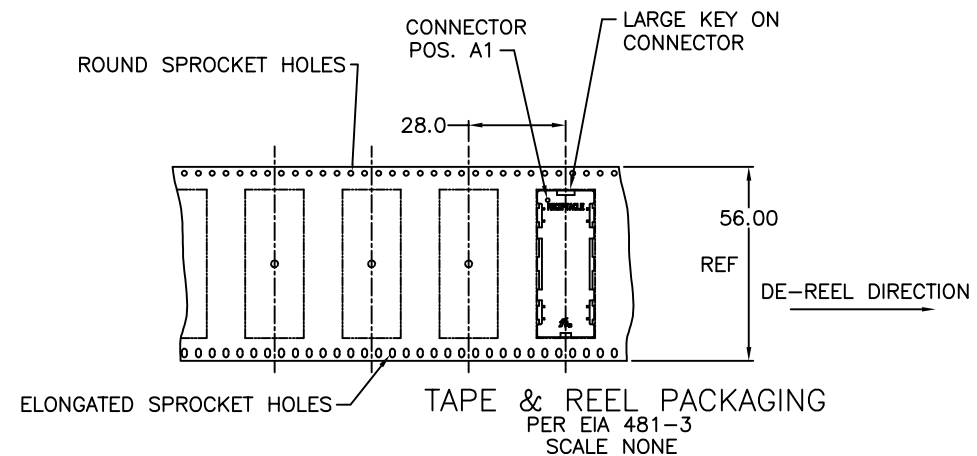
BOARD PATTERN



MATED HEIGHT TABLE		
DIM. A	PLUG ASSY. P/N	RECPT. ASSY. P/N
4.0	84500	84501
10.0	84578	84501

MATED HEIGHT AFTER REFLOW IS BASED ON $\phi.64$ mm PAD (METAL-DEFINED) AND .13mm SOLDER PASTE STENCIL THICKNESS. SEE NOTE 3.

END VIEW — MATED CONNECTORS SCALE NONE



mat'l. code SEE-NOTE-1				surface ASMEY14.5	tolerance ASMEY14.5	projection 	product family MEG-ARRAY
ltr	ecn no	dr	date	angles	linear	MM	title
v				$0^\circ \pm 2'$	.XX $\pm$.050	scale 1:1	4MM-RECPTACLE-ASSEMBLY. 10X30=300-POS
		dr	D.WAUGHEN	1998-12-16			dwg no
		enr	D.HARPER	1998-12-16			sheet 2 of 4
		chr	D.HARPER	1998-12-16			size
		app	D.HARPER	1998-12-16			A4
sheet	revision	v	v	v	v		type
index	sheet	1	2	3	4		CUSTOMER Drawing

PRODUCT NUMBER	PICK-UP CAP (NATURAL OR BLACK IN COLOR)	CONTACT PLATING AND THICKNESS	SOLDER BALL	NOTES
84501-001	YES	15μ" (.38μm) Au	SnPb	
84501-001BF	YES	15μ" (.38μm) Au	SnPb	12
84501-001LF	YES	15μ" (.38μm) Au	LEAD FREE	6
84501-001BLF	YES	15μ" (.38μm) Au	LEAD FREE	6 AND 12
84501-091	YES	15μ" (.38μm) GXT	SnPb	
84501-091BF	YES	15μ" (.38μm) GXT	SnPb	12
84501-091LF	YES	15μ" (.38μm) GXT	LEAD FREE	6
84501-091BLF	YES	15μ" (.38μm) GXT	LEAD FREE	6 AND 12
84501-093LF	YES	15μ" (.38μm) GXT	LEAD FREE	6 AND 11
84501-093BLF	YES	15μ" (.38μm) GXT	LEAD FREE	6, 11 AND 12
84501-101	YES	30μ" (.76μm) Au	SnPb	
84501-101BF	YES	30μ" (.76μm) Au	SnPb	12
84501-101LF	YES	30μ" (.76μm) Au	LEAD FREE	6
84501-101BLF	YES	30μ" (.76μm) GXT	LEAD FREE	6 AND 12
84501-191	YES	30μ" (.76μm) Au	SnPb	
84501-191BF	YES	30μ" (.76μm) Au	SnPb	12
84501-191LF	YES	30μ" (.76μm) Au	LEAD FREE	6
84501-191BLF	YES	30μ" (.76μm) Au	LEAD FREE	6 AND 12
84501-201	YES	50μ" (1.27μm) Au SPECIAL	SnPb	4
84501-201BF	YES	50μ" (1.27μm) Au SPECIAL	SnPb	4 AND 12
84501-201LF	YES	50μ" (1.27μm) Au SPECIAL	LEAD FREE	4 AND 6
84501-201BLF	YES	50μ" (1.27μm) Au SPECIAL	LEAD FREE	4, 6 AND 12
84501-291	YES	50μ" (1.27μm) GXT SPECIAL	SnPb	4
84501-291BF	YES	50μ" (1.27μm) GXT SPECIAL	SnPb	4 AND 12
84501-291LF	YES	50μ" (1.27μm) GXT SPECIAL	LEAD FREE	4 AND 6
84501-291BLF	YES	50μ" (1.27μm) GXT SPECIAL	LEAD FREE	6 AND 12
84501-A01	YES	30μ" (.76μm) Au SPECIAL	SnPb	7
84501-A01BF	YES	30μ" (.76μm) Au SPECIAL	SnPb	7 AND 12
84501-A01LF	YES	30μ" (.76μm) Au SPECIAL	LEAD FREE	6 AND 7
84501-A01BLF	YES	30μ" (.76μm) Au SPECIAL	LEAD FREE	6, 7 AND 12
84501-301	YES	15μ" (.38μm) Au SPECIAL	SnPb	7
84501-301LF	YES	15μ" (.38μm) Au SPECIAL	LEAD FREE	6 & 7
84501-401	YES	30μ" (.76μm) Au SPECIAL	SnPb	7
84501-401LF	YES	30μ" (.76μm) Au SPECIAL	LEAD FREE	6 & 7
84501-501	YES	Au SPECIAL	SnPb	4 & 7
84501-501LF	YES	Au SPECIAL	SnPb	4, 6 & 7

