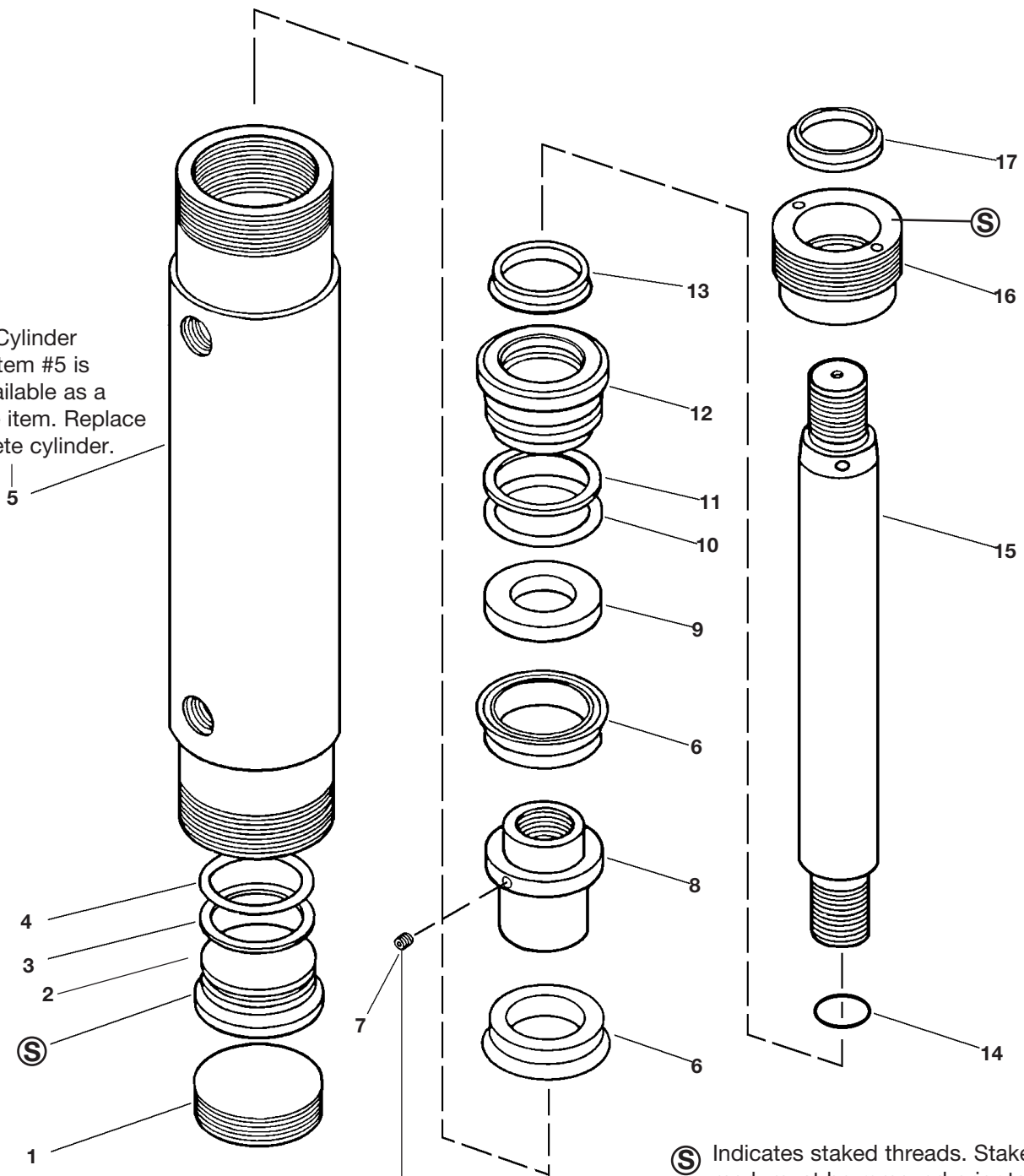


### To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

**Note:** Cylinder base, item #5 is not available as a service item. Replace complete cylinder.



**Note:** Apply Loctite 222 to threads.

**S** Indicates staked threads. Stake mark must be removed prior to disassembly. Failure to do so may result in damage to parts. Restake after test of repaired cylinder.

## Repair Parts List

Item	Part Number			Qty.	Description
	RD-41	RD-43	RD-46		
1	F871048	F871048	F871048	1	Lockscrew
2	CJ384570	CJ384570	CJ384570	1	Cap
3	★ B1117565	★ B1117565	★ B1117565	1	Back-up Washer
4	★ B1117903	★ C1117903	★ C1117903	1	O-ring
5	Order complete cylinder			1	Base (not serviceable)
6	★ CH873041	★ CH873041	★ CH873041	2	U-cup
7	★ BC1104027B	★ BC1104027B	★ BC1104027B	1	Set Screw
8	CW186107	CW186107	CW186107	1	Piston
9	CL767107	CL767107	CL767107	1	Bearing
10	★ B1020903	★ B1020903	★ B1020903	1	O-ring
11	★ B1020564	★ B1020564	★ B1020564	1	Back-up Washer
12	CJ383044	CJ383044	CJ383044	1	Internal Stop Ring
13	★ CH868041	★ CH868041	★ CH868041	1	U-cup
14	★ B1110903	★ B1110903	★ B1110903	1	O-ring
15	CL779040	CL782040	CL784040	1	Plunger
16	L301044	L301044	L301044	1	External Stop Ring
17	★ L298044	★ L298044	★ L298044	1	Wiper Ring

★ Indicates items included in Repair Kit RD46K2.

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All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them.

For the location of your nearest authorized Enerpac Service Center, visit us at [www.enerpac.com](http://www.enerpac.com)