mat'l. code SEE-NOTE-1				surface ASMEY14.5	tolerance ASMEY14.5	projection 	product family MEG-ARRAY			
ltr	ecn no	dr	date	tolerances unless otherwise specified		 MM scale 1:1	title 4MM-RECPTACLE-ASSEMBLY. 10X30=300-POS			
v				angles	.X±.3		dwg no 84501 sheet 3 of 4 size A4			
				linear	.XX±.10					
				0'±2'	.XXX±.050					
				dr	D.WAUGHEN	1998-12-18	Amphenol FCI type CUSTOMER Drawing			
				engr	D.HARPER	1998-12-18				
				chr	D.HARPER	1998-12-18				
				appd	D.HARPER	1998-12-18				
sheet index	revision	v	v	v	v	v				
	sheet	1	2	3	4					

NOTES:

- ①. MATERIAL
HOUSING: LCP
CONTACT: COPPER ALLOY

PLATING
CONTACT: (SEE TABLE ON SHEET3)
SOLDER BALL: (SEE TABLE ON SHEET3)
EUTECTIC SnPb OR LEAD FREE
95.5Sn/4Ag/0.5Cu
- ②. SOLDER BALLS WILL NOT BE PERFECT SPHERICAL SHAPE DUE TO REFLOW ATTACHMENT.
- ③. MATED HEIGHT EFFECTED BY CUSTOMER'S PCB PAD SIZE, PLATING, SOLDER REFLOW PROFILE, & SOLDER PASTE.
- ④. PLATING FOR -2XX SERIES PRODUCT NUMBERS MEET THE REQUIREMENTS OF GR-1217-CORE, CENTRAL OFFICE ENVIRONMENT, (25 YEAR LIFE EXPECTANCY). THE CONTACTS IN THESE PRODUCT NUMBERS ALSO HAVE SPECIAL CONTACT GEOMETRY.
- ⑤. FOR PROPER APPLICATION FOLLOW FCI APPLICATION SPECIFICATION GS-20-033 LEAD FREE SOLDER BALLS WILL NOT SOLDER PROPERLY IN A LEADED SOLDER PROCESS DUE TO A HIGHER REFLOW TEMPERATURE. LEAD FREE PRODUCT IS THEREFORE NOT BACKWARDS COMPATIBLE WITH LEADED OR SOME SOLDERING APPLICATIONS. REFERENCE FCI APPLICATION SPECIFICATION.
- ⑥. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004 PRODUCT MEETING THIS DIRECTIVE IS IDENTIFIED IN THE LOT CODE NUMBER MARKED ON EACH PART BY HAVING AN "X" IN THE SEVENTH CHARACTER POSITION.
- ⑦. 84501-A01 AND -A01LF ARE CUSTOMER SPECIALS.

- ⑧. CURRENT COMPANY LOGO TO BE VISIBLE IN APPROXIMATE AREA SHOWN.
9. 84501-301, -301LF, -401, -401LF, -501 and -501LF ARE OBSOLETE.
10. A  SYMBOL WILL BE NEXT TO ANY DIMENSION, NEW VIEW OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION
- ⑪. 84501-093LF AND 84501-093BLF HAVE A SPECIAL CAP
- ⑫. FOR THESE DASH NUMBERS, PRODUCT IS BERYLLIUM FREE

mat'l. code SEE-NOTE-1				surface ASMEY14.5	tolerance ASMEY14.5	projection 	product family MEG-ARRAY			
ltr	ecn no	dr	date	tolerances unless otherwise specified			title			
v				angles	.X±.3	MM 	4MM-RECPTACLE-ASSEMBLY. 10X30=300-POS			
				linear	.XX±.10					
				0'±2"	.XXX±.050					
				dr	D.WAUGHEN	1998-12-18	Amphenol FCI	dwg no		sheet 4 of 4
				engr	D.HARPER	1998-12-18		84501		A4
				chr	D.HARPER	1998-12-18				
				appd	D.HARPER	1998-12-18		type		CUSTOMER Drawing
sheet index	revision	v	v	v	v	v				
	sheet	1	2	3	4					